



# INDUSTRIAL FINISH STOVING PAINTS





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Off White 8106



Diyar 8158



Orange 8182



Summer Pink 8120



Gob Blue 8109



Ash White 8107



Cream 8103



Mid Brown 8111



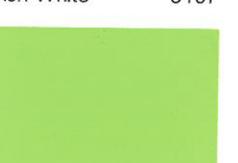
Bright Orange 8105



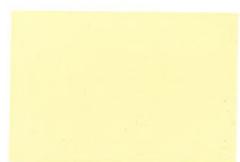
NTS Yellow 8160



Vespa Blue 8121



Green 8149



Major Ivory 8131



Polish Brown 8160



Signal Red 8113



Lemon Yellow 8104



Honda Blue 8142



Light Green 8124



Gob Beige 8117



Brown 8110



P.O. Red 8114



Golden Yellow 8156



Filter Blue 8174



Spring Green 8127



Gaz. Beige 8118



Maroon 8133



Tank Red 8188



Rekshaw Yellow 8157



Original Green 8162



Also available in Primers, Black and White.

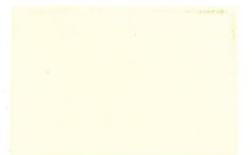
## Fan Shades

## Metallic

## Flamboyant



Gob Grey 8178



Off White 8407



Mid Grey 8204



Beige 8202



Golden 8552



Green 8538



Steel Grey 8184



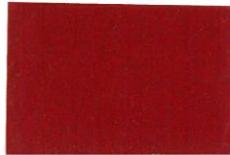
Soft Ivory R 8491



Dark Grey 8203



Mixing Gold 8206



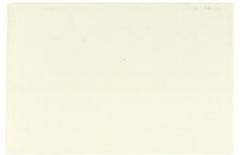
Honda Red 8545



Blue 8539



Dark Grey 8119



Ivory M 8441



Brown 8208



Lt. Green 8201



Yamaha Red 8536



Honda Red Sp 8564



New Grey 8172



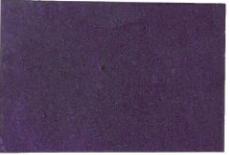
Royal Ivory 8447



Black 8205



Green 8209



Violet 8535



Saz. Grey 8185



Pale Grey 8408



Aluminium Base 8532



Hi.Sparkle Silver 8542



Spk.Alu.U/Coat 8534



Spk.Alu.Filter 8543

The patterns on this card show approximate colours only.



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**ALLIED PAINT INDUSTRIES LAHORE PAKISTAN.**

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#### DIRECTIONS:

Gobis industrial finish is a top quality stoving paint which, when properly applied produces high gloss, tough and abrasion resistant finish with excellent gloss retention and durability.

#### SURFACE PREPARATION:

1. Ensure that the surface to be painted is free from rust, dirt, oil and grease. Rust can be removed by sand paper or sand blasting whereas grease and oil can be washed down with petrol or some suitable solvent.
2. For best results use Gobis stoving Primer for steel and Gobis Primer for galvanised and aluminium.

#### APPLICATION:

1. Thinning Ratio: Thin 2 parts of industrial finish with one part of Gobis stoving thinner. Spraying viscosity: 20-25 seconds ford cup No.4.
2. Flash off Time: 5 minutes flash off time in summer and 10 minutes in winter be allowed.
3. Stoving schedule: Gobis industrial finish should be stoved either at 150°C for 20 minutes or at 130°C for 30 minutes. Over stoving and under stoving must be avoided.

#### STORAGE:

Gobis industrial finish has the tendency to thicken on long storage. Should be stored, under shade. Order only that much quantity with can be consumed in less than 6 months time.

**Stir well before use.**

