



COMPANY
PROFILE

TECHNICAL DATA SHEETS

who
are we





MR. ASIF MALIK



OMER ASIF MALIK

Allied Paint Industries Limited, the manufacturers of Gobi's Paints, has been bringing colour to people's lives since 1981.

In 1981, Mr. Asif Malik (Late) recognized the vision to bring top-notch quality paint products to the market along with exceptional services. Through our dedication and creativity, we have served generations of customers and now, under the second generation leadership of Mr. Omer Asif Malik, we are recognized throughout the paint industry and our reputation for quality products is unsurpassed in the industry. We continue to consistently provide our customers a gratifying experience by our premium paints.



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VISION

To become an industry leader by creating value for all stakeholders through our premium-quality products.

MISSION

We strive to achieve the highest level of customer satisfaction through innovative, premium products and top-notch services. We are committed to maintaining a mutually beneficial relationship with our customers by implementing stringent quality control programs.



QUALITY CONTROL

Gobi's Paint, an ISO 9001: (2008) certified company, strictly adheres to supreme UKAS and PNAC quality control standards.



SUSTAINABILITY

Gobi's Paint is devoted to ensuring continuous improvement and operational excellence that supports its sustainable growth and development reflected in our integrity, safe work environment, environmental conservation efforts, innovating solutions and communal welfare contributions.



DIVERSE AND HIGH QUALITY PRODUCT RANGE

We use the finest natural, organic and safe synthetic dyes to develop an outstanding coating variety featuring authentic colours, high covering power and durability.

CORPORATE SOCIAL RESPONSIBILITY

As a responsible organization, Gobi's Paint is committed to making a real difference in society through its CSR role. We believe in caring for people and the environment and have introduced many sustainable initiatives. Some of our recent initiatives include.

- ✓ **Tree Plantation Drive** - 500,000 trees planted across Pakistan in collaboration with the Government of Pakistan (GOP) and local horticulture authorities.
- ✓ **Clean Water Access** - Installation of water filtration and RO plants in Kasur, Sandha, and other areas of Punjab to provide clean drinking water.
- ✓ **Healthcare Support** - Establishment of Malik Asif Memorial Clinics in remote areas of Punjab to offer free healthcare services to underprivileged communities.
- ✓ **Affordable Bottled Water** - Introduction of Gobi's Bottled Water, a low-cost bottled water, to provide relief to consumers and ensure access to clean drinking water



• DECORATIVE •

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• INDUSTRIAL •

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GOBI'S
Paints

**DECORATIVE
& INDUSTRIAL**
Range

PAKISTAN

TRANSFORM YOUR
HOME WITH OUR
Stunning
DECORATIVE PAINTS!





Gobi's AQUEOUS MATT FINISH

PRODUCT DESCRIPTION

Gobi's Aqueous Matt finish is a premium quality acrylic water-based emulsion with excellent leveling, hiding power and coverage. Formulated on Copolymer emulsion binder, Gobi's Points is the only company in Pakistan which uses European chloride process Titanium dioxide in its premium products. The result is a two-coat finish and almost 30% more coverage than its competitor brands. When applied it results in pleasing uniformity of colours and hides surface imperfections due to low reflectance. It gives a luxury smooth finish to interior masonry surfaces, brickworks and wallboards. It is a highly washable emulsion and its long-lasting colours make it an ideal choice for interiors.

PRODUCT FEATURES

- Interior and exterior use where superior quality emulsion is required.
- Pleasing silky finish.
- Complete Washable.
- Excellent water repellency.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 15% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied.
- Uniformity of application.
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicator's skill.

Theoretical Coverage 17.2 m² / L or 185 Sq ft/L

Practical Coverage Estimated 15 - 17 m² / L or 160 - 180 Sq ft/L

STORAGE

The product should be kept in well-ventilated place protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range as per shade card
Finish	Matt to silk
Volume Solid	43% ± 2
Dry film thickness	25 µm
Viscosity	110 - 120 ku (rebs)
Drying Time	1 - 2 hrs at 30 °C
Recoating Time	± 4 hrs
Wet scrub Resistance	More than 1000 times at a film thickness of 200 Micronn (TDC Washability tester AB 5000)
Non Volatile matter	58 ± 2
Thinner / Cleaner	Clean Water
Weight / Litre (S.G)	1.38 - 1.45 depends on color
Flash Point	None
No. of Coats	2 Based upon the surface
Packing Size	0.9L, 2.64, 3.54, 10.58 & 14.58 litres.

SURFACE PREPARATION

All loose material including loose plaster, cement splashes, old paint, dust, etc. must be thoroughly removed. New plaster/ concrete must be fully cured. Moisture contents of the substrate should not exceed 12%.

APPLICATION

Roller, brush, conventional or airless spray. Thin with good clean water.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- | | |
|-------------------------------|--------------------------------------|
| • Gobi's Wall Sealer | 1 coat |
| • Gobi's Wall Filling (Putty) | 2-coats (As per surface Requirement) |
| • Gobi's Aqueous Matt Finish | 2 coats |

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S WEATHER PROTECTOR

PRODUCT DESCRIPTION

High quality, top of the range acrylic-based emulsion providing advanced protection against rain and sun. Formulated on Copolymer emulsion binder. Gobis Paints is the only company in Pakistan which uses European chloride process Titanium dioxide in its premium products. The result is a two-coat finish and almost 30% more coverage than its competitor brands. Gobis weather protector adds pleasing uniformity of colours and hides surface imperfections due to low reflectance. Its unique chemical composition protects walls from damaging weather conditions. It has excellent water repellent property, contains anti-fungal additives and is UV resistant, ensuring good colour retention and making it ideal for exterior surfaces.

PRODUCT FEATURES

- Excellent weather and scrub resistance
- Interior / exterior
- Non fading colours
- UV and alkali resistant

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 25% by conventional application methods. Following factors will affect the coverage:

- Quality of prepared surface
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site
- Applicator's skill

Theoretical Coverage 16.4 m² / L or 175 Sq Ft/L

Practical Coverage 14 - 15 m² / L or 150 - 170 Sq Ft/L

Estimated

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobis laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range as per shade card
Volume Solid	41 % ± 2
Dry film thickness	25 µm
Viscosity	10P - 20P (Pascal)
Drying Time	1 - 2 hrs at 30 °C
Recoating Time	3 - 4 hrs
Wet-Scrub Resistance	More than 3000 times at a film thickness of 100 micron (TDC Washability Tester AB 5000)
Non-Volatile Matters	60 ± 2
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.45 - 1.50
Flash Point	None
No. of coats	2 (depends upon the surface)
Packing size	1, 2.5 & 4, 10 GB & 15 litres

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster/concrete must be fully-cured. Moisture contents of the substrate should not exceed 12%.

APPLICATION

Roller, brush, conventional or wireless spray. Thin with clean water to suit method of application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- Gobis Wall Sealer 1 coat
- Gobis Exterior Wall Putty (Requirement) 2-3 coats (As per surface)
- Gobis Weather Protector 2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S PLASTIC EMULSION

PRODUCT DESCRIPTION

High quality acrylic water-based emulsion with excellent levelling, hiding power and coverage. Formulated on Copolymer emulsion binder, Gobi's Paints is the only company in Pakistan which uses European chloride process Titanium dioxide in its premium products. The result is a two-coat finish and almost 30% more coverage than its competitor brands. It also gives pleasing uniformity of colours and hides surface imperfections due to low reflectance. Gobi's plastic emulsion is highly washable with good resistance to Alkalis, its excellent colour retention properties and smooth finish, make it ideal for all kinds of interior surfaces.

PRODUCT FEATURES

- Washable
- Interior use
- Excellent smooth finish
- Minimal Voc

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor ranges from 20% to 25% by conventional application methods. Following factors will affect the coverage:

- Quality of prepared surface
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roll, spray or brush)
- Weather conditions at site
- Applicator's skills

Theoretical Coverage 35.0 m² / L or 100 Sq Ft/L

Practical Coverage Estimated 24 - 26 m² / L 120 to 130 Sq Ft/L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range as per shade card
Finish	Matt
Volume Solid	42% ± 2
Dry film thickness	25 µm
Viscosity	20P - 22P (Poise)
Drying Time	1-2 hrs at 25 °C
Recoating Time	3 - 4 hrs.
Wet-Scrub Resistance	More than 300 times at a film thickness of 300 micron (TQC Washability Tester AB 5000)
Non-Viscosity Matters	61 ± 2
Thinner / cleaner	Clean water
Weight / Litre (5.0)	1.50 - 1.55
Flash Point	None
No. of Coat	2 depends upon the surface
Packing size	1.84, 4.10, 5.6 & 10 litres.

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster/concrete must be fully cured. Moisture content of the substrate should not exceed 12%.

APPLICATION

Roller, brush, conventional or airless spray. Thin with clean water to suit method of Application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- Gobi's Wall Sealer	1 coat
- Gobi's Wall Filling (Putty)	2-3 coats (As per surface Requirement)
- Gobi's Plastic Emulsion	2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



Gobi's SILK SHEEN EMULSION

PRODUCT DESCRIPTION

Premium acrylic based emulsion ensuring good coverage. Suitable for use on masonry, plaster, brick work, Gypsum etc. Formulated on Copolymer emulsion binder. Gobi's Palets is the only company in Pakistan which uses European chloride process Titanium dioxide in its premium products. The result is a two-coat finish and almost 30% more coverage than its competitor brands. It also adds pleasing uniformity of colours and hides surface imperfections due to low reflectance. Gobi's silk sheen emulsion is a premium quality silk emulsion for interior use on wall and ceiling surfaces, where a washable high sheen finish is required.

PRODUCT FEATURES

- Good washability
- Interior use
- Excellent smooth finish
- Excellent Coverage

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 15% by conventional application methods. Following factors will affect the coverage.

- Quality of surface preparation
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller spray or brush)
- Weather conditions at site
- Applicator's skills

Theoretical Coverage 17.6 m² / L or 390 Sq Ft./L

Practical Coverage 15 - 17 m² / L or 350 to 180 Sq Ft./L

Estimated

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range as per shade card
Finish	Matt
Generic Type	Acrylic Emulsion
Volume Solid	44 ± 2
Dry film thickness	25 µm
Viscosity	28P - 32P (Poise)
Drying Time	1 - 2 Hrs at 30 °C
Recoating Time	3 - 4 Hrs
Wet-Scrub Resistance	More than 50 time at a film thickness of 100 micron (TDC Washability Tester AB 5000)
Non-Volatile Matter	66 ± 2
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.5 - 1.6
Flash Point	None
No. of coats	2 - 3 (depends upon the surface)
Packing size	0.1, 2.64, 3.64, 30.95 & 12.65 litres.

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of substrate should not exceed 12%.

APPLICATION

Roller, brush, conventional or airless spray. Thin with clean water to suit method of application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- Gobi's Wall Sealer 1 coat
- Gobi's Wall Filling (Platt) Requirement 2-3 coats (As per surface)
- Gobi's Silk Sheen Emulsion 2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



Gobi's SONA LAPI

PRODUCT DESCRIPTION

Gobi's Sona Lapi is a high quality water based putty designed to fill surface roughness and imperfections. It is smooth and easy to apply and ideal for interior plaster and wood surfaces.

PRODUCT FEATURES

- Interior use, to fill pores and imperfections of wooden, plaster, concrete and gypsum surfaces.
- Excellent filling properties.
- Very good adhesion and sandability.
- Very low VOC content.

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of substrate should not exceed more than 2%.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- | | |
|----------------------------|--|
| - Gobi's Wall Sealer | 1 coat |
| - Gobi's Sona Wall Putty | 2-3 coats (As per surface Requirement) |
| - Gobi's Interior Emulsion | 2-3 coats |

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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TECHNICAL INFORMATION

Composition	Based on special Blend of Acrylic binders and fillers.
Colour	White
Finish	Matt
Volume Solid	44 % ±2
Spreading Rate	0.25 kg to 0.5 kg/m ² Depends on film thickness applied
Viscosity	250 - 270 GM/CMS
Drying Time	1 -2 hrs at 20 °C
Weight / Litre (S.G)	1.6 - 1.70
Flash Point	None
Further coat	Emulsions and alkyd based coatings.
Packing size	1.25, 4, 5, 14 & 20Kgs
Non-Volatile Matters	68 ±2
Film Thickness	40 - 50 microns

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBIS GLOSS FINISH ENAMEL

PRODUCT DESCRIPTION

Superior synthetic alkylid enamel with improved gloss retention. Gobis Gloss Finish Enamel provides a high-quality interior or exterior enamel for surfaces where a superb, glossy and durable finish is required. Gobis Paints is the only company in Pakistan which uses European chloride process Titanium dioxide in its premium products. The result is a two-coat finish and almost 30% more coverage than its competitor brands.

PRODUCT FEATURES

- Interior / exterior use where alkylid based glossy finish is required
- Good coverage
- Ease of application

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 15% to 20% by conventional application methods. Following factors will affect the coverage

- Quality of surface preparation
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller spray or brush)
- Applicator's skills

Theoretical Coverage 19.2 m²/L or 206 sqft / L

Practical Coverage Estimated 17 - 18 m²/L or 180-190 sqft /L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobis laboratory evaluations but without guarantee

TECHNICAL INFORMATION

Colour	Standard colour range
Finish	High Gloss
Volume Solid	48 % ± 2
Dry film thickness	25 µm
Touch free	4 - 6 hrs at 30 °C
Recoating Time	12 - 15 hrs.
Thinner / cleaner	White Spirit
Weight / Litre (S.G)	0.9 - 1.20 depends on colour
Flash Point	34 °C, 90 °F
Further coat	Coat on coat
Packing size	0.25, 0.06, 2.7, 3.64 & 14.56 litres/a

SURFACE PREPARATION

Apply over Red Oxide Primer or under coat.

APPLICATION

Use roller, brush, conventional or airless spray. Lower the viscosity with good quality white spirit.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min. 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Steel	
- Gobis Red Oxide Primer	1 coat
- Gobis Enamel	2 coats

On Wood	
Ensure wood is dry and moisture free. Ensure there is no loose material and surface is clean from dust and oil.	
- Gobis Undercoat	1 coat
- Gobis Enamel	2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleansing soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



Gobi's EGG SHELL MATT FINISH ENAMEL

PRODUCT DESCRIPTION

High quality Matt finish based on alkyd resins, selected pigments and matting agents. For the decoration and protection of all interior surfaces where a low sheen finish is required. This finish provides exceptional durability with a soft, velvety and even eggshell appearance. Gobi's Paints is the only company in Pakistan which uses European chloride process Titanium dioxide in its premium products. The result is a two-coat finish and almost 30% more coverage than its competitor brands.

PRODUCT FEATURES

- Interior / exterior use where alkyd based Matt finish is required.
- Good coverage.
- Excellent smooth and pleasing finish.
- Ideal finish for kitchen and bathrooms.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 15% to 20% by conventional application methods. Following factors will affect the coverage.

- Quality of surface preparation.
- Nature of surface (absorbent / non-absorbent).
- Film thickness applied.
- Uniformity of application.
- Method of application (roller, spray or brush).
- Applicator's skills.

Theoretical Coverage 18.8 m² / L or 200 sqft / L

Practical Coverage Estimated 16 - 17 m² / L, 170-185 sqft / L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range
Finish	Matt to Egg shell
Volume Solid	47% - 51
Dry film thickness	25 µm
Touch free	3 - 4 hrs at 30 °C.
Recoating Time	12 - 14 hrs.
Thinner / cleaner	White Spirit
Weight / Litre (S.G)	11 - 13 depends on colour
Flash Point	34 °C, 93 °F
Further coat	Coat on coat
Packing size	0.9L, 3.6L, 7.6L & 14.5L litres.

SURFACE PREPARATION

Apply over appropriate Primer or undercoat or as recommended.

APPLICATION

Use roller, brush, conventional or airless spray. Lower the viscosity with good quality white spirit.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min. 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Concrete

- Gobi's Wall Primer Sealer 1 coat
- Gobi's eggshell Matt Finish 2 coats

On Steel

- Gobi's Red Oxide Primer 1 coat
- Gobi's Eggshell Matt Finish 2 coats

On Wood

Ensure now is dry and moisture free. Ensure there is no loose material and surface is clean from dust and oil.

- Gobi's Undercoat 1 coat
- Gobi's Eggshell Matt Finish 2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S AQUEOUS WALL SEALER

PRODUCT DESCRIPTION

An excellent premium water based primer with excellent adhesion on variety of surfaces. It reduces damage from alkali and soft, by sealing powdery porous surfaces. It is formulated on special acrylic binder and pigments.

PRODUCT FEATURES

- Interior / exterior use where low odour solvent free water dilutable primer required.
- Suitable for use on plaster, concrete, masonry, gypsum, wood etc.
- Very low VOC content.
- Excellent seeding.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 20% to 35 % by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicators skill.

Theoretical Coverage 35.5 m² /L or 365 Sq ft /L

Practical Coverage Estimated 33.5 - 145 m² /L or 345-355 Sq ft /L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	White
Finish	Mat
Volume Solid	39 % ± 2
Viscosity	120 - 130 ku (Krebs)
Dry film thickness	25 µm
Drying Time	1 - 2 hrs at 30 °C
Wet-Scrub Resistance	More than 800 time at a film thickness of 100 microns (TDC washability tester AB 6001)
Recoating Time	3 - 4 hrs
Thinner / cleaner	Clean water
Non-Volatile Matterc	35 ± 2
Weight / Litre (S.G)	1.40 - 1.45
Flash Point	None
Further coat	Emulsion and alkyd based coatings.
Packing size	0.9L, 3.6L & 14.5L litres.
No. of coats	1 - 2 depends upon the surface.

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured.

APPLICATION

Roller, brush, conventional or airless spray.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- Gobi's Aqueous Wall Sealer	1 coat
- Gobi's Wall Filling Putty	2-3 coats (As per surface Requirement)
- Gobi's Interior Emulsion	2-3 coats

On Plaster / concrete Exterior

- Gobi's Aqueous Wall Sealer	1 coat
- Gobi's Exterior Putty	2-3 coats (As per surface Requirement)
- Gobi's Exterior Emulsion	2-3 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S WALL PRIMER SEALER

PRODUCT DESCRIPTION

High-quality wall primer sealer based on alkylid resins, selected pigments and fillers it provides excellent adhesion and filling properties. It improves the covering of top coat by sealing the porous substrate.

PRODUCT FEATURES

- Interior / exterior use
- Good coverage & adhesion
- Provides good base for subsequent top coats

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normal loss factor can go from 10% to 15% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site
- Applicator's skill

Theoretical Coverage 16 m² / L or 170-180 Sq ft/L

Practical Coverage 14 -15.5 m² /L or 150-165 Sq ft/L
Estimated

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	White
Finish	Mat
Volume Solid	48 % ± 2 %
Dry film thickness	20 µm dft
Touch free	2 -4 hrs at 30 °C
Recoating Time	8 - 12 hrs
Thinner / cleaner	White Spirit
Weight / Litre	1.3 - 1.6
Flash Point	34 °C, 93 °F
Further coat	Alkyd based top coats
Packing size	0.01, 1.64 & 14.56 litres

SURFACE PREPARATION

Apply over prepared surface steel, wood, masonry etc.

APPLICATION

Use roller, brush, conventional or airless spray. Lower the viscosity with good quality white spirit.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min. 5°C above the dew point of the air temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Concrete

- Gobi's Wall Primer Sealer 1 coat
- Gobi's Mat Finish 2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleansing soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBIS RED OXIDE PRIMER

PRODUCT DESCRIPTION

A primer on alkyd resins pigmented with Red Oxide and fillers, its a top quality primer with excellent adhesion and rust inhibition properties that prevents the spread of corrosion.

PRODUCT FEATURES

- Interior / exterior use where alkyd based Red Oxide is required
- Suitable for use on steel surfaces

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 15 % to 20 % by conventional application methods. Following factors will affect the coverage.

- Quality of surface preparation
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Applicator's skills

Theoretical Coverage 15.5 m² /L or 165 Sq Ft /L

Practical Coverage 13.5 - 14.5 m² /L or 145-160 Sq Ft /L

Estimated

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobis Laboratory evaluations but without guarantee without guarantee.

TECHNICAL INFORMATION

Colour	Red Oxide
Finish	Matt
Volume Solid	45 % ± 2
Dry film thickness	30 µm
Touch free	2 - 4 hrs at 30 °C
Recoating Time	8 - 12 hrs.
Thinner / cleaner	White Spirit
Weight / Litre	1.30 - 1.50
Flash Point	34 °C, 93 °F
Further coat	Alkyd based coatings
Packing size	0.9l, 3.64 & 14.58 litres

SURFACE PREPARATION

Apply on prepared steel or as recommended

APPLICATION

Use roller, brush, conventional or airless spray. Lower the viscosity with good quality white spirit to suit method of application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min. 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

- Gobis Red Oxide Primer 1 coat
- Gobis Enamel 2 coats

OR

- Gobis Red Oxide Primer 1 coat
- Gobis Matt Finish 2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleansing soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S SYNTHETIC UNDERCOAT

PRODUCT DESCRIPTION

Alkyd based high-build, premium quality undercoat. It provide top quality base for wooden and ferrous surfaces. It provides excellent adhesion and scratch free filling properties.

PRODUCT FEATURES

- Interior / exterior use under alkyd based systems.
- Very good inter-coat adhesion.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 15 % to 20 % by conventional application methods. Following factors will affect the coverage

- Quality of surface preparation
- Nature of surface absorbent / non-absorbent
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Applicator's skills

Theoretical Coverage 18.3 m² / L or 198 Sq ft / L

Practical Coverage Estimated 15 - 17 m² / L or 170-186 sq ft / L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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TECHNICAL INFORMATION

Colour	Grey and White
Finish	Matt
Volume Solid	55 % ± 2
Dry film thickness	30 µm dft.
Touch free	2 - 4 hrs at 30 °C
Recoating Time	8 - 12 hrs.
Thinner / cleaner	White Spirit
Weight / Litre (G.O)	1.4 - 1.50
Flash Point	34 °C 93 °F
Further coat	Alkyd based coatings
Packing size	0.95, 3.64 & 34.96 litres

SURFACE PREPARATION

Apply over pre-primed or smooth surfaces. Ensure surface is dry, clean, oil and dust free.

APPLICATION

Use roller, brush, conventional or airless spray. Viscosity can be decreased by adding good quality white spirit to suit method of application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min. 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Steel

• Gobi's Red Oxide Primer	1 coat
• Gobi's Undercoat	1 coat
• Gobi's Enamel/Matt Finish	2 coats

On Wood

• Gobi's Undercoat	1 coat
• Gobi's Enamel/Matt Finish	2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBIS EXTERIOR WALL PUTTY

PRODUCT DESCRIPTION

Gobis exterior wall putty is a high solid weather resistant wall putty designed to fill surfaces, roughness and imperfection. It is especially good for exterior plaster and wood surfaces.

PRODUCT FEATURES

- Exterior use to fill pores and imperfections of wooden, plaster, concrete and gypsum surfaces.
- Excellent filling properties.
- Excellent Hiding

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of substrate should not exceed more than 12 %.

APPLICATION

Trowel, Putty Knife, Scraper.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- Gobis Wall Sealer 1 coat
- Gobis Exterior Wall (Putty) 2-3 coats (As per surface Requirement)
- Gobis Exterior Emulsion 2-3 coats

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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TECHNICAL INFORMATION

Composition	Based on special blend of acrylic and water reduceable alkylid binder
Colour	White
Finish	Matt
Volume Solid	44 % ± 2
Spreading Rate	0.25 kg to 0.50 kg/m ² depends on film thickness applied.
Viscosity	200 - 270 GM. CMS
Drying Time	1-2 hrs at 30 °C
Recoating Time	2 - 4 hrs
Thinner / cleaner	Clean water
Weight / Litre	1.8 - 1.70
Flash Point	None
Further coat	Emulsions and alkylid based coatings
Packing size	1.25, 5 & 20 Kgs
Non-Volatile Matters	68 ± 2
Film Thickness	40 - 50 Micron

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S SILVERLINE EMULSION

PRODUCT DESCRIPTION

Gobi's silverline emulsion is affordable, emulsion is based on copolymer emulsion binder that provides good coverage and a smooth matt finish.

PRODUCT FEATURES

- Interior use on masonry where economical emulsion is required.
- Good coverage.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 15 % by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicators skill.

Theoretical Coverage 14.5 m² /L. or 155 sqft / L.

Practical Coverage 12.5 - 13.5 m² /L. or 135 - 145 Sq ft /L.

Estimated

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range as per shade card
Finish	Matt
Volume Solid	43% ±2
Dry film thickness	30 µm
Viscosity	28P - 32P (Poise)
Drying Time	1 - 2 hrs at 30 °C.
Recoating Time	2 - 4 hrs.
Wet-Scrub Resistance	More than 30 times at a film of 100 micron (TQC washability tester AB 5000).
Non-Volatile Matters	65 ±2
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.50 - 1.80 depends on colour
Flash Point	None water based
No. of coats	2 - 3 depends upon the surface
Packing size	0.9L, 2.5L, 3.6L, 10.5L & 14.5L litres

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of the substrate should not exceed more than 12 %.

APPLICATION

Roller, brush, conventional or airless spray. Thin with good clean water.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

- Gobi's Wall Sealer 1 coat
- Gobi's Wall Filling (Putty Requirement) 2-3 coats (As per surface)
- Gobi's Silverline Emulsion 3 coats.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleaner soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S SILVERLINE ENAMEL

PRODUCT DESCRIPTION

An affordable, good quality synthetic enamel with excellent coverage. It is ideal where a glossy and durable finish is required. Well suited for doors, frames, furniture, wood works and painted metal surfaces.

PRODUCT FEATURES

- Interior / exterior use where alkyl based glossy finish is required.
- Good coverage.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 25 % to 20 % by conventional application methods. Following factors will affect the coverage.

- Quality of surface preparation
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Applicator's skills

Theoretical Coverage 17.2 m² /L or 185 sqft /L

Practical Coverage 15 - 18 m² /L or 160-170 sq ft /L

Estimated

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range
Finish	High Gloss
Volume Solid	43 % + 2'
Dry film thickness	25 µm dft.
Touch free	4 - 6 hrs at 30 °C
Recoating Time	12 - 36 hrs.
Thinner / cleaner	White Spirit
Weight / Litre	0.9 - 1.2 (depends on colour)
Flash Point	34 °C 93 °F
Further coat	Alkyl base coating
Packing size	0.25, 0.55, 0.91, 2.2, 3.64 & 14.58 litres.

SURFACE PREPARATION

Apply over Red Oxide Primer or under coat.

APPLICATION

Use roller, brush, conventional or airless spray. Viscosity can be decreased by adding good quality white spirit.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min. 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Steel

- Gobi's Red Oxide Primer 1 coat
- Gobi's Silverline Enamel 2 coats

On Wood

Ensure Wood is dry and moisture free. Ensure there is no loose material and surface is clean from dust and oil.

- Gobi's Undercoat 1 coat
- Gobi's Silverline Enamel 2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S AQUEOUS SILVERLINE WALL SEALER

PRODUCT DESCRIPTION

High quality water based primer with excellent adhesion on variety of surfaces, based on blend of styrene acrylic co-polymer

PRODUCT FEATURES

- Interior / exterior use where low odour solvent free water dilutable primer required.
- Suitable for use on plaster, masonry, gypsum, concrete, wood etc.
- Very low VOC content.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 15 % by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site
- Applicators skill.

Theoretical Coverage 14.8 m² / L or 350 Sq ft / L

Practical Coverage Estimated 12 - 14 m² / L or 320-350 Sq ft / L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	White
Finish	Matt
Viscosity	120 - 130 ku (Krebs)
Volume Solid	37 % + 9
Dry film thickness	25 µm
Drying Time	1 - 2 hrs at 30 °C
No. of coats	1 - 2 depends upon the surface
Non-Volatile Matters	55 + 2
Wet-Scrub Resistance	More than 500 times at a film thickness of 100 micron (TCC washability tester AB 5000)
Recoating Time	3 - 4 hrs
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.40 - 1.45
Flash Point	None
Further coat	Emulsions and alkyl based coatings.
Packing size	0.9L, 3.64 & 14.95 litres.

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of the substrate should not exceed more than 12%.

APPLICATION

Roller, brush, conventional or airless spray.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

- Gobi's Aqueous Silverline Wall Sealer	1 coat
- Gobi's Wall Filling (Putty)	2-3 coats (As per surface Requirement)
- Gobi's Interior Emulsion	2-3 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBIS SILVERLINE WALL PUTTY

PRODUCT DESCRIPTION

Gobis silverline wall putty is a high performing water based filler designed to fill surface roughness and imperfections. It is an affordable putty ideal for wooden, plaster, concrete and gypsum surfaces.

PRODUCT FEATURES

- Interior use, to fill pores and imperfections of wooden, plaster, concrete and gypsum surfaces.
- Excellent filling properties.
- Very low VOC content.

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of substrate should be less than 12 %.

APPLICATION

Trowel, Putty Knife, Scraper.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- | | |
|-------------------------------|--|
| • Gobis Wall Sealer | 1 coat |
| • Gobis Silverline Wall Putty | 2-3 coats (As per surface Requirement) |
| • Gobis Interior Emulsion | 2-3 coats |

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobis laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Composition	Based on styrene acrylic binder
Colour	White
Finish	Matt
Volume Solid	44 % ± 2
Spreading Rate	0.50 kg to 1.0 kg/m ² depends on film thickness applied.
Viscosity	170 - 280 GM, CMS
Drying Time	1 - 2 hrs at 30 °C.
Non-Volatile Matters	70 ± 2
Film Thickness	40 - 50 micron
Recoating Time	2 - 4 hrs.
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.6 - 1.70
Flash Point	None
Further coat	Emulsions and alkyd based
Packing size	1.25, 5 & 20kgs.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S PAINTS HAS PROUDLY SPONSORED
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GOBI'S GOLD AQUEOUS MATT FINISH

PRODUCT DESCRIPTION

Gold Aqueous Matt Finish is a high-quality water based matt finish product with superior grade pigment providing excellent levelling and hiding. It is a mid-range, highly washable emulsion with long lasting colours and is suitable for consumers who want good quality at an economical price.

PRODUCT FEATURES

- Interior / exterior use where high quality matt finish required.
- Highly washable.
- Extremely durable.
- No irritating smell during application.
- Fast drying.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 15% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller spray or brush)
- Weather conditions at site.
- Applicators skill.

Theoretical Coverage 16 m² / L or 175 Sq Ft./L

Practical Coverage Estimated 14 - 15 m² / L or 150 - 160 Sq Ft./L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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TECHNICAL INFORMATION

Colour	Standard color range as per shade card.
Finish	Matt to silk
Volume Solid	40% ± 2
Dry film thickness	25 µm
Viscosity	110 ku - 120 ku (Krebs)
Drying Time	1 - 2 hrs at 30 °C
Recoating Time	2 - 4 hrs
Wet-scrub Resistance	More than 800 times at a film thickness of 100 micron (TDC washability tester AB 5000). Water
Thinner / cleaner	Water
Weight / Litre (S.G)	1.35 - 1.45 depends on color
Flash Point	None, water based.
No. of coats	2 - 3 depends upon the surface
Packing size	6 qt, 3.64 & 14.98 litres.
Non-Volatile matters	59 ± 2

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster/concrete must be fully cured. Moisture contents of the substrate should not exceed 12%.

APPLICATION

Roller, brush, conventional or airless spray. This with clean water for application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

- Gobi's Wall Sealer 1 coat
- Gobi's Wall Filling (Putty) 2-3 coats (As per surface Requirement)
- Gobi's Gold Aqueous Matt Finish 2-3 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S GOLD PLASTIC EMULSION

PRODUCT DESCRIPTION

High quality water based emulsion with good hiding. Power coverage. It provide pleasing uniformity of colors and hides surface imperfection due to low reflectance. Formulated on copolymer emulsion binder and European chloride process titanium dioxide.

PRODUCT FEATURES

- Washable
- Interior use
- Excellent smooth finish.
- Minimal Vol

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normalty loss factor can go from 10% to 15% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site
- Applicators skills

Theoretical Coverage 14.6 m² /L or 160 Sq ft /L

Practical Coverage 13 - 14 m² /L or 140 - 150 sq ft/L

Estimated

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range as per shade card
Finish	Matt
Volume Solid	44 % ± 2
Dry film thickness	30 µm
Viscosity	20P - 22P (Poise)
Drying Time	1 - 2 hrs at 30 °C
Recoating Time	3 - 4 hrs
Wet-Scrub Resistance	More than 200 times at a film thickness of 100 micron (TDC Washbilly Tester AB 5000)
Non-Viscosity Matters	62 ± 2
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.50 - 1.55
Flash Point	None
No. of Coat	2 - 3 depends upon the surface
Packing size	1 - 4 and 10 litres.

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster/concrete must be fully cured. Moisture content of the substrate should not exceed 12%.

APPLICATION

Roller, brush, conventional or airless spray. Thin with clean water to suit method of Application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70%, measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- Gobi's Wall Sealer 1 coat
- Gobi's Wall Filling (Putty Requirement) 2-3 coats (As per surface)
- Gobi's Gold Plastic Emulsion 2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S GOLD WEATHER GUARD

PRODUCT DESCRIPTION

High-quality acrylic-based emulsion offering maximum weather protection and scrub resistance. Gold weather guard is a mid-priced range designed to provide superior protection to concrete and masonry surfaces from exterior exposure to weather conditions.

PRODUCT FEATURES

- Excellent weather and scrub resistance.
- In use exterior.
- Non fading colours.
- UV and alkali resistant.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 15% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied.
- Uniformity of application.
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicators skill.

Theoretical Coverage 14 m² / L or 150 Sq Ft/L

Practical Coverage 12 - 13 m² / L or 130 - 140 Sq Ft/L

Estimated

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard color range as per shade card
Finish	Mat
Volume Solid	42 % ± 2
Viscosity	18P - 20P (Poise)
Dry film thickness	30 µm
Drying Time	1 - 2 hrs at 30 °C.
Recoating Time	3 - 4 hrs.
Wet-scrub Resistance	More than 3000 times at a film thickness of 100 micron (TCQ wasability tester AB 5000).
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.5 - 1.55
Flash Point	None
No. of coats	2 - 3 depends upon the surface
Packing size	1, 4 & 16 litres.
Non-volatile matters	60 ± 2

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of the substrate should not exceed 12%.

APPLICATION

Roller, brush, conventional or airless spray. Thin with clean water to suit method of Application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete exterior

- Gobi's Wall Sealer 1 coat
- Gobi's Exterior Wall Putty (As per surface Requirement)
- Gobi's Gold Weather Guard 2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S GOLD EMULSION

PRODUCT DESCRIPTION

An affordable Acrylic Based Emulsion which gives smooth and matt finish. It is based on homopolymer emulsion binder.

PRODUCT FEATURES

- Interior use on masonry where economical emulsion is required.
- Good coverage.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 15% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicators skill.

Theoretical Coverage 13.3 m² / L or 145 Sq ft/L

Practical Coverage 11 - 12 m² / L or 120 - 130 Sq ft/L

Estimated

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range as per shade card
Finish	Matt
Volume Solid	40 % ± 2
Dry film thickness	30 µm dft
Viscosity	35P - 40P (Poise)
Drying Time	1 - 2 hrs at 30 °C
Recoating Time	2 - 4 Hrs
Wet-Scrub Resistance	More than 20 times at a film thickness of 100 micron (TOC Washability test AB good).
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.60 - 1.55 depends on colour.
Flash Point	None-water based
No. of Coat	2 - 3 depends upon the surface
Packing size	0.03, 3.64 & 14.56 litres
Non-Volatile Matters	58 ± 2

SURFACE PREPARATION

All loose material including loose plaster, cement splashes, old paint, dust, etc. must be thoroughly removed. New plaster/ concrete must be fully cured. Moisture contents of the substrate should not exceed more than 12%.

APPLICATION

Roller, brush, conventional or airless spray. Thin with good clean water.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- Gobi's Wall Sealer 1 coat
- Gobi's Wall Filling (Putty Requirement) 2-3 coats (As per surface)
- Gobi's Gold Emulsion 3 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



Allied Paint Industries Limited is honored to welcome **Mr. Asad Munir as Director Commercial Business**. Mr. Asad Munir brings with him a distinguished career marked by strategic leadership and consistent success across the commercial landscape. His deep industry knowledge and extensive experience reflect a legacy of professionalism and excellence. It was a privilege to host him today at our Head Office, where he met with our CEO, Mr. Omer Asif Malik. From left to right: Mr. Altaf Sakhia (Director Sales), Mr. Omer Asif Malik (Chief Executive Officer), Mr. Asad Munir (Director Commercial), and Mr. Asim Zafar (Chief Operating Officer) Exciting times ahead.



DEALERS GET TOGETHER



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GOBI'S GOLD ENAMEL

PRODUCT DESCRIPTION

An affordable, good quality air drying gloss finish enamel with excellent coverage. Gobi's Gold Enamel is ideal where a superb, high gloss and durable finish is required. Well suited for doors, frames, furniture, wood works and primed metal surfaces.

PRODUCT FEATURES

- Interior / exterior use where alkyd based glossy finish is required.
- Good coverage.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 45 % to 20 % by conventional application methods. Following factors will affect the coverage.

- Quality of surface preparation.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied.
- Uniformity of application.
- Method of application (roller spray or brush)
- Applicator's skills.

Theoretical Coverage 13 m² / L or 140 sqft / L

Practical Coverage 11 - 14 m² / L or 120 - 130 Sq Ft / L

Estimated

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range
Finish	High Gloss
Volume Solid	32% ± 2
Dry film thickness	25 µm
Touch free	4 - 6 hrs at 30 °C
Recoating Time	12 - 16 Hrs
Thinner / cleaner	White Spirit
Weight / Litre	0.9 - 1.10
Flash Point	34 °C, 93 °F
Further coat	Alkyd based coatings
Packing size	0.9L, 2.6L & 34.9L litres

SURFACE PREPARATION

Apply over pre-primed or smooth surfaces. Ensure surface is dry, clean, oil and dust free.

APPLICATION

Use roller, brush, conventional or airless spray. Lower the viscosity with good quality white spirit to suit method of application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min. 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Steel

Gobi's Red Oxide Primer	1 coat
Gobi's Gold Enamel	2 coats

On wood

Ensure wood is dry and moisture free. Ensure there is no loose material and surface is clean from dust and oil.

Gobi's Undercoat	1 coat
Gobi's Gold Enamel	2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleaning soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



Gobi's GOLD EGGSHELL MATT FINISH ENAMEL

PRODUCT DESCRIPTION

Gobi's gold Matt finish is an economical and a high quality paint. Its formulation based on alkyd resins with high quality fillers and Matting agents. It has excellent leveling, hiding power and coverage. Its unique formulations ensures a smooth finish. It is ideal for kitchens and bathrooms.

PRODUCT FEATURES

- Interior / exterior use where economical alkyd based Matt finish is required
- Good coverage
- Excellent, smooth and pleasing finish
- Ideal finish for kitchen and bathrooms

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally less factor can go from 15 % to 20% by conventional application methods. Following factors will affect the coverage.

- Quality of surface preparation
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller spray or brush)
- Applicator's skills

Theoretical Coverage 17.5 m² /L or 180-190 Sq ft /L

Practical Coverage 15 - 16.5 m² /L or 160-175 Sq ft /L

Estimated

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range
Finish	Matt to Eggshell
Volume Solid	44 % ± 2
Dry film thickness	25 µm
Touch free	3 - 4 hrs at 30 °C
Recoating Time	30 - 14 hrs
Thinner / cleaner	White Spirit
Weight / Litre	3.0 - 1.3 depends on colour
Flash Point	34 °C, 93 °F
Further coat	Coat on coat
Packing size	0.9L, 3.6L & 34.5L litres.

SURFACE PREPARATION

Apply over appropriate primer or undercoat or as recommended.

APPLICATION

Use roller, brush, conventional or airless spray. Lower the viscosity with good quality white spirit to suit method of application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min. 5°C above the dew point of the air; temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Concrete

Gobi's Wall Primer Sealer	1 coat
Gobi's Gold Matt Finish	2 coats

On Steel

Gobi's Red Oxide Primer	1 coat
Gobi's Gold Matt Finish	2 coats

On wood

Ensure wood is dry and moisture free. Ensure there is no loose material and surface is clean from dust and oil.

Gobi's Undercoat	1 coat
Gobi's Gold Matt Finish	2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleansing soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



Gobi's GOLD AQUEOUS WALL SEALER

PRODUCT DESCRIPTION

Gobi's gold wall sealer is an affordable wall sealer for interior masonry plaster and concrete. It is based on styrene Acrylic copolymer emulsion binder and durable pigments.

PRODUCT FEATURES

- Interior / exterior use where low odour solvent free water dilutable primer required.
- Suitable for use on plaster, concrete, masonry, gypsum, wood etc.
- Very low VOC content.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 15% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site
- Applicators skill.

Theoretical Coverage 14 m² / L or 150 Sq ft / L

Practical Coverage Estimated 12 - 13 m² / L or 130 - 140 Sq ft / L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	White
Finish	Matt
Viscosity	120 - 130 Ku @600rpm
Volume Solid	35 % ± 2
Dry film thickness	25 µm
Drying Time	1 - 2 hrs at 30 °C
Recoating Time	3 - 4 hrs
Wet-Scrub Resistance	More than 300 times at a film thickness of 100 micron. (TQC washability tester AB5000).
Thinner / cleaner	Clean water
Weight / Litre (5 G)	1.45 - 1.50
Flash Point	None
Further coat	Emulsions and alkyl based coatings
Packing size	0.9L, 3.5L & 14.5L litres.
No. of Coats	1 - 2 depends upon the surface
Non-Volatile Matters	58 ± 2

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of substrate should not exceed more than 12%.

APPLICATION

Roller, brush, conventional or airless spray.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- Gobi's Gold Aqueous Wall Sealer 1 coat
- Gobi's Wall Filling (Putty) 2-3 coats (As per surface Requirement)
- Gobi's Interior Emulsion 2-3 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBIS GOLD WALL PRIMER SEALER

PRODUCT DESCRIPTION

Good quality primer sealer based on alkyd resins. Suitable for use on variety of surfaces like masonry, wood, gypsum etc. Provides a sound surface for subsequent coats.

PRODUCT FEATURES

- Interior / exterior use.
- Good coverage & adhesion.
- Provides good base for subsequent top coats.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 15% to 20% by conventional application methods. Following factors will affect the coverage.

- Quality of surface preparation.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Applicator's skills

Theoretical Coverage 15.3 m² /L or 165 Sq ft /L

Practical Coverage Estimated 13-14 m² /L or 140-150 Sq ft /L

STORAGE

The product should be kept in well-ventilated place protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobis laboratory evaluations but, without guarantee.

TECHNICAL INFORMATION

Colour	White
Finish	Matt
Volume Solid	48 % ±
Dry film thickness	30 µm
Touch Free	2 - 4 hrs at 30 °C.
Recoating Time	8 - 12 hrs.
Thinner / cleaner	White Spirit
Weight / Litre (S.G)	1.30 - 1.40
Flash Point	34 °C - 93 °F
Further coat	Alkyd based coatings.
Packing size	0.01, 3.54 & 14.55 litres

SURFACE PREPARATION

Apply over prepared surface steel, wood, masonry etc.

APPLICATION

Use roller, brush, conventional or airless spray. Lower the viscosity with good quality white spirit to suit method of application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min 5°C above the dew point, of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System On Concrete

- Gobis Gold Wall Primer Sealer 1 coat
- Gobis Matt Finish 2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleansing soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



Gobi's GOLD RED OXIDE PRIMER

PRODUCT DESCRIPTION

A primer on alkyl resins pigmented with Red Oxide and fillers. Gold red oxide primer provides the strong base for ferrous and metal surfaces to prevent corrosion.

PRODUCT FEATURES

- Interior / exterior use where alkyl based Red Oxide is required
- Suitable for use on steel surfaces

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 15% to 20% by conventional application methods. Following factors will affect the coverage.

- Quality of surface preparation
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Applicator's skills

Theoretical Coverage 14 m² /L or 150 Sq Ft /L

Practical Coverage Estimated 12 - 13 m² /L or 130-140 Sq Ft /L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Red Oxide
Finish	Matt
Volume Solid	43 % ± 2
Dry film thickness	30 µm
Touch free	2 - 4 hrs at 30 °C
Recoating Time	8 - 12 Hrs
Thinner / cleaner	White Spirit
Weight / Litre	1.30 - 1.60
Flash Point	34 °C, 93 °F
Further coat	Alkyd based coatings
Packing size	0.01, 3.64 & 14.56 litres

SURFACE PREPARATION

Apply on prepared steel or as recommended.

APPLICATION

Use roller, brush, conventional or airless spray. Lower the viscosity with good quality white spirit to suit method of application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min. 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

- Gobi's Gold Red Oxide Primer 1-2 coats
- Gobi's/Gold Enamel 2 coats

OR

- Gobi's Gold Red Oxide Primer 1-2 coats
- Gobi's/Gold Matt Finish 2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleansing soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S GOLD WALL PUTTY

PRODUCT DESCRIPTION

Gobi's exterior wall putty is a fine quality water based filler for interior masonry surfaces, both new and old plaster and cement surfaces. It is an economical solution providing great compatibility, ensures smooth application and becomes a hard sandable film within 2-3 hours.

PRODUCT FEATURES

- Interior use, to fill pores and imperfections of wooden, plaster, concrete and gypsum surfaces
- Excellent filling properties.
- Very low VOC content.

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of substrate should be less than 12 %.

APPLICATION

Trowel, Putty Knife, Scraper

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete Interior

- | | |
|----------------------------|--|
| • Gobi's Wall Sealer | 1 coat |
| • Gobi's Gold Wall Putty | 2-3 coats (As per surface Requirement) |
| • Gobi's Interior Emulsion | 2-3 coats |

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Composition	Based on styrene acrylic binder
Colour	White
Finish	Matt
Volume Solid	45 % ± 2
Spreading Rate	0.5 kg to 1.0 kg/m ²
Viscosity	270 - 280 GM . CMS
Drying Time	1-2 hrs at 30 °C.
Recoating Time	2 - 4 hrs.
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.6 - 1.70
Flash Point	None
Further coat	Emulsions and alkyl based coatings.
Packing size	125 , 5 & 20Kgs.
Non-Volatile Matters	70 ± 2
Film Thickness	40 - 50 micron

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBIS GOLD UNDERCOAT

PRODUCT DESCRIPTION

Alkyd based intermediate or undercoat. It provides adhesion and good filling properties. It makes the substrate smooth and fine.

PRODUCT FEATURES

- Exterior/interior use
- Good adhesion with primer and topcoat
- Suitable for wooden and ferrous surfaces.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 15% to 20% by conventional application methods. Following factors will affect the coverage:

- Quality of surface preparation
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Applicator's skills

Theoretical Coverage	17.3 m ² /L or 185 Sq ft./L
Practical Coverage Estimated	15 - 16 m ² /L or 160-175 Sq ft./L

STORAGE

The product should be kept in well-ventilated place protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobis laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Grey and White
Finish	Matt
Volume Solid	52 % ± 2
Dry film thickness	30 µm
Drying Time	2 -4 hrs at 30 °C
Recoating Time	8 - 12 hrs.
Thinner / cleaner	White Spirit
Weight / Litre (S.G)	1.45 - 1.55
Flash Point	34 °C, 93 °F
Further coat	Alkyd based coatings
Packing size	0.91, 3.64 & 31.68 litres.

SURFACE PREPARATION

Apply over pre-primed or smooth surfaces. Ensure surface is dry, clean, oil and dust free.

APPLICATION

Use roller, brush, conventional or airless spray. Lower the viscosity with good quality white spirit to suit method of application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min. 5°C above the dew point of the air temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Steel	
Gobis Red Oxide Primer	1 coat
Gobis Gold Undercoat	1 coat
Gobis Enamel/Matt Finish	2 coats

On wood

Gobis Gold Undercoat	1 coat
Gobis Enamel/Matt Finish	2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleansing soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S PAINTS INTRODUCES CLEAN AND FRESH DRINKING WATER!

Mission: To deliver premium drinking water that embodies safety, quality, and wellness.

Our plant has the capacity to produce 500 physical cases per day, delivering safe, hygienic, and crystal-clear water to our valued consumers. Enriched with essential European minerals, each drop of Gobi's Bottles water is crafted to refresh, rehydrate, and revitalize.

We combine modern innovation with rigorous quality controls, making Gobi's Bottles a trusted name for healthy hydration in households, offices, and communities.

WATER ANALYSIS Mineral Content mg/L

Magnesium	04 - 15
Sodium	07 - 35
Sulphate	10 - 50
Calcium	25 - 70
Potassium	0.02 - 5
Chloride	50 - 150
Fluoride	0.2 - 0.3
Total Minerals	160 - 340
pH	6.5 - 8.5

AVAILABLE IN
500ML
1.5 LITRES
19 LITRES

ORDER NOW AND GET
CLEAN DRINKING WATER AT THE BEST PRICE!

FOR ORDERS AND MORE INFORMATION, CONTACT US TODAY!

ابھی آرڈر کریں
اور سانس پینے کا کوئی اور آپشن آپ سے ہمیں حاصل کریں!

آئیے! ہماری مصنوعات کے لیے ہمیں سپورٹ کریں!





GOBI'S HERCULES EMULSION

PRODUCT DESCRIPTION

An affordable Acrylic Based Emulsion which gives smooth and matt finish. It is based on homopolymer emulsion binder.

PRODUCT FEATURES

- Interior use on masonry where economical emulsion is required.
- Good coverage.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 15% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicators skill.

Theoretical Coverage 13.3 m² / L or 145 Sq ft/L

Practical Coverage 11 - 12 m² / L or 120 - 130 Sq ft/L

Estimated

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range as per shade card
Finish	Matt
Volume Solid	40 % ± 2
Dry film thickness	30 µm dft
Viscosity	25P - 30P (Poise)
Drying Time	1 - 2 hrs at 30 °C
Recoating Time	2 - 3 hrs
Wet-Scrub Resistance	More than 20 times at a film thickness of 100 micron (TOC Washability test AB 5000).
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.50 - 1.50 depends on colour.
Flash Point	None-water based
No. of Coat	2 - 3 depends upon the surface
Packing size	0.03, 3.64 & 14.56 litres
Non-Volatile Matters	66 ± 2

SURFACE PREPARATION

All loose material including loose plaster, cement splashes, old paint, dust, etc. must be thoroughly removed. New plaster/ concrete must be fully cured. Moisture contents of the substrate should not exceed more than 12%.

APPLICATION

Roller, brush, conventional or airless spray. Thin with good clean water.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- Gobi's Wall Sealer 1 coat
- Gobi's Wall Filling (Putty Requirement) 2-3 coats (As per surface)
- Gobi's Hercules Emulsion 3 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GÓBI'S HERCULES WEATHER GUARD

PRODUCT DESCRIPTION

High-quality acrylic-based emulsion offering maximum weather protection and scrub resistance. Hercules weather guard is a mid-priced range designed to provide superior protection to concrete and masonry surfaces from exterior exposure to weather conditions.

PRODUCT FEATURES

- Excellent weather and scrub resistance.
- In use exterior.
- Non fading colours.
- UV and alkali resistant.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 15% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent).
- Film thickness applied.
- Uniformity of application.
- Method of application (roller, spray or brush).
- Weather conditions at site.
- Applicators skill.

Theoretical Coverage 14 m² / L or 150 Sq Ft/L

Practical Coverage 12 - 13 m² / L or 130 - 140 Sq Ft/L

Estimated

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Góbi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard color range as per shade card
Finish	Mat
Volume Solid	42 % ± 2
Viscosity	18P - 20P (Poise)
Dry film thickness	30 µm
Drying Time	1 - 2 hrs at 30 °C.
Recoating Time	2 - 3 hrs.
Wet-scrub Resistance	More than 1000 times at a film thickness of 100 micron (TCQ wasability tester AB 5000).
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.45 - 1.50
Flash Point	None
No. of coats	2 - 3 depends upon the surface
Packing size	1, 4 & 16 litres.
Non-volatile matters	58 ± 2

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of the substrate should not exceed 12%.

APPLICATION

Roller, brush, conventional or airless spray. Thin with clean water to suit method of Application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete exterior

- Góbi's Wall Sealer 1 coat
- Góbi's Exterior Wall Putty 2-3 coats (As per surface Requirement)
- Góbi's Hercules Weather Guard 2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S HERCULES HIGH GLOSS ENAMEL

PRODUCT DESCRIPTION

An affordable, good quality air drying gloss finish enamel with excellent coverage. Gobi's Hercules enamel is ideal where a superb, high gloss and durable finish is required. Well suited for doors, frames, furniture, wood works and primed metal surfaces.

PRODUCT FEATURES

- Interior / exterior use where alkyd based glossy finish is required.
- Good coverage.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 15 % to 20 % by conventional application methods. Following factors will affect the coverage.

- Quality of surface preparation.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller spray or brush)
- Applicator's skills.

Theoretical Coverage: 13 m²/L or 140 sqft / L

Practical Coverage: 10.5 m²/L or 11.5 m²/L or 110 - 120.5q ft./L

Estimated

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range
Finish	High Gloss
Volume Solid	40 % ± 2
Dry film thickness	25 µm - 30 µm
Touch free	4 - 6 hrs at 30 °C
Recoating Time	12 - 16 hrs
Thinner / cleaner	White Spirit
Weight / Litre	0.9 - 1.05
Flash Point	34 °C, 93 °F
Further coat	Alkyd based coatings
Packing size	0.25, 0.55, 3.64 & 34.50 litres.

SURFACE PREPARATION

Apply over pre-primed or smooth surfaces. Ensure surface is dry, clean, oil and dust free.

APPLICATION

Use roller, brush, conventional or airless spray. Lower the viscosity with good quality white spirit to suit method of application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min. 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Steel

Gobi's Red Oxide Primer	1 coat
Gobi's Hercules Enamel	2-2 coats

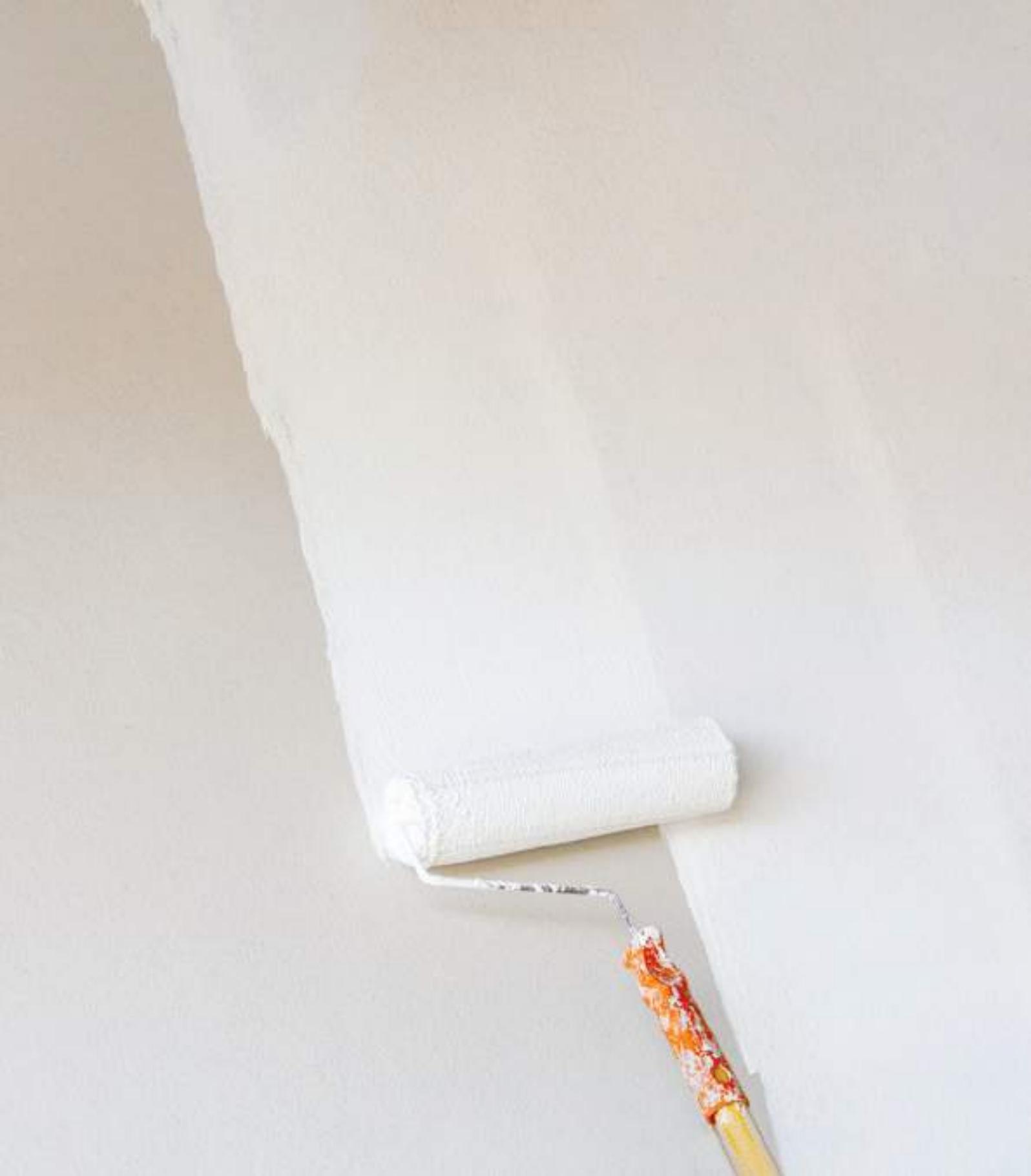
On wood

Ensure wood is dry and moisture free. Ensure there is no loose material and surface is clean from dust and oil.

Gobi's Undercoat	1 coat
Gobi's Hercules Enamel	2-3 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleaning soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



Gobi's HERCULES WALL SEALER

PRODUCT DESCRIPTION

Gobi's Hercules Wall Sealer is an affordable wall sealer for interior masonry plaster and concrete. It is based on styrene Acrylic copolymer emulsion binder and durable pigments.

PRODUCT FEATURES

- Interior / exterior use where low odour solvent free water dilutable primer required.
- Suitable for use on plaster, concrete, masonry, gypsum, wood etc.
- Very low VOC content.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 15% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site
- Applicators skill.

Theoretical Coverage 14 m² / L or 150 Sq ft / L

Practical Coverage Estimated 12 - 13 m² / L or 130 - 140 Sq ft / L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	White
Finish	Matt
Viscosity	125 - 135 ku (Gobi)
Volume Solid	35 % ± 2
Dry film thickness	25 µm
Drying Time	2 - 3 hrs at 30 °C
Recoating Time	2 - 3 hrs.
Wet-Scrub Resistance	More than 300 times at a film thickness of 100 micron. (TQC washability tester AB5000).
Thinner / cleaner	Clean water
Weight / Litre (5 G)	145 - 150
Flash Point	None
Further coat	Emulsions and alkyl based coatings
Packing size	0.9L, 3.5L & 14.5L litres.
No. of Coats	1 - 2 depends upon the surface
Non-Volatile Matters	56 ± 2

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of substrate should not exceed more than 12%.

APPLICATION

Roller, brush, conventional or airless spray.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- | | |
|---------------------------------------|--------------------------------|
| • Gobi's Hercules Aqueous Wall Sealer | 1 coat |
| • Gobi's Wall Filling (Putty) surface | 2-3 coats (As per Requirement) |
| • Gobi's Interior Emulsion | 2-3 coats |

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



Gobi's HERCULES WALL PUTTY

PRODUCT DESCRIPTION

Gobi's Hercules exterior wall putty is a fine quality water based filler for interior masonry surfaces, both new and old plaster and cement surfaces. It is an economical solution providing great compatibility, ensures smooth application and becomes a hard sandable film within 2-3 hours.

PRODUCT FEATURES

- Interior use, to fill pores and imperfections of wooden, plaster, concrete and gypsum surfaces
- Excellent filling properties.
- Very low VOC content.

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of substrate should be less than 12 %.

APPLICATION

Trowel, Putty Knife, Scraper

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete Interior

- | | |
|------------------------------|--|
| • Gobi's Wall Sealer | 1 coat |
| • Gobi's Hercules Wall Putty | 2-3 coats (As per surface requirement) |
| • Gobi's Interior Emulsion | 2-3 coats |

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Composition	Based on styrene acrylic binder
Colour	White
Finish	Matt
Volume Solid	45 % ± 2
Spreading Rate	0.5 kg to 1.0 kg/m ²
Viscosity	200 - 250 GM . CMS
Drying Time	1-2 hrs at 30 °C
Recoating Time	2 - 3 hrs
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.6 - 1.70
Flash Point	None
Further coat	Emulsions and alkylid based coatings.
Packing size	125 , 5 & 20kgs.
Non-Volatile Matters	70 ± 2
Film Thickness	40 - 50 micron

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



RECEPTION CEREMONY IN TURKEY
LAHORE ISTANBUL RALLY 2024



RECEPTION CEREMONY IN TURKEY
LAHORE ISTANBUL RALLY 2024



RECEPTION CEREMONY IN TURKEY
LAHORE ISTANBUL RALLY 2024







Gobi's ARMOR AQUEOUS MATT FINISH

PRODUCT DESCRIPTION

Gobi's Armor Aqueous Matt Finish is a high-quality water based matt finish product with superior grade pigment providing excellent levelling and hiding. It is a mid-range, highly washable emulsion with long lasting colours and is suitable for consumers who want good quality at an economical price.

PRODUCT FEATURES

- Interior / exterior use where high quality matt finish required.
- Highly washable.
- Extremely durable.
- No irritating smell during application.
- Fast drying.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 15% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller spray or brush)
- Weather conditions at site.
- Applicators skill.

Theoretical Coverage 16 m² / L or 175 Sq Ft/L

Practical Coverage Estimated 14 - 15 m² / L or 150 - 160 Sq Ft/L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard color range as per shade card.
Finish	Matt to silk
Volume Solid	40% ± 2
Dry film thickness	25 µm
Viscosity	110 ku - 120 ku (Krebs)
Drying Time	1 - 2 hrs at 30 °C
Recoating Time	2 - 3 hrs.
Wet-scrub Resistance	More than 500 times at a film thickness of 100 micron (TDC washability tester AB 5000). Water
Thinner / cleaner	Water
Weight / Litre (S.G)	1.30 - 1.40 depends on color
Flash Point	None, water based.
No. of coats	2 - 3 depends upon the surface
Packing size	6 gal, 3.64 & 14.98 litres.
Non-Volatile matters	59 ± 2

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster/concrete must be fully cured. Moisture contents of the substrate should not exceed 12%.

APPLICATION

Roller, brush, conventional or airless spray. This with clean water for application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

- Gobi's Wall Sealer 1 coat
- Gobi's Wall Filling (Putty) 2-3 coats (As per surface Requirement)
- Gobi's Armor Aqueous Matt Finish 2-3 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S ARMOR WALL EMULSION

PRODUCT DESCRIPTION

An affordable Acrylic Based Emulsion which gives smooth and matt finish. It is based on homopolymer emulsion binder.

PRODUCT FEATURES

- Interior use on masonry where economical emulsion is required.
- Good coverage.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 15% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicators skill.

Theoretical Coverage 13.3 m² / L or 145 Sq ft/L

Practical Coverage 11 - 12 m² / L or 120 - 130 Sq ft/L

Estimated

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range as per shade card
Finish	Matt
Volume Solid	40 % ± 2
Dry film thickness	30 µm dft
Viscosity	27P - 32P (Poise)
Drying Time	2 - 3 hrs at 30 °C.
Recoating Time	2 - 3 hrs.
Wet-Scrub Resistance	More than 20 times at a film thickness of 100 micron (TOC Washability test AB 5000).
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.50 - 1.50 depends on colour.
Flash Point	None-water based
No. of Coat	2 - 3 depends upon the surface
Packing size	0.03, 3.64 & 14.56 litres
Non-Volatile Matters	66 ± 2

SURFACE PREPARATION

All loose material including loose plaster, cement splashes, old paint, dust, etc. must be thoroughly removed. New plaster/ concrete must be fully cured. Moisture contents of the substrate should not exceed more than 12%.

APPLICATION

Roller, brush, conventional or airless spray. Thin with good clean water.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- Gobi's Wall Sealer 1 coat
- Gobi's Wall Filling (Putty Requirement) 2-3 coats (As per surface)
- Gobi's Armor Emulsion 3 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S ARMOR WEATHER GUARD

PRODUCT DESCRIPTION

High-quality acrylic-based emulsion offering maximum weather protection and scrub resistance. Armor weather guard is a mid-priced range designed to provide superior protection to concrete and masonry surfaces from exterior exposure to weather conditions.

PRODUCT FEATURES

- Excellent weather and scrub resistance.
- In use exterior.
- Non fading colours.
- UV and alkali resistant.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 15% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied.
- Uniformity of application.
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicators skill.

Theoretical Coverage 14 m² / L or 150 Sq Ft/L

Practical Coverage 12 - 13 m² / L or 130 - 140 Sq Ft/L

Estimated

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard color range as per shade card
Finish	Mat
Volume Solid	42 % ± 2
Viscosity	18P - 20P (Poise)
Dry film thickness	30 µm
Drying Time	1 - 2 hrs at 30 °C.
Recoating Time	2 - 3 hrs.
Wet-scrub Resistance	More than 1000 times at a film thickness of 100 micron (TCQ wasability tester AB 5000).
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.45 - 1.50
Flash Point	None
No. of coats	2 - 3 depends upon the surface
Packing size	1, 4 & 16 litres.
Non-volatile matters	58 ± 2

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of the substrate should not exceed 12%.

APPLICATION

Roller, brush, conventional or airless spray. Thin with clean water to suit method of Application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete exterior

- Gobi's Wall Sealer 1 coat
- Gobi's Exterior Wall Putty (As per surface Requirement) 2-3 coats
- Gobi's Armor Weather Guard 2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S ARMOR ENAMEL

PRODUCT DESCRIPTION

An affordable, good quality air drying gloss finish enamel with excellent coverage. Gobi's Armor Enamel is ideal where a superb, high gloss and durable finish is required. Well suited for doors, frames, furniture, wood works and primed metal surfaces.

PRODUCT FEATURES

- Interior / exterior use where alkyd based glossy finish is required.
- Good coverage.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 45 % to 20 % by conventional application methods. Following factors will affect the coverage.

- Quality of surface preparation.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied.
- Uniformity of application.
- Method of application (roller spray or brush)
- Applicator's skills.

Theoretical Coverage : 13 m²/L or 140 sqft / L

Practical Coverage : 10.5 m²/L - 11.5 m²/L or 110 - 120 Sq Ft /L
Estimated

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee, without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range
Finish	High Gloss
Volume Solid	40 % ± 2
Dry film thickness	25 µm - 30 µm
Touch free	4 - 6 hrs at 20 °C
Recoating Time	12 - 16 hrs
Thinner / cleaner	White Spirit
Weight / Litre	0.9 - 1.05
Flash Point	34 °C, 93 °F
Further coat	Alkyd based coatings
Packing size	0.25, 0.5, 1.0 & 34.5 litres.

SURFACE PREPARATION

Apply over pre-primed or smooth surfaces. Ensure surface is dry, clean, oil and dust free.

APPLICATION

Use roller, brush, conventional or airless spray. Lower the viscosity with good quality white spirit to suit method of application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min. 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Steel

Gobi Red Oxide Primer	1 coat
Gobi's Armor Enamel	2-3 coats

On wood

Ensure wood is dry and moisture free. Ensure there is no loose material and surface is clean from dust and oil.

Gobi Undercoat	1 coat
Gobi's Armor Enamel	2-3 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleaning soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



Gobi's ARMOR WALL SEALER

PRODUCT DESCRIPTION

Gobi's Armor Wall Sealer is an affordable wall sealer for interior masonry plaster and concrete. It is based on styrene Acrylic copolymer emulsion binder and durable pigments.

PRODUCT FEATURES

- Interior / exterior use where low odour solvent free water dilutable primer required.
- Suitable for use on plaster, concrete, masonry, gypsum, wood etc.
- Very low VOC content.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 15% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site
- Applicators skill.

Theoretical Coverage 14 m² / L or 150 Sq ft / L

Practical Coverage Estimated 12 - 13 m² / L or 130 - 140 Sq ft / L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	White
Finish	Mat
Viscosity	125 - 135 ku (Gobi)
Volume Solid	35 % ± 2
Dry film thickness	25 µm
Drying Time	1 - 2 hrs at 30 °C.
Recoating Time	2 - 3 hrs.
Wet-Scrub Resistance	More than 300 times at a film thickness of 100 micron. (TQC washability tester AB5000).
Thinner / cleaner	Clean water
Weight / Litre (5 G)	145 - 150
Flash Point	None
Further coat	Emulsions and alkyl based coatings
Packing size	0.9L, 3.5L & 14.5L litres.
No. of Coats	1 - 2 depends upon the surface
Non-Volatile Matters	56 ± 2

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of substrate should not exceed more than 12%.

APPLICATION

Roller, brush, conventional or airless spray.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- Gobi's Armor Aqueous Wall Sealer 1 coat
- Gobi's Wall Filling (Putty) 2-3 coats (As per surface Requirement)
- Gobi's Interior Emulsion 2-3 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S ARMOR LAPI

PRODUCT DESCRIPTION

Gobi's Armor exterior wall putty is a fine quality water based filler for interior masonry surfaces, both new and old plaster and cement surfaces. It is an economical solution providing great compatibility, ensures smooth application and becomes a hard sandable film within 2-3 hours.

PRODUCT FEATURES

- Interior use, to fill pores and imperfections of wooden, plaster, concrete and gypsum surfaces
- Excellent filling properties.
- Very low VOC content.

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of substrate should be less than 12 %.

APPLICATION

Trowel, Putty Knife, Scraper

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete Interior

- Gobi's Wall Sealer 1 coat
- Gobi's Armor Wall Putty 2-3 coats (As per surface requirement)
- Gobi's Interior Emulsion 2-3 coats

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Composition	Based on styrene acrylic binder
Colour	White
Finish	Matt
Volume Solid	45 % ± 2
Spreading Rate	0.5 kg to 1.0 kg/m ²
Viscosity	200 - 250 GM . CMS
Drying Time	1 - 2 hrs at 30 °C.
Recoating Time	2 - 3 hrs.
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.6 - 1.70
Flash Point	None
Further coat	Emulsions and alkyl based coatings.
Packing size	125 , 5 & 20kgs.
Non-Volatile Matters	70 ± 2
Film Thickness	40 - 50 micron

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



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Gobi's SUMMER WEATHER SHIELD

PRODUCT DESCRIPTION

High-quality acrylic-based emulsion offering maximum weather protection and scrub resistance. Summer weather guard is a mid-priced range designed to provide superior protection to concrete and masonry surfaces from exterior exposure to weather conditions.

PRODUCT FEATURES

- Excellent weather and scrub resistance.
- In use exterior.
- Non fading colours.
- UV and alkali resistant.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally less lacter can go from 20% to 25% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicators skill.

Theoretical Coverage 11 m²/L or 150 Sq ft./L

Practical Coverage Estimated 12 - 13 m² / L or 130 - 140 Sq ft./L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard color range as per shade card
Finish	Matt
Volume Solid	42 % ± 2
Viscosity	18P - 20P (Poise)
Dry film thickness	30 µm
Drying Time	1 - 2 hrs at 30 °C.
Recoating Time	3 - 4 hrs.
Wet-scrub Resistance	More than 2000 times at a film thickness of 100 micron (TCC) washability tester AB 5000.
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.5 - 1.55
Flash Point	None
No. of coats	2 - 3 depends upon the surface
Packing size	1.4 & 25 litres.

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of the substrate should not exceed 12%.

APPLICATION

Roller, brush, conventional or airless spray. Thin with clean water to suit method of Application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete exterior

- | | |
|------------------------------|--|
| - Gobi's Wall Sealer | 1 coat |
| - Gobi's Exterior Wall Putty | 2-3 coats (As per surface Requirement) |
| - Gobi's Gold Weather Guard | 2 coats |

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



Gobi's SUMMER SUPERIOR EMULSION

PRODUCT DESCRIPTION

An affordable acrylic Base Emulsion which gives smooth and matt finish, it is based on homopolymer emulsion binder.

PRODUCT FEATURES

- Interior use on masonry where economical emulsion is required.
- Good coverage

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 25% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicators skill.

Theoretical Coverage 13.3 m² / L or 145 Sq Ft/L

Practical Coverage Estimated 11 - 12 m² / L or 120 - 130 Sq Ft/L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range as per shade card
Finish	Matt.
Volume Solid	49 % ± 2
Dry film thickness	30 µm dft
Viscosity	35P - 40P (Poise)
Drying Time	1 - 2 hrs at 30 °C
Recoating Time	2 - 4 hrs
Wet-Scrub Resistance	More than 20 times at a film thickness of 100 micron (TQ2 Washability test as per BS 5600)
Thinner / cleaner	Clear water
Weight / Litre (S.G)	1.50 - 1.55 depends on colour
Flash Point	None-water based
No. of Coat	2 - 3 depends upon the surface
Packing size	0.1, 1.54 & 14.55 litres.
Non-Volatile Matters	68 ± 2

SURFACE PREPARATION

All loose material including loose plaster, cement splashes, old paint, dust, etc. must be thoroughly removed. New plaster/ concrete must be fully cured. Moisture contents of the substrate should not exceed more than 12%.

APPLICATION

Roller, brush, conventional or airless spray. Thin with good clean water.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- Gobi's Wall Sealer 1 coat
- Gobi's Wall Filling (Putty) 2-3 coats (As per surface Requirement)
- Gobi's Gold Emulsion 3 coats.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



Gobi's SUMMER WALL PRIMER SEALER

PRODUCT DESCRIPTION

Gobi's gold wall sealer is an affordable wall sealer for interior masonry, plaster and concrete. It is based on styrene Acrylic copolymer emulsion binder and durable pigments.

PRODUCT FEATURES

- Interior / exterior use where low odour solvent free water dilutable primer required.
- Suitable for use on plaster, concrete, masonry, gypsum, wood etc.
- Very low VOC content.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 20% to 25% by conventional application methods. Following factors will affect the coverage:

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller spray or brush)
- Weather conditions at site.
- Applicators skill.

Theoretical Coverage 14 m² /L or 150 Sq ft /L

Practical Coverage Estimated 12 - 13 m² /L or 130 - 140 Sq ft /L

STORAGE

The product should be kept in well-ventilated place protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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TECHNICAL INFORMATION

Colour	White
Finish	Mat
Viscosity	120 - 130 ku (Krebs)
Volume Solid	35 % ± 2
Dry film thickness	25 µm
Drying Time	1 - 2 hrs at 30 °C.
Recoating Time	3 - 4 hrs.
Wet-Scrub Resistance	More than 300 times at a film thickness of 100 micron. (TGC washability tester AB 5000)
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.45 - 1.50
Flash Point	None
Further coat	Emulsions and alkyl based coatings.
Packing size	0.95, 3.54 & 14.58 litres.
No. of Coats	1 - 2 depends upon the surface
Non-Volatile Matters	58 ± 2

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of substrate should not exceed more than 12%.

APPLICATION

Roller, brush, conventional or airless spray

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- Gobi's Gold Aqueous Sealer 1 coat
- Gobi's Wall Filling (Putty) 2-3 coats (As per surface Requirement)
- Gobi's Interior Emulsion 2-3 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S SUMMER ENAMEL

PRODUCT DESCRIPTION

An affordable, good quality air drying gloss finish enamel with excellent coverage. Summer Enamel is ideal where a superb, high gloss and durable finish is required. Well suited for doors, frames, furniture, wood works and primed metal surfaces.

PRODUCT FEATURES

- Interior / exterior use where alkyd based glossy finish is required.
- Good coverage

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 15 % to 20 % by conventional application methods. Following factors will affect the coverage.

- Quality of surface preparation.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller spray or brush)
- Applicator's skills

Theoretical Coverage	13 m ² /L or 120 sqft / L
Practical Coverage Estimated	11 - 12 m ² /L or 120 - 130 Sq ft /L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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TECHNICAL INFORMATION

Colour	Standard colour range
Finish	High Gloss
Volume Solid	32 % ± 2
Dry film thickness	25 µm
Touch free	4 - 6 hrs at 30 °C
Recoating Time	12 - 16 hrs.
Thinner / cleaner	White Spirit
Weight / Litre	0.9 - 1.10
Flash Point	34 °C, 93 °F
Further coat	Alkyd based coatings
Packing size	0.9l, 3.6L & 14.5L litres.

SURFACE PREPARATION

Apply over pre-primed or smooth surfaces. Ensure surface is dry, clean, oil and dust free.

APPLICATION

Use roller brush, conventional or airless spray. Lower the viscosity with good quality white spirit to suit method of application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min. 5°C above the dew-point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Steel

Gobis Red Oxide Primer	1 coat
Gobis Summer Enamel	2 coats

On wood

Ensure wood is dry and moisture free. Ensure there is no loose material and surface is clean from dust and oil.

Gobis Undercoat	1 coat
Gobis Summer Enamel	2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleansing soap and water. Eyes should be wet flushed with water and immediate medical attention should be sought.







GOBIS VALMATE WEATHER SHIELD

PRODUCT DESCRIPTION

High-quality acrylic-based emulsion offering maximum weather protection and scrub resistance. Gold weather guard is a mid-priced range designed to provide superior protection to concrete and masonry surfaces from exterior exposure to weather conditions.

PRODUCT FEATURES

- Excellent weather and scrub resistance
- In use exterior
- Non fading colours
- UV and alkali resistant

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 20% to 25% by conventional application methods. Following factors will affect the coverage

- Quality of prepared surface
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site
- Applicators skill

Theoretical Coverage 14 m² /L or 150 Sq ft/L

Practical Coverage Estimated 12 - 13 m² / L or 130 - 140 Sq ft/L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobis laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard color range as per shade card
Finish	Matt
Volume Solid	42% ± 2
Viscosity	18P - 20P (Poise)
Dry film thickness	30 µm
Drying Time	1 - 2 hrs at 30 °C
Recoating Time	3 - 4 hrs
Wet-scrub Resistance	More than 2000 times at a film thickness of 100 micron (TCQ washability tester AB 5000)
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.5 - 1.55
Flash Point	None
No. of coats	2 - 3 depends upon the surface
Packing size	1, 4 & 15 litres

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of the substrate should not exceed 12%.

APPLICATION

Roller, brush, conventional or airtex spray. Thin with clean water to suit method of Application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete exterior

- | | |
|-----------------------------|--|
| - Gobis Wall Sealer | 1 coat |
| - Gobis Exterior Wall Putty | 2-3 coats (As per surface Requirement) |
| - Gobis Gold Weather Guard | 2 coats |

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBIS VALMATE SUPERIOR EMULSION

PRODUCT DESCRIPTION

An affordable acrylic Base Emulsion which gives smooth and matt finish. It is based on homopolymer emulsion binder.

PRODUCT FEATURES

- Interior use on masonry where economical emulsion is required.
- Good coverage

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 30% to 35% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicators skill.

Theoretical Coverage 13.3 m² / L or 145 Sq ft./L

Practical Coverage Estimated 11 - 12 m² / L or 120 - 130 Sq ft./L

STORAGE

The product should be kept in well-ventilated place protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobis laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range as per shade card
Finish	Matt
Volume Solid	40 % ± 2
Dry film thickness	30 µm dft.
Viscosity	35P - 40P (Paise)
Drying Time	1 - 2 hrs at 30 °C.
Recoating Time	2 - 4 hrs.
Wet-Scrub Resistance	More than 20 times at a film thickness of 100 micron (TGC Washability tester AB 5000)
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.60 - 1.65 depends on colour.
Flash Point	None water based
No. of Coat	2 - 3 depends upon the surface.
Packing size	0.9L, 3.6L & 14.5L litres.
Non-Volatile Matters	68 ± 2

SURFACE PREPARATION

All loose material including loose plaster, cement splashes, old paint, dust, etc. must be thoroughly removed. New plaster/ concrete must be fully cured. Moisture contents of the substrate should not exceed more than 12%.

APPLICATION

Roller, brush, conventional or airless spray. Thin with good clean water.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

• Gobis Wall Sealer	1 coat
• Gobis Wall Filling (Putty)	2-3 coats (As per surface Requirement)
• Gobis Gold Emulsion	3 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBIS VALMATE WALL SEALER

PRODUCT DESCRIPTION

Gobis gold wall sealer is an affordable wall sealer for interior masonry plaster and concrete. It is based on styrene Acrylic copolymer emulsion binder and durable pigments.

PRODUCT FEATURES

- Interior / exterior use where low odour solvent free water dilutable primer required.
- Suitable for use on plaster concrete, masonry, gypsum, wood etc.
- Very low VOC content.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 15% by conventional application methods. Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicators skill.

Theoretical Coverage 14 m² /L or 150 Sq ft /L

Practical Coverage Estimated 12 - 13 m² /L or 130 - 140 Sq ft /L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobis laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	White
Finish	Mat
Viscosity	120 - 130 ku (krebs)
Volume Solid	35 % ± 2
Dry film thickness	25 µm
Drying Time	1 - 2 hrs at 30 °C
Recoating Time	3 - 4 hrs.
Wet-Scrub Resistance	More than 300 times at a film thickness of 300 micron. (TQC washability tester AB 5000).
Thinner / cleaner	Clean water
Weight / Litre (5.G)	1.45 - 1.50
Flash Point	None
Further coat	Emulsions and alkyd based coatings.
Packing size	0.9L, 3.8L & 14.50 litres
No. of Coats	1 - 2 depends upon the surface
Non-Volatile Matters	58 ± 2

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of substrate should not exceed more than 12%.

APPLICATION

Roller, brush, conventional or airless spray.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- Gobis Valmate Wall Sealer 1 coat
- Gobis Wall Filling (Putty) 2-3 coats (As per surface Requirement)
- Gobis Interior Emulsion 2-3 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBIS VALMATE WALL FILLING

PRODUCT DESCRIPTION

Gobis valmate wall filling is a fine quality water based filler for interior masonry surfaces, both new and old plaster and cement surfaces. It is an economical solution providing great compatibility, ensures smooth application and becomes a hard sandable film within 2-3 hours.

PRODUCT FEATURES

- Interior use . to fill pores and imperfections of wooden, plaster, concrete and gypsum surfaces.
- Excellent filling properties.
- Very low VOC content.

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Ensure surface is dry, clean and free from contaminants. New plaster / concrete must be fully cured. Moisture contents of substrate should be less than 12 %.

APPLICATION

Trowel, Putty Knife, Scraper.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Plaster / concrete interior

- | | |
|------------------------------|--|
| • Gobis Wall Filling | 1 coat |
| • Gobis Valmate Wall Filling | 2-3 coats (As per surface Requirement) |
| • Gobis Interior Emulsion | 2-3 coats |

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobis laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Composition	Based on styrene acrylic binder
Colour	White
Finish	Matt
Volume Solid	45 % ± 2
Spreading Rate	0.6 kg to 1.0 kg/m ²
Viscosity	270 - 280 GM . CMS
Drying Time	1-2 hrs at 30 °C
Recoating Time	2 - 4 hrs.
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.6 - 1.70
Flash Point	None
Further coat	Emulsions and alkyd based coatings.
Packing size	125, 5 & 20Kgs.
Non-Volatile Matters	70 ± 2
Film Thickness	40 - 50 micron

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



Gobi's VALMATE ENAMEL

PRODUCT DESCRIPTION

An affordable, good quality air drying gloss finish enamel with excellent coverage. Gobi's Valmate Enamel is ideal where a superb, high gloss and durable finish is required. Well suited for doors, frames, furniture, wood works and primed metal surfaces.

PRODUCT FEATURES

- Interior / exterior use where alkyd based glossy finish is required.
- Good coverage.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 25 % to 20 % by conventional application methods. Following factors will affect the coverage.

- Quality of surface preparation.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Applicator's skills

Theoretical Coverage 13 m²/L or 140 sqft / L

Practical Coverage Estimated 11 - 12 m²/L or 120 - 130 Sq ft /L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobi's laboratory evaluations but without guarantee.

TECHNICAL INFORMATION

Colour	Standard colour range
Finish	High Gloss
Volume Solid	32 % ± 2
Dry film thickness	25 µm
Touch free	4 - 6 hrs at 30 °C
Recoating Time	12 - 16 hrs.
Thinner / cleaner	White Spirit
Weight / Litre	0.9 - 1.10
Flash Point	34 °C, 93 °F
Further coat	Alkyd based coatings
Packing size	0.9L, 3.6L & 14.95 litres.

SURFACE PREPARATION

Apply over pre-primed or smooth surfaces. Ensure surface is dry, clean, oil and dust free.

APPLICATION

Use roller, brush, conventional or airless spray. Lower the viscosity with good quality white spirit to suit method of application.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min. 5°C above the dew point of the air temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

Typical Painting System

On Steel

Gobi's Red Oxide Primer	1 coat
Gobi's Valmate Enamel	2 coats

On wood

Ensure wood is dry and moisture free. Ensure there is no loose material and surface is clean from dust and oil.

Gobi's Undercoat	1 coat
Gobi's Valmate Enamel	2 coats

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleansing soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



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GENERAL **INDUSTRY**

GOBIS RED OXIDE PRIMER

PRODUCT DESCRIPTION

Alkyd based red oxide primer.

TYPICAL USE

- General purpose primer for steel use in alkyd-based system.
- For use in mild industrial and commercial environment.

TYPICAL PAINTING SYSTEM

On Wood

Red Oxide Primer 1 x 30 µm

Industrial Enamel 2 x 30 µm

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20 % by conventional spray application.

APPLICATION

Brush, roller, conventional or airless spray. Thin with good quality white spirit to suit method of application.

TECHNICAL INFORMATION

Color	Red Oxide
Finish	Matt - Silk
Volume Solids	54% ± 2
DFT	30 - 35 µm
Wet	55.5 - 64.8
Spreading Rate	18 - 15.4 m ² /L
Drying Time	3 - 4 hrs. at 30 °C.
Recoating Time	12 - 16 hrs.
Thinner / Cleaner	White Spirit
Weight / Litre (S.G)	1.40 kg
Flash Point	34 °C, 93 °F
Further Coat	Alkyd based
Packing size	0.91L, 3.64L & 20L

SURFACE PREPARATION

All loose material should be thoroughly removed. Wire brushing to standard St2 is recommended. Ensure surface is dry, clean and free from contaminants.

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.



CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobis laboratory evaluations but without guarantee. We reserve the right to change the given data without notice.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

Gobi's ENAMEL UNDERCOAT

PRODUCT DESCRIPTION

Alkyd based high-build undercoat

TYPICAL USE

- Interior / exterior use under alkyd based system.
- High-build intermediate coat

TYPICAL PAINTING SYSTEM

Gobis Red Oxide Primer	1 x 30 µm
Industrial enamel undercoat	1 x 30 µm
Synthetic Industrial	2 x 30 µm

SURFACE PREPARATION

All loose material including loose paint should be thoroughly removed. Wire brushing to standard St 2 is recommended. Ensure surface is dry, clean and free from contaminants. Recommended on pre-primed surfaces.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be minimum 3°C above the dew point of the air. Temperature and relative humidity should not be more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

TECHNICAL INFORMATION

Color	White and Grey
Finish	Matt
Generic Type	Alkyd
Vol Solid	46%
Spreading Rate	16 m ² /L @30 µm dft.
Drying Time	3-5 hrs at 30 °C
Recoating Time	8 - 12 hrs
Thinner / cleaner	White spirit
Weight / Litre (S.G)	1.40 - 1.55 depends on color
Flash Point	34 °C, 93 °F
Further coat	Alkyd based
Packing size	3.64 and 20 litres

APPLICATION

Roller, brush, conventional or airless spray. Lower the viscosity with good quality white spirit.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleansing soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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Gobi's ENAMEL FINISH

PRODUCT DESCRIPTION

Alkyd based high quality enamel.

TYPICAL USE

- Interior / exterior use where alkyd based glossy finish required.
- Especially designed to meet the demand of fabricated industries.
- General use for factory and plant maintenance

TYPICAL PAINTING SYSTEM

On Steel

R.O PRIMER	± coat
INDUSTRIAL ENAMEL	2 coats

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application

APPLICATION

Roller, brush, conventional or airless spray. Thin with good quality white spirit.

TECHNICAL INFORMATION

Color	Standard color range
Finish	High Gloss
Vol Solid	45 % ± 2
DFT	25 - 30 µm
Wet	55.6 - 66 m
Spreading Rate	15.2 - 12.7 m ² / L.
Drying Time	18 - 15 hrs at 30 °C.
Recoating Time	12 - 16 hrs.
Thinner / cleaner	White spirit
Weight / Litre (S.G)	0.9 - 1.0
Flash Point	34 °C
Further coat	Coat on coat.
Packing size	0.91 L, 3.64L and 20L.

SURFACE PREPARATION

Ensure that surface is clean, dry and free from grease, oil and other contamination. Wood should be properly sanded.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air; temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.



STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

The information in this data sheet is given in good faith and based on laboratory evaluations but without guarantee. We reserve the right to change the given data without notice.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

GOBI'S SYNTHETIC ENAMEL VARNISH

PRODUCT DESCRIPTION

Alkyd based varnish.

TYPICAL USE

- Interior / exterior use where alkyd-based varnish required.
- High gloss.

TYPICAL PAINTING SYSTEM

On Wood

Gobi's synthetic varnish 2 x 25 µm.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 20% to 20 % by conventional spray application.

TECHNICAL INFORMATION

Color	Clear pale yellow.
Finish	High Gloss
Vol Solid	38 % ± 2.
DFT	25 - 30 µm
Wet	65.8 - 79 m
Spreading Rate	15.2 - 12.7 m ² / L.
Drying Time	3 -5 hrs at 30 °C.
Flash Point	34 °C
Further coat	Coat on coat.
Packing size	0.91L & 3.64 Liters.

SURFACE PREPARATION

Ensure that surface is clean, dry and free from grease, oil and other contamination. Wood should be properly sanded.

APPLICATION

Roller, brush, conventional or airless spray. Thin with good quality white spirit.

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

GOBI'S ENAMEL THINNER

PRODUCT DESCRIPTION

Solvent used for thinning enamel paints.

TYPICAL USE

- General purpose thinner for most conventional alkyd or oil based paints.

CONDITIONS DURING APPLICATION

Material is inflammable. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

TECHNICAL INFORMATION

Color	Clear Transparent Liquid
Vol. Solid	Zero 100% Volatile
Mixing Ratio	Single Pack
Weight / Litre (S.G)	0.80kg
Flash Point	43 °C
Pack Size	0.9L, 3.64L, 20L, 200L

STORAGE

The product should be kept in well-ventilated place protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

GOBI'S QUICK DRYING ENAMEL FINISH

PRODUCT DESCRIPTION

A fast drying paint for automotive and industrial segment where high gloss finish is required.

TYPICAL USE

- Where fast drying high gloss and hard finish is required.
- Provides protective and decorative finish.
- Especially designed for use on Taxis, buses, cars etc.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be not less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

TYPICAL PAINTING SYSTEM

Gobis NC Primer	1 x 30 µm
Gobis NC Putty	As required
Gobis Quick Drying Enamel Finish	2 x 30 µm

TECHNICAL INFORMATION

Color	Standard Color Range
Mixing Ratio	Single Pack
Vol. Solid	45 ± 2 %
DFT	25 - 30 µm
WFT	55.5 - 66.7 µm
Theoretical Spreading rate	18 - 15.0 m ² /L
Drying Time	15 - 20 min. at 30° C.
Recoating Time	16 hrs.
Hard Dry	24 - 48 hrs.
Thinner / Cleaner (S.G)	Automotive Thinner
Weight / Litre	0.90 - 1.10 kg
Flash Point	Below 23° C
Packing Size	0.91 L, 3.64 L, 20 L

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20 % by conventional spray application.

SURFACE PREPARATION

After taking out dents Ensure surface is free from dust, oil or other contaminants.

STORAGE

The product should be kept in well-ventilated place protected from heat and direct sunlight. The containers must be kept tightly closed.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

APPLICATION

By spray. Use of thinner other than that specified or recommended may adversely affect the product performance.

DISCLAIMERS

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Gobi's STOVING GREY PRIMER

PRODUCT DESCRIPTION

Stoving primer / undercoat to be used under stoving finish.

TYPICAL USE

- Scratch and impact resistant.
- Excellent hardness with good flexibility
- Recommended to use on motorcycles, cycles, rickshaws and many other steel structures.

TYPICAL PAINTING SYSTEM

On Steel

Gobis Stoving Primer 8360	1 x 35 µm
Gobis Stoving Finish	2 x 30 µm

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normal factor can go from 10% to 20% by conventional spray application.

APPLICATION

Spray (airless or air assisted). Thin as required for spray with stoving thinner. Use of thinner other than that specified or recommended may adversely affect the product performance.

TECHNICAL INFORMATION

Colour	Grey
Finish	Matt
Vol Solid	50 ± 2%
DFT	30 - 40 µm
Wet	60 - 80 µm
Theoretical Spreading Rate	16.7 - 12.5 m ² /L
Baking Time	20 min at 150 °C.
Recoating Time	After curing
Mixing Ratio	Single pack.
Thinner	Stoving Thinner
Weight / Litre (S.G)	1.25 - 1.30 kg
Flash Point	Below 23 °C
Further coat	Stoving system.
Packing size	1L, 4L, 20 Litres.

SURFACE PREPARATION

Apply on prepared surfaces. Ensure surface is free from dust, oil and other contaminants

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.



CONVERSION TO LOW BAKE

Please use low bake additive for baking at lower temperature.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

DISCLAIMERS

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GOBI'S STOVING FINISH

PRODUCT DESCRIPTION

Stoving topcoat based on alkyd melamine resins.

TYPICAL USE

- Scratch and impact resistant.
- Excellent hardness with good flexibility.
- Outstanding mar resistance.
- Recommended to use on motorcycles, cycles, rickshaws and many other steel structures.

TYPICAL PAINTING SYSTEM

On Steel

Gobis Stoving Primer 8360	1 x 30 µm
Gobis Stoving Finish	1 x 30 µm

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application.

TECHNICAL INFORMATION

Color	Standard color range
Finish	Gloss
Vol Solid	48 ± 2%
DFT	30 - 35 µm
Wet	62.5 - 72.9 µm
Theoretical Spreading Rate	16 - 13,70m ² /L
Baking Time	20 min at 150°C.
Recoating Time	Not required
Mixing Ratio	Single pack
Thinner	Stoving Thinner
Weight / Litre (S.G)	0.90 - 1.15 kg
Flash Point	Below 23°C
Further coat	Stoving system.
Packing size	1L, 4L, 20 Litres.

SURFACE PREPARATION

Apply on prepared or primed surfaces. Ensure surface is free from dust, oil and other contaminants.

APPLICATION

Spray (airless or air assisted). Thin as required for spray with stoving thinner. Use of thinner other than that specified or recommended may adversely affect the product performance.

CONVERSION TO LOW BAKE

Please use low bake additive for baking at lower temperature.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min 5°C above the dew point of the air temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

DISCLAIMERS

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GOBIS STOVING UNDERCOAT SILVER

PRODUCT DESCRIPTION

Stoving undercoat based on alkyd/molamine resins and sparkle silver.

TYPICAL USE

- High gloss silver finish.
- Excellent adhesion and hardness.
- Recommended to use on motorcycles chain covers and many other steel structures where stoving silver finish required.

TYPICAL PAINTING SYSTEM

On Steel

Gobis Stoving Primer	1 x 35 um
Gobis stoving under coat silver	1 x 35 um
Gobis Flame Buoyant	1 x 35 um

TECHNICAL INFORMATION

Color	Silver
Finish	Gloss
Vol Solid	49 ± 2%
DFT	30 - 40 um
Wet	61.2 - 81.6 um
Theoretical Spreading Rate	16.3 - 12.2 m ² / L
Baking Time	20 min at 150°C.
Recoating Time	Not required
Mixing Ratio	Single pack
Thinner	Stoving Thinner
Weight / Litre (S.G)	1.0 kg
Further coat	Stoving system.
Packing size	1L, 4L, 20Litres.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application.

APPLICATION

Conventional spray. Thin as required for spray with stoving thinner. Use of thinner other than that specified or recommended may adversely affect the product performance.

CONVERSION TO LOW BAKE

Please use low bake additive for baking at lower temperature.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

SURFACE PREPARATION

Apply on prepared or primed surfaces. Phosphated surface would be ideal. Ensure surface is free from dust, oil and other contaminants.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

DISCLAIMERS

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GOBIS STOVING FLAMBOYANT HONDA RED

PRODUCT DESCRIPTION

Stoving flamboyant Honda Red paint.

TYPICAL USE

- Scratch and impact resistant.
- Excellent hardness with good flexibility.
- Recommended to use on motorcycles, cycles, where ever flamboyant required.

TYPICAL PAINTING SYSTEM

Gobis Stoving Primer	1 x 30 µm
Gobis Stoving Under coat Silver	1 x 35 µm
Wet on wet	
Stoving Flamboyant	1 x 40 µm
Stoving Clear	1 x 40 µm

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 20% to 40% by conventional spray application.

TECHNICAL INFORMATION

Color	Honda Red
Finish	Gloss
Vol Solid	43 + 2%
DFT	30 - 40 µm
Wet	69.8 - 93.0 µm
Theoretical Spreading Rate	14.3 - 10.75 m ² /L
Baking Time	20 min at 150 °C.
Recoating Time	After curing
Mixing Ratio	Single pack
Thinner	Stoving Thinner
Weight / Litre (S.G)	1.0 kg
Flash Point	Below 23 °C
Further coat	Stoving system.
Packing size	1L, 4L, 20 Litres.

SURFACE PREPARATION

Generally applied wet on wet on metallic undercoat.

APPLICATION

Spray Thin as required for spray with stoving thinner. Use of thinner other than that specified or recommended may adversely affect the product performance.

CONVERSION TO LOW BAKE

Please use low bake additive for baking at lower temperature.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

DISCLAIMERS

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Gobi's Stoving Vernier Grey Silver

PRODUCT DESCRIPTION

Stoving topcoat based on alkyd/melamine resins and selected fine silver

TYPICAL USE

- High gloss silver finish.
- Excellent adhesion and hardness
- Recommended to use on motorcycles chain covers and many other steel structures where stoving silver finish required.

TYPICAL PAINTING SYSTEM

On Steel

Gobis Stoving Fine Silver 1 x 35 um

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 30% to 20% by conventional spray application.

TECHNICAL INFORMATION

Color	Silver
Finish	Gloss
Vol Solid	48 ± 2%
DFT	30 - 35 um
Wet	62.3 - 72.9 um
Theoretical Spreading Rate	16 - 13.7m ² /L
Baking Time	20 min. at 150°C.
Recoating Time	Not required
Mixing Ratio	Single pack
Thinner	Stoving Thinner
Weight / Litre (S.G)	1.0 kg
Further coat	Stoving system.
Packing size	1L, 4L, 20 Litres.

SURFACE PREPARATION

Apply on prepared or primed surfaces. Phosphate surface would be ideal. Ensure surface is free from dust, oil and other contaminants.

APPLICATION

Spray (airless or air assisted). Thin as required for spray with stoving thinner. Use of thinner other than that specified or recommended may adversely affect the product performance.

CONVERSION TO LOW BAKE

Please use low bake additive for baking at lower temperature.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than Conversion to Low bake.

Please use low bake additive for baking at lower temperature.

The temperature of the substrate should be min 5°C above the dew point of the air temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



Gobi's Stoving Clear Varnish

PRODUCT DESCRIPTION

Stoving topcoat clear based on alkyd/melamine resins.

TYPICAL USE

- Scratch and impact resistant.
- Excellent hardness with good flexibility.
- Outstanding mar resistance.
- Recommended to use on motorcycles, cycles, rickshaws and many other steel structures to enhance the gloss and also weather resistance.

TYPICAL PAINTING SYSTEM

Gobis Stoving Finish 1 x 30 um
Gobis Stoving Clear Varnish 1 x 40 um

or

Gobis Stoving Clear Varnish 1 x 40 um

TECHNICAL INFORMATION

Color	Clear
Finish	Gloss
Vol Solid	47 ± 2%
DFT	30 - 40 um
Wet	63.8 - 85 um
Theoretical Spreading Rate	15.7 - 11.75m ² /L
Baking Time	20 min at 150°C.
Recoating Time	Not required
Mixing Ratio	Single pack
Thinner	Stoving Thinner
Weight / Litre (S.G)	1.0 kg
Flash Point	Below 23°C
Further coat	Nil.
Packing size	1L, 4L, 20 Litres.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application.

APPLICATION

Spray. Thin as required for spray with stoving thinner. Use of thinner other than that specified or recommended may adversely affect the product performance.

CONVERSION TO LOW BAKE

Please use low bake additive for baking at lower temperature.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

SURFACE PREPARATION

Apply on prepared or coated surfaces. Ensure surface is free from dust, oil and other contaminants.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min. 5°C above the dew point of the air; temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

DISCLAIMERS

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GOBI'S STOVING THINNER

PRODUCT DESCRIPTION

A blend of aromatics and glycols.

TYPICAL USE

- For thinning stoving paints.
- Selected solvents give better flow and good gloss.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

TECHNICAL INFORMATION

Color	Clear Transparent Liquid.
Vol. Solid	Zero, 100 % Volatile.
Mixing Ratio	Single pack
Weight / Litre (S.G)	0.83 kg
Flash Point	Below 23 °C
Packing size	4 & 200 L

HEALTH AND SAFETY

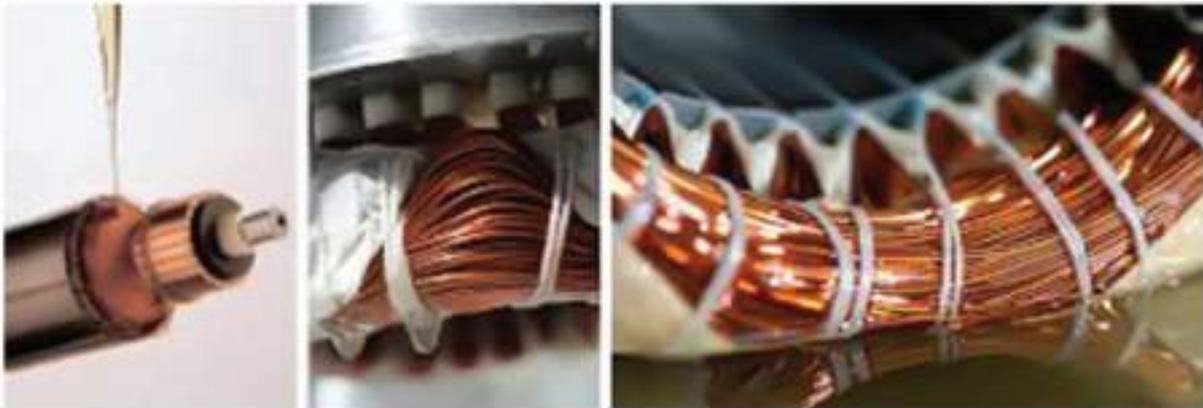
Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable clearer soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



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WOOD FINISHES

GOBI'S NITROCELLULOSE WOOD SEALER

PRODUCT DESCRIPTION

NC based sanding sealer

TYPICAL USE

- To fill the pores of wood
- Good filling and Easy sanding.

TYPICAL PAINTING SYSTEM

On Wood

Gobis Sanding Sealer	Several coats sanding in between
Gobis NC Clear	2 - 3 coats

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 30% to 20 % by conventional spray application.

APPLICATION

Conventional or airless spray.

TECHNICAL INFORMATION

Color	Milky white, dried film transparent.
Finish	Matt
Volume Solids	32 ± 2%
Theoretical Spreading Rate	30.6 m ² / L. In fact, you need to apply a number of coats with repeated sanding in between till you get the smooth surface.
Drying Time	20 -25 min. at 30 °C.
Recoating Time	1 hrs.
Thinner / Cleaner	NC Thinner
Weight / Litre (S-G)	0.9 - 1.0 kg
Flash Point	23 °C.
Further Coat	NC based top coats
Packing size	0.9l, 3.64 & 20 liters.

SURFACE PREPARATION

Ensure surface is dry, clean and free from contaminant.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.



STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

GOBIS NITROCELLULOSE GLOSS LACQUER

PRODUCT DESCRIPTION

Nitrocellulose based gloss clear

TYPICAL USE

- Where fast drying high gloss clear finish is required.
- For interior / exterior use on wood.
- Provides tough and high gloss film.
- Especially designed for wooden furniture, doors etc.

TYPICAL PAINTING SYSTEM

On Wood

Gobis NC Sanding Sealer	Number of Coats with sanding in between.
Gobis NC Clear Lacquer	2 x 30 um

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20 % by conventional spray application.

APPLICATION

By spray. Use of thinner other than that specified or recommended may adversely affect the product performance.

TECHNICAL INFORMATION

Color	Clear
Finish	Gloss
Volume Solids	27 ± 2%
Mixing Ratio	Single Pack
DFT	25 - 30 um
WFT	86.2 - 103.4 um
Theoretical Spreading Rate	10.8 - 9.0 m ² / L.
Drying Time	15 -20 min. at 30 °C.
Recoating Time	3 - 4 hrs.
Thinner / Cleaner (S.G)	NC Thinner
Weight / Litre	0.96 kg
Flash Point	Below 23 °C.
Further Coat	Coat on coat
Packing size	0.9l, 3.64, 20 L.

SURFACE PREPARATION

Prepared and primed surfaces. Ensure surface is free from dust, oil or other contaminants.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.



STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

GOBIS NITROCELLULOSE MATT LACQUER

PRODUCT DESCRIPTION

Nitrocellulose based matt clear

TYPICAL USE

- Where fast drying matt clear finish is required.
- For interior / exterior use on wood.
- Provides tough and long-lasting film.
- Especially designed for wooden furniture, doors etc.

TYPICAL PAINTING SYSTEM

On Wood

Gobis NC Sanding Sealer	Number of Coats with sanding in between.
Gobis NC Matt Lacquer	2 x 30 um

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20 % by conventional spray application.

APPLICATION

By conventional spray. Use of thinner other than that specified or recommended may adversely affect the product performance.

TECHNICAL INFORMATION

Color	Clear
Finish	Matt
Volume Solids	29 ± 2%
Mixing Ratio	Single Pack
DFT	25 - 30 um
WFT	86.2 - 103.4 um
Theoretical Spreading Rate	11.6 - 9.7 m ² / L
Drying Time	15 -20 min. at 30 °C.
Recoating Time	3 - 4 hrs.
Thinner / Cleaner	NC Thinner
Weight / Litre (S.G)	0.96 kg
Flash Point	Below 23 °C.
Further Coat	Coat on coat
Packing size	0.91L, 3.64 L, 20L

SURFACE PREPARATION

Prepared and primed surfaces. Ensure surface is free from dust, oil or other contaminants

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S NITROCELLULOSE WOOD STAIN

PURPOSE

To change or enhance the colour of interior and exterior wooden surfaces. The final colour depends upon natural colour of wood and on number of coats of wood stain applied.

COMPOSITION

A special binder together with a range of colourants consisting of organic and inorganic pigments pre-dispersed.

COLOUR

Light Oak, Medium Oak, Mahogany, Dark Mahogany, Teak, Walnut, other colours on request.

APPLICATION

Preferably by cloth or brush. It can be sprayed if desired. Mix to uniform consistency before thinning or application.

SPREADING RATE

Practical 10-12 sqm/litre, depending on method of application, film thickness applied and absorption capacity of the wood.

DRYING TIME

10 minutes. Recoating time 6 hours.

WEIGHT PER LTR

0.82 - 0.85 Kg, depending on colour.

FLASH POINT

23° C, 73° F.

SUITABLE COATS

Gobi Varnishes, clear lacquers or as recommended.



SURFACE PREPARATION

NEW WOOD :

Degrease the wood with white spirit. Sand down and dust off. Apply one coat of sanding sealer as a sealer coat if the surface is particularly absorbent. When dry, flatten the surface lightly with 320 dry sand paper. Apply one or more coats of wood stain to achieve the desired strength of colour, keep flattening the surface lightly between coats.

PREVIOUSLY VARNISHED WOOD

In sound condition-degrease and rub down with wet or dry sand paper. Proceed as new wood.

PERISHED/DAMAGED VARNISHED OR PAINTED WOOD :

In sound condition-degrease and rub down with wet or dry sand paper. Proceed as new wood.

GOBI'S NITROCELLULOSE THINNER

PRODUCT DESCRIPTION

A blend of acetates, glycols and diluents.

TYPICAL USE

- For thinning NC paints.
- Selected solvents give better flow and good gloss.

CONDITIONS DURING APPLICATION

Material is highly inflammable. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

TECHNICAL INFORMATION

Color	Clear Transparent Liquid
Volume Solids	Zero, 100% Volatile
Relative Evaporation Rate	0.25
Mixing Ratio	Single Pack
Weight / Litre (S.G)	0.82 kg
Flash Point	Below 23 °C
Packing size	0.91L, 3.64L & 20L, 200 L

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

DISCLAIMERS

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STORAGE

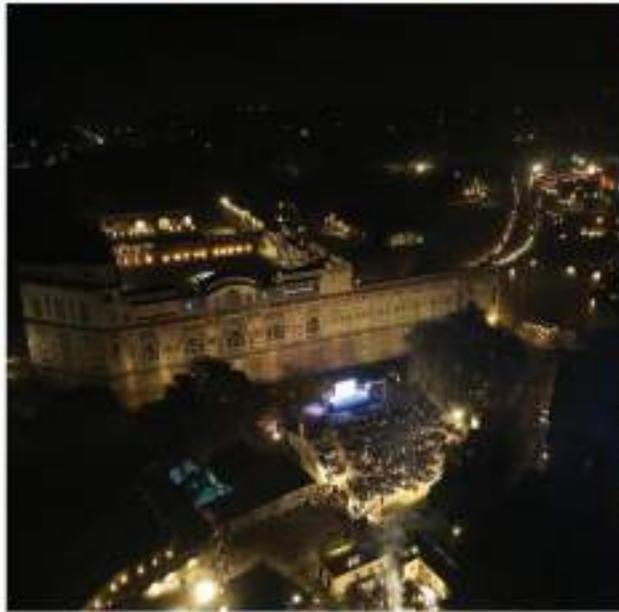
The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.



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GOBIS POLYURETHANE (2K) WOOD SEALER

PRODUCT DESCRIPTION

A two-pack high quality polyurethane sanding sealer.

TYPICAL USE

- Fast drying.
- For interior / exterior use on wood.
- Where durable high-class finish is required.
- Especially as sealer for high quality wooden furniture.

TYPICAL PAINTING SYSTEM

On Wood	
Gobis 2k Sanding Sealer	Number of coats with sanding in between
Gobis 2k Clear TS-55	2 x 35 µm
Gobis 2k clear matt lacquer	2 x 35 µm

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20 % by conventional spray application.

TECHNICAL INFORMATION

Color	Clear.
Finish	Silk
Vol Solid	37 ± 2%
Hardener	2500
Mixing Ratio	4 : 1 (Clear: Hardener)
DFT	30 -35 µm
WFT	80- 94.6 µm
Theoretical Spreading Rate	12.3 - 10.6 m ² /L
Drying Time	30 min. at 30°C.
Recoating Time	4 hrs.
Pot Life	4 hrs.
Thinner / cleaner	2K Thinner
Weight / Litre (S.G)	1.0 kg of mix.
Flash Point	27 °C
Further coat	Coat on coat
Packing size	4 Litres kit

SURFACE PREPARATION

Prepared surfaces. Ensure surface is free from dust, oil and other contaminants.



APPLICATION

Mix individual components to uniform consistency, then combine in the recommended ratio. Thin as required for spray or by rag application with recommended thinner. Do not thin separately packed components. Use of thinner other than that specified or recommended may adversely affect

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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CONDITIONS DURING APPLICATION

The temperature of the substrate should be not less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

GOBI'S POLYURETHANE (2K) GLOSS LAQUER

PRODUCT DESCRIPTION

A two-pack high quality polyurethane topcoat.

TYPICAL USE

- Fast drying.
- For interior / exterior use
- Where high class finish is required

TYPICAL PAINTING SYSTEM

Gobi's 2k Primer 1 x 35 um
Gobi's 2k Finish 2 x 35 um

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application.

APPLICATION

Mix individual components to uniform consistency, then combine in the recommended ratio. Thin as required for spray or by rag application with recommended thinner. Do not thin separately packed components. Use of thinner other than that specified or recommended may adversely affect the product performance.

TECHNICAL INFORMATION

Color	Clear.
Finish	Gloss
Vol solid	37 + 2%
Hardener	Gobi's PU Hardner
Mixing Ratio	2 : 1 (Clear: Hardener)
DFT	30 - 35 um
WFT	81- 94.6 um
Theoretical Spreading Rate	12.3 - 10.6 m ² /L
Drying Time	1 hr at 60°C
Recoating Time	4 hrs.
Pot Life	4 hrs.
Thinner / cleaner	2K Thinner
Weight / Litre (S.G)	1.0 - 1.18 kg of mix
Flash Point	27°C
Further coat	Coat on coat
Packing size	1.5 Litres kit

SURFACE PREPARATION

Prepared and primed surfaces.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be not less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBIS POLYURETHANE 2K MATT LAQUER

PRODUCT DESCRIPTION

A two-pack high quality polyurethane clear matt topcoat.

TYPICAL USE

- Fast drying
- For interior / exterior use on wood.
- Where matt 2k clear finish required.
- Especially on top quality furniture.

TYPICAL PAINTING SYSTEM

On Wood	
Gobis 2k Sanding Sealer	Number of coats with sanding in between
Gobis 2k Clear Matt Lacquer	2 x 35 um

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application.

TECHNICAL INFORMATION

Color	Clear
Finish	Matt
Vol Solid	37 + 2%
Hardener	Matt Hardener
Mixing Ratio	2:1 (Clear: Hardener)
DFT	30 -35 um
WFT	81- 94.6 um
Theoretical Spreading Rate	12.3 - 10.6 m ² /L
Drying Time	1 hr at 30°C.
Recoating Time	4 hrs.
Pot Life	4 hrs.
Thinner / cleaner	2K Thinner
Weight / Litre (S.G)	1.0 kg of mix.
Flash Point	27°C
Further coat	Coat on coat
Packing size	1.5 Litres kit

SURFACE PREPARATION

Prepared and primed surfaces.



APPLICATION

Mix individual components to uniform consistency, then combine in recommended ratio. Thin as required for spray or by rag application with recommended thinner. Do not thin separately packed components. Use of thinner other than that specified or recommended may adversely affect the product performance.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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CONDITIONS DURING APPLICATION

The temperature of the substrate should be min. 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

GOBI'S POLYURETHANE 2K THINNER

PRODUCT DESCRIPTION

A blend of acetates.

TYPICAL USE

- For thinning 2k or PU paints.
- Selected solvents which give better flow and good gloss.

CONDITIONS DURING APPLICATION

Material is highly inflammable. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

TECHNICAL INFORMATION

Color	Clear Transparent Liquid
Vol. Solid	Zero, 100% Volatile.
Mixing ratio	Single Pack
Weight / Litre (S.G)	0.89 kg
Flash Point	Below 23 °C
Packing size	1L, 4L, 20L, 200L

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

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GOBIS POLYWOOD CARE GLOSS FINISH

PRODUCT DESCRIPTION

Varnish on modified alkyd

TYPICAL USE

- Interior / exterior use where high class UV resistant varnish required.
- Especially to use as a top coat on metallic paint.

TYPICAL PAINTING SYSTEM

On Wood

Polywood care matt varnish 2 x 25 µm

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 20% by conventional spray application

SURFACE PREPARATION

Ensure that surface is clean, dry and free from grease, oil and other contamination. Wood should be properly sanded

TECHNICAL INFORMATION

Color	Clear pale yellow
Finish	High Gloss
Vol Solid	42 % ± 2
DFT	25-30 µm
WFT	59,5 – 71,4 m
Spreading Rate	16,8 – 14 m ² / L
Drying Time	1-2 hrs at 30 °C
Recoating Time	6 -8 hrs
Thinner / cleaner	White spirit
Weight / Litre (S.G)	0.9 – 0.95
Flash Point	34 °C
Further coat	Coat on coat
Packing size	0.75 litres

APPLICATION

Roller, brush, conventional or airless spray. Lower the viscosity with good quality white spirit.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air. Temperature and relative humidity should not be more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleansing soap and water. Eyes should be well flushed with water and immediate medical attention should be

DISCLAIMERS

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Gobi's POLYWOOD CARE MATT VARNISH

PRODUCT DESCRIPTION

Varnish on modified alkyd.

TYPICAL USE

- Interior / exterior use where high class UV resistant varnish required.
- Especially to use as a top coat on metallic paint.

TYPICAL PAINTING SYSTEM

On Wood

Gobis PU Varnish 2 x 25 um

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application.

APPLICATION

Roller brush, conventional or airless spray. Thin with good quality white spirit.

TECHNICAL INFORMATION

Color	Clear pale yellow
Finish	Matt
Volume Solids	42% ± 2
DFT	25 - 30 um
Wet	59.5 - 71.4 m
Spreading Rate	16.8 - 14 m ² /L
Drying Time	1 - 2 hrs. at 30 °C.
Recoating Time	6 - 8 hrs.
Thinner / Cleaner	White Spirit
Weight / Litre (S.G)	0.9 - 0.95
Flash Point	34 °C.
Further Coat	Coat on coats
Packing size	0.75 liters.

SURFACE PREPARATION

Ensure that surface is clean, dry and free from grease, oil and other contamination. Wood should be properly sanded.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be not less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.



STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

WUDHESIVE

German White Glue

Technical Information

Gobi's WUDHESIVE IS A READY TO USE WATER RESISTANT WOOD ADHESIVE BASED ON POLYVINYL ACETATE HOMOPOLYMER EMULSION.

SPECIFICATIONS:

• Basis	Vinyl Acetate polymer
• Appearance	White paste
• Density	1.03 g/mL
• Solids %	36 ± 2
• Viscosity	130-200 GM.CMS
• Moisture content in wood	8 - 12 %, Increase press time for higher moisture content.
• pH	5-6

PROPERTIES:

- Excellent bond strength on hard, and soft woods
- Easy Application
- Multipurpose

APPLICATIONS:

- Suitable for gluing all types of wood, wooden materials and flat laminates.
- Wood to wood, soft- and hardboard, synthetic resin board and chipboard.
- Suitable for fixing paper, cardboard, paper or textile-backed PVC cloth to wood and board.
- May also be used to bond outdoor timber constructions such as window-frames and external doors.
- Particularly suitable for moisture-resistant bonds which have to fulfil high demands.

HANDLING AND STORAGE:

The emulsion must be stored between 5-25°C for a maximum of 12 months from production date.



INSTRUCTIONS:

Gobi's Wudhesive can be applied by brush, spatula or by any other regular method. It is to be applied uniformly at the rate of 165-185 gms per square meter. After application it should be pressed at 2-4 kgs per square cm for 2-4 hours (pressing for 12 hours gives best results).

RESTRICTIONS:

- The product should be thoroughly mixed before use. Addition of water to Gobi's Wudhesive is not recommended.
- Rotate stock using oldest material first. Do not mix with other adhesives. Protect from freezing.

PACKAGING

500 GRAMS POUCH | 1 KG POUCH
150 KG BARREL

ACROPOL 3

Technical Information

ACP 03 IS A MULTIPURPOSE POLYMER DISPERSION DESIGNED ESPECIALLY AS A BINDER FOR WATER BASED HIGH PVC PAINTS. ACP 03 IS COMPOSED OF STYRENE & ACRYLATE MONOMERS. THE COMPOSITION ALLOWS FORMULATORS TO DESIGN LOW COST, GOOD QUALITY WATER BASE COATINGS.



PROPERTIES:

- Excellent hard masonry coatings.
- Excellent durability and scrub resistance.
- Excellent brush-ability.
- Excellent for interior and exterior use.
- Excellent pigment binding and paint stability.

APPLICATION & RECOMMENDED DOSAGE

ACP 03 resin's main applications are:

- Weather resistant good quality water based flat exterior & interior paints.
- Semi-gloss finishes for masonry and wooden surfaces.
- High PVC low cost water base coatings for interior masonry surfaces.
- Paint stability.

SPECIFICATIONS:

• Viscosity	Vinyl Acetate polymer
• pH	White paste
• Non-Volatile %	1.03 g/mL
• Specific Gravity	36 ± 2
• MFT	130-200 GM.CMS

RHEOLOGY AND THICKENING

HEC of medium viscosity range can be used for production of paints and coatings requiring high build. For high PVC coatings, use of HEC of high viscosity is recommended

PACKAGING

ACP 03 IS AVAILABLE IN 200 KG OPEN TOP DRUMS WITH POLYETHYLENE LINING & IBC.

HANDLING AND STORAGE:

When stored at 40oC, the shelf life of the product is six months



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AUTO FINISH

Gobi's NITROCELLULOSE PUTTY

PRODUCT DESCRIPTION

NC based car refinishing product/knife filler/sur-facer.

TYPICAL USE

- Fast drying high solids putty.
- Good filling and easy sanding.
- Good hold out.

TYPICAL PAINTING SYSTEM

On Steel

Gobis NC Primer	1 x 25 um
Gobis NC Putty	A number of layers
Gobis NC Primer	1 x 25 um
Gobis NC Finish	3 x 25 um

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application.

TECHNICAL INFORMATION

Color	Grey
Finish	Matt
Volume Solids	54 ± 2%
Theoretical Spreading Rate	7.20 m ² / L at 75um
DFT.	
Drying Time	15 -20 min. at 30 °C.
Recoating Time	1/2 hrs.
Mixing Ratio	Single Pack
Thinner / Cleaner	NC Thinner
Weight / Litre (S.G)	1.2 - 1.3 kg
Flash Point	Below 23 °C.
Further Coat	NC based top coats.
Packing size	0.9L, 3.64L

SURFACE PREPARATION

Ensure surface is dry, clean and free from oil and another contaminant.



APPLICATION

Knife

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min 3°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

DISCLAIMERS

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GOBI'S NITROCELLULOSE PRIMER

PRODUCT DESCRIPTION

NC Primer Nitrocellulose based

TYPICAL USE

- Where fast drying primer is required
- Provides good adhesion with substrate and to subsequent coats.
- Recommended to use on Motorcycles, cycles, rickshaws and many other steel structures.

TYPICAL PAINTING SYSTEM

On Steel

Gobis NC Primer	1 x 30 µm
Gobis NC Finish	2 x 30 µm

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 30% to 20 % by conventional spray application.

TECHNICAL INFORMATION

Color	Grey
Finish	Matt
Volume Solids	50 ± 2%
DFT	25 – 30 µm
Wet	50 - 60 µm
Theoretical Spreading Rate	20 - 16.6 m ² / L
Drying Time	15 -20 min. at °C.
Recoating Time	4 – 6 hrs.
Mixing Ratio	Single Pack
Thinner	NC Thinner
Weight / Litre (S.G)	1.25 -1.35 kg
Flash Point	Below 23 °C.
Further Coat	NC System
Packing size	0.91L, 3.64 L

SURFACE PREPARATION

Apply on prepared surfaces. Ensure surface is free from dust, oil and other contaminants.



APPLICATION

Spray Thin as required for spray with NC thinner. Use of thinner other than that specified or recommended may adversely affect the product performance.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

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CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

GOBI'S NITROCELLULOSE FINISH

PRODUCT DESCRIPTION

Protective and decorative finish based on Nitrocellulose lacquer. Formulated as a topcoat.

TYPICAL USE

- Where fast drying high gloss and hard finish is required.
- For interior / exterior use.
- Provides protective and decorative finish.
- Especially designed for wooden furniture, doors etc.

TYPICAL PAINTING SYSTEM

On Wood	
Gobis NC Sanding Sealer	Number of coats with sanding in between
Gobis NC Clear Lacquer	2 x 30 um

SURFACE PREPARATION

Prepared and primed surfaces. Ensure surface is free from dust, oil or other contaminants.

TECHNICAL INFORMATION

Color	Standard color range
Packing	Single Pack
DFT	25-30 um
WFT	92.6 - 111.11 um
Theoretical spreading rate	10.8 - 9.0 m ² /L
Drying Time	15 - 20 min. at 30 °C
Recoating Time	2 - 4 hrs
Thinner / cleaner	NC Thinner
Weight / Litre (S.G)	0.96 kg
Flash Point	Below 23 °C
Further coat	Coat on coat
Packing size	0.91L, 3.64L, 20L

APPLICATION

By spray. Use of thinner other than that specified or recommended may adversely affect the product performance.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be minimum 3°C above the dew point of the air. Temperature and relative humidity should not be more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleansing soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

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Gobi's POLYURETHANE 2K PRIMER

PRODUCT DESCRIPTION

A two pack high quality polyurethane Primer

TYPICAL USE

- Fast drying.
- For interior / exterior use.
- Where highly durable system is required.
- Chemical resistant.

TYPICAL PAINTING SYSTEM

Gobis 2k Primer	1 x 35 um
Gobis 2k Finish	2 x 35 um

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 20 % by conventional spray application.

TECHNICAL INFORMATION

Color	Grey and white
Finish	Matt
Vol Solid	41 % + 2
Hardener	Gobi's PU Hardener
Mixing Ratio	2:1 (Cleaner: Hardener)
DFT	30-35 um
WFT	73.2 - 85.3 um
Theoretical spreading rate	13.6 - 11.7 m ² / L
Drying Time	1hr. at 30 °C
Recoating Time	4 hrs
Pot Life	4 hrs
Thinner / cleaner	2k Thinner
Weight / Litre (S.G)	1.25 - 1.35 kg of mix
Flash Point	27 °C
Further coat	Coat on coat
Packing size	15 litres kit

APPLICATION

Mix individual components to uniform consistency, then combine in recommended ratio. Dilute it as per requirement for spray or by rag application with recommended thinner. Do not dilute separately packed components. Use of thinner other than that specified or recommended may adversely affect the product performance.

SURFACE PREPARATION

Prepared and primed surfaces.

GOBIS 2 K primer	One coat
GOBIS 2 K Finish	Two coats



CONDITIONS DURING APPLICATION

The temperature of the substrate should be not less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleansing soap and water. Eyes should be well flushed with water and immediate medical attention should be

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GOBI'S POLYURETHANE 2K FINISH

PRODUCT DESCRIPTION

A two-pack high quality polyurethane topcoat.

TYPICAL USE

- Fast drying.
- For interior / exterior use.
- Where high class finish is required.
- UV chemical resistant.

TYPICAL PAINTING SYSTEM

Gobi's 2k Primer 1 x 35 µm

Gobi's 2k Finish 2 x 35 µm

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application.

APPLICATION

Mix individual components to uniform consistency, then combine in the recommended ratio. Thin as required for spray or by rag application with recommended thinner. Do not thin separately packed components. Use of thinner other than that specified or recommended may adversely affect the product performance.

TECHNICAL INFORMATION

Color	Standard Color Range
Finish	Gloss
Vol Solid	37 + 2%
Hardener	Gobi's PU Hardener
Mixing Ratio	2:1 (PU Finish Hardener)
DFT	30 - 35 µm
WFT	81- 94,6 µm
Theoretical Spreading Rate	12.3 - 10,6 m ² /L
Drying Time	1 hr at 60°C
Recoating Time	4 hrs.
Pot Life	4 hrs.
Thinner / cleaner	2K Thinner
Weight / Litre (S.G)	1.0 - 1.18 kg of mix
Flash Point	27°C
Further coat	Coat on coat
Packing size	1.5 Litres kit

SURFACE PREPARATION

Prepared and primed surfaces.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be not less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

DISCLAIMERS

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GOBIS POLYURETHANE 2K CLEAR LAQUER

PRODUCT DESCRIPTION

Polyurethane based gloss clear.

TYPICAL USE

- Where fast drying high gloss clear finish is required.
- For interior / exterior use on wood.
- Provides tough and high gloss film.
- Especially designed for wooden furniture, doors etc.

TYPICAL PAINTING SYSTEM

On Wood

Gobis NC Sanding Sealer	Number of Coats with sanding in between.
Gobis NC Clear Lacquer	2 x 30 um

TECHNICAL INFORMATION

Color	Clear
Finish	Gloss
Volume Solids	40 ± 2%
Mixing Ratio	Single Pack
DFT	25 - 30 um
WFT	86.2 - 103.4 um
Theoretical Spreading Rate	12.5 - 13.5 m ² /L.
Drying Time	15 -20 min. at 30 °C.
Recoating Time	3 - 4 hrs.
Thinner / Cleaner	2K Thinner
Weight / Litre (S.G)	0.85 kg
Flash Point	Below 23 °C.
Further Coat	Coat on coat
Packing size	1L, 4L, 20 L, 200L

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20 % by conventional spray application.

APPLICATION

By spray. Use of thinner other than that specified or recommended may adversely affect the product performance.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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SURFACE PREPARATION

Prepared and primed surfaces. Ensure surface is free from dust, oil or other contaminants.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

GOBI'S POLYURETHANE 2K THINNER

PRODUCT DESCRIPTION

A blend of acetates.

TYPICAL USE

- For thinning 2k or PU paints.
- Selected solvents which give better flow and good gloss.

CONDITIONS DURING APPLICATION

Material is highly inflammable. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

TECHNICAL INFORMATION

Color	Clear Transparent Liquid.
Vol. Solid	Zero, 100% Volatile.
Mixing ratio	Single Pack
Weight / Litre (S.G)	0.89 kg
Flash Point	Below 23 °C
Packing size	1L, 4L, 20L, 200L.

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

DISCLAIMERS

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GOBIS 1 K GREY PRIMER

PRODUCT DESCRIPTION

Acrylic primer surfacer

TYPICAL USE

- Where fast drying and easily sandable primer is required
- For refinishing cars and commercial vehicles
- For air drying repairs

TYPICAL PAINTING SYSTEM

On Steel

Gobis 1K Primer 1 coat

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally loss factor can go from 10% to 20 % by conventional spray application method.

SURFACE PREPARATION

Apply on prepared surfaces. Ensure surface is free from dust, oil and other contaminants.

TECHNICAL INFORMATION

Color	Grey
Finish	Silk
Vol solid	40 ± 2%
DFT	20-25 um
Wet	50-6.25 um
Theoretical Spreading Rate	16-20 m ² /L
Recoating Time	1 hrs
Mixing Ratio	Single Pack
Thinner	1K Thinner
Weight / Litre (S.G)	1.25 - 1.35 kg
Flash Point	Below 23° C
Further Coat	NC system
Packing size	1 Litre

APPLICATION

Spray. Lower the viscosity for spray with thinner. Use of thinner other than that specified or recommended may adversely affect the product performance. Apply 2 coats allowing 5 to 10 mins flash off time in between. Allow to dry 45 to 60 mins, scuff with fine sand paper before putting top coat.



CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air. Temperature and relative humidity should not be more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

STORAGE

The product should be kept in well-ventilated place protected from heat and direct sunlight. The containers must be kept tightly closed.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleansing soap and water. Eyes should be well flushed with water and immediate medical attention should be

DISCLAIMERS

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GOBIS 1K FINISHES

PRODUCT DESCRIPTION

Acrylic finish

TYPICAL USE

- Where fast drying and easily sandable primer is required
- For refinishing cars and commercial vehicles
- For air drying repairs

TYPICAL PAINTING SYSTEM

On Steel

Gobis 1K 1K Finish

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20 % by conventional spray application.

SURFACE PREPARATION

Apply on prepared surfaces. Ensure surface is free from dust, oil and other contaminants.

TECHNICAL INFORMATION

Color	Standard Color Range
Finish	Silk
Vol solid	45 ± 2%
DFT	20-25 um
Wet	44.4-55.5 um
Theoretical Spreading Rate	16 - 16m ² /L
Drying Time	15 - 20 min. at 30°C
Recoating Time	1 hrs
Mixing Ratio	Single Pack
Thinner	1K Thinner
Weight / Litre (S.G)	1.25 - 1.35 kg
Flash Point	Below 23° C
Further Coat	NC system
Packing size	0.9L, 3.64L

APPLICATION

Spray Thin as required for spray with thinner. Use of thinner other than that specified or recommended may adversely affect the product performance. Apply 2 coats allowing 5 to 10 mins flash off time in between. Allow to dry 45 to 60 mins, scuff with fine sand paper before putting top coat.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

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GOBI'S FLEXI PLAST PRIMER

PRODUCT DESCRIPTION

Specialized plastic primer based on acrylic modified poly propylene binder.

TYPICAL USE

- Use on plastics where other coatings fail in adhesion
- Superior adhesion on wide range of plastics
- Use on automotive parts and car bumpers etc.

TYPICAL PAINTING SYSTEM

Gobis Flexi Plast Primer 2 Coats

SURFACE PREPARATION

Steel, Concrete, Wood

Apply on prepared surfaces. Ensure surface is free from dust, oil and other contaminants.

TECHNICAL INFORMATION

Color	Water white clear
Finish	Silk to Matt
Mixing Ratio	Single pack
Film Thickness	1 - 2 um
Theoretical Spreading rate	92 - 185 um
Drying Time	15 - 20 min at 30 ° C.
Recoating Time	30 minutes
Thinner / Cleaner	Nil
Weight / Litre (S.G)	1.0
Flash Point	23° C
Further Coat	Auto Finishes
Packing size	1 & 200 Litres.

APPLICATION

Ready to use, no thinning or mixing required. All desired coating should be applied within one hour after the application of primer.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint till uniformly consistent before application.

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleansing soap and water. Eyes should be well flushed with water and immediate medical attention should be

DISCLAIMERS

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GOBI'S EPOXY ZINC PHOSPHATE PRIMER

PRODUCT DESCRIPTION

A two-pack epoxy primer based on rust inhibitive pigment Zinc Phosphate:

TYPICAL USE

- Anticorrosive.
- Can be used on ferrous and non-ferrous surfaces (zinc and aluminium).
- Excellent adhesion.

TYPICAL PAINTING SYSTEM

On Steel

Gobis ZNP Epoxy Primer	1 x 50 µm
Gobis Epoxy Coating	2 x 50 µm

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application.

TECHNICAL INFORMATION

Color	Grey / Red Oxide
Finish	Silk
Vol Solid	,55% + 2
Mixing Ratio	3: 1 (Base: Hardener)
DFT	50 - 60 µm
Wet	104 - 125 µm
Spreading Rate	9,6 - 8 m ² /L
Drying Time	2 - 4 hrs. at 30°C.
Recoating Time	8 - 12 hrs
Induction Time	15 mins.
Pot Life	8 hrs
Thinner / cleaner	Epoxy
Weight / Litre (S.C)	1,28 kg (when mixed)
Flash Point	22°C
Further Coat	Epoxy
Packing size	4 and 20 Litres kit.

SURFACE PREPARATION

Steel:
Blast cleaning to SA 2½.



APPLICATION

Brush or airless spray (preferable). Airless spray tips 13 thou, 2000 p.s.i. Not to be applied below 10°C. Mix individual components to uniform consistency, then combine in the recommended ratio, allow to stand 15 min before use. Thin as required for brush or spray application with recommended thinner. Do not thin separately packed components. Use of thinner other than that specified or recommended may adversely affect the product performance.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

GOBI'S EPOXY ZINC RICH PRIMER

PRODUCT DESCRIPTION

A two-pack epoxy primer based on polyamide, epoxy and zinc dust.

TYPICAL USE

- Exceptional abrasion resistance and anticorrosive properties.
- Suitable in marine environment.
- Excellent adhesion.

TYPICAL PAINTING SYSTEM

On Steel

Gobis Zinc Rich Epoxy Primer 1 x 50 um
Gobis Epoxy Coating 2 x 50 um

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application.

TECHNICAL INFORMATION

Color	Grey
Finish	Silk
Vol Solid	50% + 2
Mixing Ratio	3: 1 (Base: Hardener)
DFT	50 - 60 um
Wet	100 - 120 um
Spreading Rate	10 - 8.3 m ² /L
Drying Time	2 - 4 hrs. at 30°C.
Pot Life	8 hrs
Thinner / cleaner	Epoxy
Weight / Litre (S.G)	2.20 kg (mixed)
Flash Point	22°C
Further Coat	Epoxy
Packing size	4 Litres kit.

SURFACE PREPARATION

Steel:
Blast cleaning to SA 2 1/2.

APPLICATION

Air or airless spray (preferable). Airless spray tips 13 thou, 2000 p.s.i. Not to be applied below 10°C. Mix individual components to uniform consistency, then combine in the recommended ratio, allow to stand 15 minutes before use. Thin as required for brush or spray application with recommended thinner. Do not thin separately packed components. Use of thinner other than that specified or recommended may adversely affect the product performance.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S MICACEOUS IRON OXIDE EPOXY

PRODUCT DESCRIPTION

A polyamide cured two pack epoxy coating MIO based.

TYPICAL USE

- Outstanding abrasion and chemical resistance.
- Excellent anticorrosive properties.
- For use in aggressive and industrial environment.

TYPICAL PAINTING SYSTEM

On Steel

Gobis ZNP Epoxy Primer	1 x 50 µm
Gobis MIO Epoxy	2 x 50 µm

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application.

APPLICATION

Airless spray (preferable). Airless spray tip 13 thou, 2000 p.s.i. Brush or roller can be used for touch up work. Not to be applied below 10°C. Mix individual components to uniform consistency, then combine in the recommended ratio, allow to stand half an hour before use. Thin as required for brush or spray application with recommended thinner. Do not thin separately packed components. Use of thinner other than that specified or recommended may adversely affect the product performance.

TECHNICAL INFORMATION

Color	Silver Grey and Brown
Finish	Semi
Volume Solids	60% + 2
DFT	50 – 100 µm
Wet	83.5 - 167 µm
Spreading Rate	12 - 6 m ² / L
Mixing Ratio	3:1 (Base: hardener)
Drying Time	2 - 4 hrs @ 30 °C.
Recoating Time	16 – 20 hrs.
Induction Time	20 mins.
Pot Life	8 hrs.
Curing Time	Attains maximum hardness and chemical resistance 5 - 7 days.
Thinner / cleaner	Epoxy
Weight / Litre (S.G)	1.3 kg (mixed)
Flash Point	23 °C.
Packing size	4 & 20 Litres kit.

SURFACE PREPARATION

Steel.
Blast cleaning to Sa 2½ Swedish STD.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.



DISCLAIMERS

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STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

GOBIS EPOXY FINISHES

PRODUCT DESCRIPTION

A polyamide cured two pack epoxy coating.

TYPICAL USE

- Protection of floors subject to alkalis, bleaches, dilute acids, water & solvents.
- For use in industrial and corrosive marine service.
- Areas subject to heavy wear and tear.
- Portable water storage tanks.

TYPICAL PAINTING SYSTEM

On Steel	
Gobis ZNP Epoxy Primer	1 x 50 um
Gobis Epoxy Coating	2 x 50 um
Floor	
Gobis Epoxy Sealer	1 x 20 um
Gobis Epoxy Coatings	2 x 75 um

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application.

SURFACE PREPARATION

Steel

Blast cleaning to Sa 2½ Swedish STD.

New plaster, concrete

Ensure surface is dry scrape off any building residues, stiff brush over all.

Moisture content should not exceed 4%.

TECHNICAL INFORMATION

Color	Standard Colour Range
Finish	Semi
Vol Solid	50%
DFT	50 - 75 um
Wet	100 - 150 um
Spreading Rate	10 - 6.7 m ² /L
Mixing Ratio	3 : 1 (Base: Hardener)
Drying Time	2 - 4 hrs. at 30°C.
Recoating Time	8 - 12 hrs.
Induction Time	20 mins.
Pot Life	8 hrs
Curing Time	Attains maximum hardness and chemical resistance 5 - 7 days.
Thinner / cleaner	Epoxy
Weight / Litre (S.G)	1.26 kg (mixed)
Flash Point	23°C
Packing size	4 & 20 Litres kit.

APPLICATION

Brush, roller or airless spray (preferable). Airless spray tip 13 thou, 2000 p.s.i. Not to be applied below 10°C. Mix individual components to uniform consistency, then combine in the recommended ratio, allow to stand half an hour before use. Thin as required for brush or spray application with recommended thinner. Do not thin separately packed components. Use of thinner other than that specified or recommended may adversely affect the product performance.



CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

DISCLAIMERS

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Gobi's SURFACE TOLERANT EPOXY

PRODUCT DESCRIPTION

An amine-cured two pack epoxy coating.

TYPICAL USE

- Steel, where blast cleaning not feasible.
- For use in industrial and corrosive marine service.
- Gives excellent corrosion protection.
- High solids.

TYPICAL PAINTING SYSTEM

On Steel

Gobis Surface Tolerant Epoxy	1 x 100 µm
Gobis Epoxy Coating	2 x 50 µm

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application.

SURFACE PREPARATION

Steel

Blast cleaning to Sa 2½ Swedish STD.

TECHNICAL INFORMATION

Color	Standard Colour Range
Finish	Matt
Volume Solids	70 %
DFT	50 - 100 µm
Wet	71.4 - 142.8 µm
Spreading Rate	14 - 7 m ² / L
Mixing Ratio	3:1 (Base: Hardener)
Drying Time	2 - 4 hrs @ 30 °C.
Recoating Time	6 - 8 hrs.
Pot Life	8 hrs.
Curing Time	Attains maximum hardness and chemical resistance 5 - 7 days.
Thinner / cleaner	Epoxy
Weight / Litre (S.G)	1.25 kg. (mixed)
Flash Point	23 °C
Packing size	4 Litres kit.

APPLICATION

Brush, roller or airless spray (preferable). Airless spray tip 13 thou. 2000 p.s.i. Not to be applied below 10° C. Mix individual components to uniform consistency. Use of thinner other than that specified or recommended may adversely affect the product performance.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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HEALTH AND SAFETY

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.



GOBI'S EPOXY COALTAR

PRODUCT DESCRIPTION

A polyamide cured two pack epoxy coaltar

TYPICAL USE

- Highly resistant to water immersion and chemicals.
- Suitable for permanent and intermittent water immersion.
- On buried tanks and pipes.
- Very good sag resistant.

TYPICAL PAINTING SYSTEM

On Concrete / Steel

Gobi's Epoxy Coaltar 3 x 100 um

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application.

TECHNICAL INFORMATION

Color	Black
Finish	Semi - Gloss
Vol Solid	80 - 85 %
DFT	80 - 120 um
Wet	123 - 184.6
Spreading Rate	8.1 - 5.4 m ² /L
Mixing Ratio	3:1 (Base: Hardener)
Drying Time	2 - 4 hrs. at 30°C.
Recoating Time	8 - 12 hrs.
Induction Time	20 mins.
Pot Life	8 hrs
Curing Time	Attains maximum hardness and chemical resistance 5 - 7 days.
Thinner / cleaner	Epoxy
Weight / Litre (S.G)	1.26 kg (mixed)
Flash Point	23°C
Further Coat	Coat on coat
Packing size	4 & 20 Litres kit.

SURFACE PREPARATION

Concrete:

The concrete must be fully cured, e.g. 28 days for normal Portland cement, and completely dry with humidity content in the surface below 4%.

Steel:

Blast cleaning to Sa 2½ Swedish STD.

APPLICATION

Brush, roller or airless spray (preferable). Airless spray tip 13 thou, 2000 p.s.i. Not to be applied below 10°C. Mix individual components to uniform consistency then combine in the recommended ratio, allow to stand half an hour before use. Thin as required for brush or spray application with recommended thinner. Do not thin separately packed components. Use of thinner other than that specified or recommended may adversely affect the product performance.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S EPOXY PHENOLIC

PRODUCT DESCRIPTION

A two-pack polyamine cured phenolic epoxy coating.

TYPICAL USE

- Highly resistant to chemicals and solvents.
- Especially designed for tank lining.
- High performance in chemical environment.
- Can be used as primer, mid coat and as a finish coat.

TYPICAL PAINTING SYSTEM

On Steel

Gobis Epoxy Phenolic 3 x 100 um

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application.

TECHNICAL INFORMATION

Color	Limited Colour Range
Finish	Semi - Gloss
Vol Solid	62% ± 2
DFT	50 - 100 um
Wet	150 - 250 um
Spreading Rate	6,7 - 4 m ² /L
Mixing Ratio	3:1 (Base: Hardener)
Drying Time	2 - 4 hrs. at 30°C.
Recoating Time	8 - 12 hrs.
Induction Time	20 mins.
Pot Life	8 hrs
Curing Time	Attains maximum hardness and chemical resistance 5 - 7 days.
Thinner / cleaner	Epoxy
Weight / Litre (S.G)	1,25 kg (mixed)
Flash Point	23°C
Packing size	4 Litres kit.

SURFACE PREPARATION

Steel:

Blast cleaning to Sa 2½ Swedish STD.

APPLICATION

Brush or airless spray (preferable). Airless spray tip 13 thou, 2000 p.s.i. Not to be applied below 10°C. Mix individual components to uniform consistency, then combine in the recommended ratio, allow to stand 15 min before use. Thin as required for brush or spray application with recommended thinner. Do not thin separately packed components. Use of thinner other than that specified or recommended may adversely affect the product performance.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



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GOBIS SOLVENT FREE SELF LEVELING EPOXY

PRODUCT DESCRIPTION

A two-pack solvent free self-leveling epoxy coating which gives smooth, glossy and seamless finish.

TYPICAL USE

- Scratch resistant, with highly cohesive and ten sile strength
- No solvent, no pinholes, no smell in confined spaces
- Greater tolerance to high film thickness, 0.3 mm to 5 mm in single coat.
- Chemical and water resistant.
- Suitable for use at food processing facilities, hospitals, shopping centers, industrial plant floors, ware houses, aircraft hangers, garages, show rooms, pharmaceutical factories, panel rooms, laboratories etc.

TYPICAL PAINTING SYSTEM

on Concrete

Gobis Epoxy Clear/Sealer

1 x 20 µm

Gobis SF SL Epoxy

1 x 3000 µm

COMPARISON BETWEEN SOLVENT BASED AND SOLVENT FREE COATING

DATA	SOLVENT BASED COATING	SOLVENT FREE COATING
Volume solids % approx.	52	100
Coverage (SQF) at 100 microns DFT	55 g	1075
Maximum achievable film thickness per coat	100 microns	t- > 5000 microns
Number of coats excluding sealer	2	1
Solvent % by volume	48 which goes into air.	No solvent
Cracks repair	Required	Same would do
Chemical resistance	Moderate	High
Flash point	23°C	>100°C
Total cost per SQF	More	Less
Curing Time	More	Less
Finish	Moderate	Excellent

SF SL EPOXY COATING IS ECONOMICAL, SAFER AND PERFORMS BETTER.

TECHNICAL INFORMATION

Color	Grey, other colours on request
Finish	Glossy
Volume Solids	100%
DFT	0.5 - 2 mm
Wet	0.5 - 2 mm
Spreading rate	2.0 - 0.5 m ² / L (21 - 54 sqf)
Recoating Time	Not Required
Induction Time	Nil
Pot Life	2 hrs.
Curing Time: 30 °C	Open for traffic 24hrs. Fully cured 3 days
Weight / Litre (S.G)	1.10 - 1.20 kg of mix
Flash Point	> 100 °C
Further Coat	Not Required
Packing size	10 kg kit



SURFACE PREPARATION

Surface preparation is the most important part. Concrete substrate must be fully cured at least for 28 days. It must be dry, sound and clean. Pull off strength of concrete should not be less than 15 Mpa & compressive strength 25 Mpa.

There are basically three steps involved in preparing the concrete floor.

- a) Cleaning the surface.
- b) Washing to remove contaminants, oil, grease etc.
- c) Acid etching or removal of laitance.

Remove loose material and dust by vacuum cleaning; ensure that no loose material is left. Wash away oil, grease and releasing agents with detergent & water; rub the surface with hard bristle brush followed by rinsing with plenty of water. Laitance is an accumulation of fine particles on the surface of fresh concrete due to an upward movement of water (as when excessive mixing water is used). It does not allow coating to penetrate into surface which results in poor bonding. It can be removed by acid etching.

ACID ETCHING

Prepare 20 % commercial Muriatic acid solution in water. Add acid into water, not water into acid. Spread on the surface, scrub the surface with stiff bristle brush. The vigorous formation of bubbles indicates proper etching. Let the bubbles cease, it would take 2-3 minutes, rinse thoroughly and repeatedly with fresh water before the surface dries. Ensure that acid is removed. Let the surface completely dry before painting. To test the soundness of surface is to strike the surface with the edge of a hammer head. If the hammer rebounds sharply leaving no more than a small fracture, the surface is sound. If it lands with a dull thud and leaves powder in the indentation, the surface is not considered sound or paintable.

There are number of other ways of preparing concrete surface e.g. captive shot blasting, high pressure water jetting, grinding etc. Vacuum shot blasting is the best method for achieving a good profile for bonding and should be used where possible.

PAINTING SYSTEM AND APPLICATION

Substrate temperature should be between 15 °C - 35 °C and moisture content

< 4%. Relative humidity during application should not be more than 70%.

Apply a coat of Epoxy clear/sealer by brush to ensure that it is forced to all pores of concrete. Clear/Sealer is ready to use, no thinning required. Once sealer becomes tack free in 2-4 hrs, apply one coat of SF 5L Epoxy. Mix both components 'Resin' and 'Hardener' using slow speed drill mixer for minimum 3 minutes. Pour evenly on the surface and spread to desired thickness. Do not thin it. Workers are advised to use spike shoes to allow the material self-level. To improve the surface texture and appearance, lightly back roll using spiked roller, continue till entrapped air is released.

Not to be applied below 10 °C. Mix in recommended ratio (4:1). Mix only that quantity which is supposed to be consumed within the pot life of paint.

HEALTH AND SAFETY

Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

STORAGE

The product should be kept in a ventilated place, protected from heat and sunlight.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobis laboratory evaluations but without guarantee. We reserve the right to change the given data without notice.

GOBI'S POLYURETHANE FLOORING

PRODUCT DESCRIPTION

- PU-Flooring is a single layer, seamless, solvent-free, polyurethane flooring system with a smooth matt surface finish.
- It has high impact resistance and withstands abrasive wear and a wide spectrum of chemicals.
- High chemical resistance to organic acids diluted mineral acids, vegetable and animal fats, petroleum oils and solvents.
- Easy to clean and sterilize anti-slip surface, wide temperature -15 C to 80 C o o High thermal shock resistance for hot water and steam cleaning.
- Freeze/thaw resistant
- Non tainting and non-dusting
- High abrasion resistance for heavy vehicular traffic.
- Withstands high mechanical stress
- Good alternative to expensive acid resistant tiles
- Low odor during application
- Positive slip resistance
- Monolithic application
- Moisture tolerant

FIELD OF APPLICATION

PU-Flooring is used in situations subject to constant exposure to aggressive chemicals, high heat cleaning and mechanical abuses.

- Production and repair premises
- Workshops, dairies, abattoirs, laboratories, exhibition halls, power stations, chemical plants.
- Beverage production - including soft drink manufacturing
- Pharmaceutical areas
- Waste water treatment plants
- Food production and processing

EU-DIRECTIVE 2004/42 EG (DECO PAINT-GUIDELINES)

The maximum VOC content limit (product category IIA/ J type SBI in its ready to use condition is 600 g/l limit 2010).

The maximum VOC content of PU-Flooring in its ready to use condition is < 500 g/l.

Consumption	1.73 kg/m ² /mm
MATERIAL DATA	
Weight Units Supplied	20 kg, others on request
Self-Life	12 month after production
Storage Condition	In original Sealed unites dry cool and free of frost.

TECHNICAL INFORMATION

Type	Poly Urethane		PU-CRETE MF
Mixing Ratio		A:B	1:1
Density (23° C/50% rel. Humidity)	BS 6319 : Part 5	Kg/dm ³	1.7
Compressive strength	(BS6319)	N/mm ²	60
Flexural strength	(BS6319)	N/mm ²	20
Tensile strength	(BS6319)	N/mm ²	30
Curing time			
Light traffic	20° C	Day	01
Full traffic	20° C	Day	02
Full chemical cure	20° C	Day	03
Viscosity (A:B)	28° C	MPAS	500-1000
Solid state		%	100
Coating thickness		mm	3-6
Flexural strength	(BS6319)	N/mm ²	20
Adhesive Bond strength	(BS6319)		Concrete failure
Shore a/shore d		D	80-82
Abrasion resistance	ASTM D4060 Taber	Abrader	50mg loss per 1000 cycles (1kg load using CS17)
50mg loss per 1000 cycles (1kg load using CS17 wheels)	Excellent resistance to sugars and most acids (organic and inorganic)		
Vapor permeability	ASTM E96-90	24 Hr (g/m ²)	3
Water permeability	Karsten test		Nil (impermeable)
Thermal resistance	3mm 6mm		15 °C to 60 °C -15 °C to 80 °C
Impact resistance	BS8204 Part1 Cat: A		(<0.5mm)
Slip resistance	BS6677:Part 1 1986	Dry	100
	Pendulum Slip Test	Wet	Min 35
Fire resistance	BS476-7:Surface		Class 2 (Indica-
	Spread ofz flame:		tive)
Thermal conductivity	BS 874	W/m. °C)	1.1
Thermal expansion	ASTM C531 : Part 4.05	°C-1	2-6 x 10 ⁻⁵

GOBI'S POLYURETHANE PU-FLOORING

GISCODE: RE 1

For safe handling of PU resins and their curing agents we do recommend attention to the following leaflets as a matter of principle: Leaflet BG-Regel BGR 227, Handling of pu resins. (Ed.: Berufsgenossenschaft der Chemischen Industrie). Furthermore, the relevant physical, safety-related, toxicological and ecological data have to be taken from the specific material safety data sheets.

HYGIENE

Taint tests carried out on PU-flooring at the Leatherhead Food Research Association under artificially severe conditions showed that the risks of tainting foodstuffs are minimal during and after complete cure.

GUIDE TO APPLICATION SURFACE PREPARATION:

The preferred method for surface preparation of concrete is captive blasting, which gives a well-prepared (silence free, vacuum cleaned) surface. Prior to application flooring should be stored under cover in an air-conditioned environment and protected from extremes of temperature which may cause inconsistent workability, finish and cure times for the mixed material. Using a slow speed drill and paddle, mix the components for a minimum of 1 minute, or until all striations have disappeared. Apply the mixed sealer to the prepared dust free surface with a medium pile roller, at the rate of 5-8m² per liter depending on the surface profile of the concrete. If the concrete is very absorbent, a single application may not be sufficient and a second coat may be required to ensure the surface is completely sealed. Allow the sealer to become

tack free before applying the PU-flooring.

MIXING:

Pour the reactor into the base and, using a suitable drill and paddle, mix the components together until a uniform color is achieved. Mixing should be for a minimum of one minute. Pour the mixed components into a suitable mixing vessel of 30-liter capacity. With the mixer still running, slowly add the aggregate and mix for 2 minutes, or until the mixture is smooth and free of lumps. Always keep the mixing time the same for all batches, to ensure a uniform color when the product is applied.

LAYING:

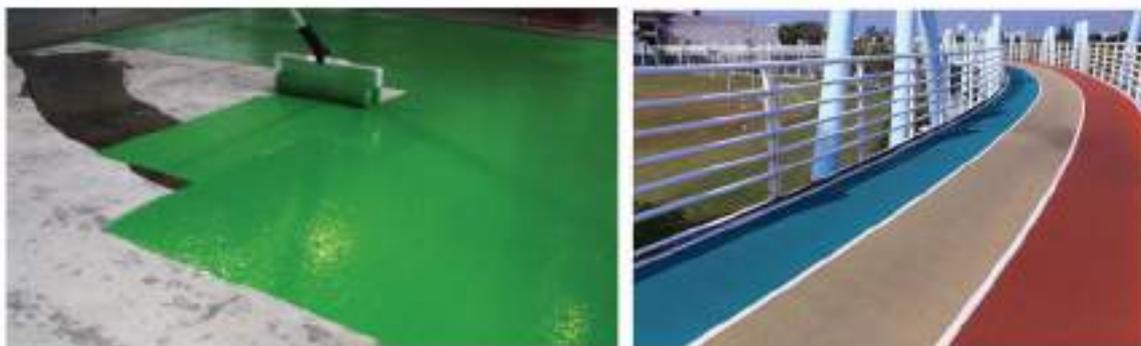
Pour the mixed material onto the primed and sealed surface, and spread to the required thickness using a pin screed, notched trowel or steel float. As soon as the material has been spread to the required level, the applied material should be rolled with a spiked roller to release entrapped air and remove trowel marks. Rolling should be continued until all air is released and a uniform color is obtained. The operator should always wear spiked shoes when using the spiked roller so that he can walk in the wet material. Rolling should cease before the PU-flooring begins to gel.

EQUIPMENT

Vacuum recovery shot blasting machine / Scarifier (Errut / Von Arx). Masking tape / polythene sheets / Grinder. Heaters for cold weather work / Overalls. Trowels / Lighting. Slow speed drill with suitable paddle. Spiked roller. Brushes or short nap hair rollers / Spiked shoes.

MIXING:

Remove PU flooring from tools, and equipment whilst still wet using SOLVENT No 2. Cured resin will require mechanical removal.



CURING:

The curing of reactive polymers is affected in particular by the ambient and sub-surface's temperature. Low temperatures slow the polymer's chemical reactions and thus prolong the time required for application, until the surface is ready for the second coat, until being able to walk on, and the floor's total curing time; as well as increasing the amount of material required due to the higher viscosity. High temperatures accelerate the chemical reactions, thus correspondingly diminishing the above times. In order for the reactive polymer to fully cure, the mean temperature of the subsurface must always be higher than the minimum temperature. When used outdoors, it must be ensured that the coating is protected from damp for a sufficient period of time after application, since premature exposure to damp can cause the surface to turn white and/or sticky, which can significantly impact on the adhesion of the next coating and might mean that the polymer layer might have to be removed again using e.g. sandblasting. The existing material underneath this layer will cure without any problems.



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GOBI'S EPOXY THINNER

PRODUCT DESCRIPTION

A blend of aromatics and selected solvents.

TYPICAL USE

- For thinning Epoxy coatings.
- Selected solvents which give better flow and good glass.

CONDITIONS DURING APPLICATION

Material is highly inflammable. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

TECHNICAL INFORMATION

Color	Clear Transparent Liquid.
Volume Solids	Zero 100% Volatile.
Mixing Ratio	Single Pack
Weight / Litre (S.G)	0.88 kg
Flash Point	Below 23° C
Packing size	1L, 4L, 20L, 200L.

STORAGE

The product should be kept in well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

DISCLAIMERS

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GOBIS ETHYL ZINC SILICATE PRIMER

PRODUCT DESCRIPTION

A two-pack moisture curing Ethyl Zinc Silicate primer.

TYPICAL USE

- For use in industrial and marine environment.
- Can be used on interior / exterior of steel structures above the water line.
- Chemical and solvent resistant.
- Heat resistant.

TYPICAL PAINTING SYSTEM

On Steel

Gobis Ethyl Zinc Silicate Primer	1 x 60 um
Gobis Epoxy Coating	2 x 50 um
or	
Gobis z k Finish	2 x 50 um

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20 % by conventional spray application.

TECHNICAL INFORMATION

Color	Grey
Finish	Matt
Vol Solid	60% ± 2
Mixing Ratio	Component A 3.2 Ltr Component B 0.8 Ltr
DFT	50 - 80 um
Wet	83 - 133 um
Spreading Rate	12 - 7.5 m ² /L
Drying Time	30 min. at 30°C.
Recoating Time	8 - 10 hrs
Pot Life	8 hrs
Weight / Litre (S.G)	2.2 - 2.3 kg
Flash Point	16°C
Further Coat	Epoxy, Polyurethan etc.
Packing size	4 Litres kit.

SURFACE PREPARATION

Steel:
Blast cleaning to SA 2½

APPLICATION

Air or airless spray (preferable). Airless spray tips 13 thou, 2000 p.s.i. Not to be applied below 10° C. Pour powder into liquid portion slowly under stirring. Thinner should be added after mixing both components. Do not thin separately packed components.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.



GOBI'S HEAT RESISTANCE PAINT (600-650 °C / 1100-1200 °F)

PRODUCT DESCRIPTION

A silicone-based paint especially to resist the heat.

TYPICAL USE

- To be used as a topcoat on items exposed to high temperature up to 650 °C (1200 °F).

TYPICAL PAINTING SYSTEM

On Steel

Gobis Heat Resistance paint One Coat

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application.

APPLICATION

Conventional or airless spray. Brush or roller can be used for small area.

TECHNICAL INFORMATION

Color	Black & Aluminium
Finish	Gloss
Vol Solid	35% ± 2
Mixing Ratio	Single Pack
Weight / Litre (SG)	0.9 - 1.10
Flash Point	23°C
Further Coat	Single coat
Packing size	0.9l and 3.64 Litres.

SURFACE PREPARATION

Steel blast cleaning to SA 2 1/2

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air; temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Mix the paint to uniform consistency before application.



STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

GOBI'S HEAT FLEX SEALANT

PRODUCT DESCRIPTION

High quality single pack water-based roof coat. It forms seamless, joint free membrane.

TYPICAL USE

- For use on plaster, concrete, wooden, metal, terrazzo roof tiles
- Elastomeric, water and weather resistant.
- Lowers roof and interior temperature.
- Very low VOC content.

TYPICAL PAINTING SYSTEM

Gobis Roof Guard	1 st coat 20% diluted
Gobis Roof Guard	2 coats

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20 % by conventional spray application.

APPLICATION

Brush, roller or spray gun. Prime the clean surface with Roof Guard diluted with 20 % water. Apply two coats at the rate of 0.5 - 1.0 kg / m², depending on site requirement. Where substantial movement is anticipated, lay the polyester mesh in the wet 1st coat before the application of subsequent coats. Allow 24 hrs between coats. Final curing in 48 hrs.

TECHNICAL INFORMATION

Color	White, other colour available on request Silk
Finish	Silk
Generic Type	Acrylic Emulsion
Elongation	> 100 psi (ASTM D- 2370)
Volume Solids	42% ± 2
Spreading Rate	0.5 - 0.8 Kg/ m ² (10.8 sq.Ft) per coat or .074 kg/ sq.ft.
Recoating Time	24 hrs.
Thinner / Cleaner	Clean Water
Weight / Litre (S.G)	1.15 - 1.20
Flash Point	None
Further Coat	Coat on coat
Packing size	20 Kgs.

SURFACE PREPARATION

First seal leaks before coating with Roof Guard. Surface must be clean from all loose material and in good repair. Sweep and hose area to remove all dust, dirt and residues. Scrub areas where water ponds with detergent and water, rinse well.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Mix the paint to uniform consistency before application.



STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

GOBI'S ROOF GUARD

PRODUCT DESCRIPTION

High quality single pack water-based roof coat. It forms seamless, joint free membrane.

TYPICAL USE

- For use on plaster concrete, wooden, metal, terrazzo roof tiles
- Elastomeric, water and weather resistant.
- Lowers roof and interior temperature.
- Very low VOC content.

TYPICAL PAINTING SYSTEM

Gobis Roof Guard	1 st coat 20% diluted
Gobis Roof Guard	2 coats

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normal factor can go from 10% to 20% by conventional spray application.

APPLICATION

Brush, roller or spray gun. Prime the clean surface with Roof Guard diluted with 20% water. Apply two coats at the rate of 0.5 - 1.0 kg / m², depending on site requirement. Where substantial movement is anticipated, lay the polyester mesh in the wet 1st coat before the application of subsequent coats. Allow 24 hrs between coats. Final curing in 48 hrs.

TECHNICAL INFORMATION

Color	White, other colour available on request Silk
Finish	Silk
Generic Type	Acrylic Emulsion
Elongation	> 100 psi (ASTM D- 2370)
Volume Solids	42% ± 2
Spreading Rate	0.5 - 0.8 Kg/ m ² (10.8 sq.Ft) per coat or .074 kg/ sq.ft.
Recoating Time	24 hrs.
Thinner / Cleaner	Clean Water
Weight / Litre (S.G)	1.15 - 1.20
Flash Point	None
Further Coat	Coat on coat
Packing size	18 Kgs.

SURFACE PREPARATION

First seal leaks before coating with Roof Guard. Surface must be clean from all loose material and in good repair. Sweep and hose area to remove all dust, dirt and residues. Scrub areas where water ponds with detergent and water rinse well.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Mix the paint to uniform consistency before application.



STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

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HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

GOBI'S CHLORINATED RUBBER FINISH

PRODUCT DESCRIPTION

A chlorinated rubber-based paint finish.

TYPICAL USE

- A protective and decorative finish for chemical and marine environment.
- Resistant to a number of chemicals.
- Not recommended where solvents, oil or fats are present.
- In swimming pool.

TYPICAL PAINTING SYSTEM

On Steel	
Gobis ZNP Epoxy Primer	1 x 50 µm
Gobis CR Finish	2 x 25 µm

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10 % to 20 % by conventional spray application.

APPLICATION

Brush, roller or airless spray (preferable). Airless spray tip 13 thou, 2000 p.s.i. Thin as required for brush or spray application with recommended thinner. Do not thin. Use of thinner other than that specified or recommended may adversely affect the product performance.

TECHNICAL INFORMATION

Color	Standard Color Range
Finish	Gloss
Vol Solid	26 % + 2
DFT	25 µm
Wet	95 µm
Spreading Rate	10,4 m ² /L
Mixing Ratio	Single Pack
Drying Time	1 - 2 hrs. at 30°C.
Recoating Time	8 hrs.
Thinner / cleaner	Xylene
Weight / Litre (S.G)	1.20 kg
Flash Point	23 °C
Packing size	3.64L & 20 L

SURFACE PREPARATION

Steel
Blast cleaning to Sa 2 1/2 Swedish STD.

New plaster, concrete
Ensure surface is dry. Scrape off any building residues, stiff brush over all.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 90% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

STORAGE

The product should be kept in a well-ventilated place protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobis laboratory evaluations but without guarantee. We reserve the right to change the given data without notice.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.





GABI'S
Paints
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MARINE COATINGS



NEVIS ALKYD PRIMER 24

1. Chemical Product & Company Identification

Product Name:	NEVIS ALKYD PRIMER 24
Type:	ALKYD AND SOLVENT BASED PAINT
Name:	Allied Paint Industries LTD.
Address:	18-km Raiwind Road Lahore, Pakistan.
Telephone No.:	+924235330106-8
Date Prepared:	SEP, 2025

2. Chemical Composition

INGREDIENTS	COMPOSITION
ALKYD Resin	30-40 %
Pigment	Vers With Shade
MTT	10-20 %
Additives	01-05 %

3. Hazard Identification

This material has been assessed under the Occupational Safety and has been classified as follows:

- Harmful
- Flammable

4. First Aid Measure

- Eye Contact:**
- Flush immediately with plenty of clean water for 15 minutes or more
 - Wash sufficiently on the back of eyelids
 - Consult physician with MSDS as soon as possible
- Skin Contact:**
- Wipe quickly clinging matter with clean cloth
 - Flush with plenty of water and soap. Do not use thinner or solvent
 - Get medical attention with MSDS if symptoms or pain persists
- Inhalation:**
- If disorder occurs for inhalation of vapor or gas, remove to fresh air, keep quiet and immediately consult Physician with MSDS.
- Ingestion:**
- If one swallows accidentally, immediately rest and consult physician with MSDS
 - Avoid forcing to vomit. Do not make swallow vomit
 - Avoid forcing to vomit without physician's instruction



5. Fire Fighting Measure

Extinguishing Media:

Foam, Carbon dioxide, dry chemical powder or water spray. Do not use water in a jet.

Firefighting instruction:

If a leak or spill has not ignited, use spray to disperse the vapors and to protect worker attempting to stop a leak.

Keep adjacent containers cool by spraying with water.

Extinguish with foam or dry chemicals & try to cover spills with foam. For major fire, contact local Fire Authority.

6. Accidental Release Measures

Exclude sources of ignition & ventilate the area. Exclude nonessential personnel. Avoid breathing vapors.

Contain and collect spillages with noncombustible absorbent materials e.g. sand, earth vermiculite and place in a suitable container for disposal in accordance with the waste regulations.

Do not allow to enter drains or water courses. Clean preferably with a detergent, avoid the use of solvents. If the product enters drains or sewers, or in the case of contamination of streams, rivers or lakes contact the relevant authorities.

7. Handling and Storage

Handling

Vapors are heavier than air and may spread along floors. They may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapor in air and avoid concentrations higher than the occupational exposure limits.

Additional the product should only be used in areas from which all naked lights and other sources of ignition have been excluded.

Electrical equipment should be protected to the appropriate standard.

Keep the container tightly closed. Exclude sources of heat, sparks and open flame. Non-sparking tools should be used.

Avoid skin and eye contact. Avoid inhalation of vapor. Smoking, eating and drinking should be prohibited in areas of storage and use. Do not preheat, cut, heat or weld containers.

Good housekeeping standards and regular safe removal of waste material will minimize the risks of spontaneous combustion and other fire hazards.

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep containers in dry, cool, well-ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

8. Exposure Controls and Personal Protection

Engineering Measures:

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and/or solvent vapors below the relevant occupational exposure limits, suitable respiratory protective equipment should be worn.

Exposure limits:

Occupational Exposure Standards and/or Maximum Exposure Limits have been established by the Health and Safety Commission or recommended by the supplier for certain of the ingredients.

**Personal protection:**

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the Regulations.

Respiratory Protection: If exposure to hazardous substances identified above cannot be controlled by the provision of local exhaust ventilation and good

General extraction, suitable respiratory protective equipment should be worn.

Hand Protection: When skin exposure may occur, advice should be sought from glove suppliers on appropriate types. Barrier creams may help to protect exposed areas of skin but are not substitutes for full physical protection. They should not be applied once exposure has occurred.

Eye Protection: Eye protection designed to protect against liquid splashes should be worn.

Skin Protection: Cotton or cotton/synthetic overalls or coveralls are normally suitable. Grossly contaminated clothing should be removed and the skin washed with soap and water or a proprietary skin cleaner.

9. Physical and Chemical Properties

Physical State: Liquid
Color: VARIOUS COLOURS

Specific Gravity: 1.4± 0.03
Flash point: ≥23°C
Explosion limit – lower: Not available
Solubility in water: Not soluble

10. Stability and Reactivity

Stabilize under the recommended storage and handling conditions in a fire, hazardous decomposition products such as smoke, carbon monoxide, carbon dioxide and oxides of nitrogen may be produced.

Keep away from oxidizing agents and strongly alkaline and strongly acidic materials to prevent the possibility of exothermic reaction.

11. Toxicological Information**Inhalation:**

Exposure to organic solvent vapors may result in adverse health effects such as irritation of the mucous membrane and the respiratory system and adverse effects on the renal and central nervous systems. Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.

Skin contact:

Repeated or prolonged contact with the product may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin.

**Eye contact:**

Splashes in the eyes may cause irritation and reversible local damage.

Ingestion:

Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting and diarrhea. Other effects may be as described for exposure to vapors.

12. Ecological Information

There is no data available on the product itself. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface water. The Air Pollution Control requirements of regulations made under the Environmental Protection Act may apply to the use of this product.

13. Disposal Considerations

This product is not suitable for disposal by either landfill or via municipal sewer, drains, natural streams or rivers. Recover or recycle if possible. Empirical containers should be taken for recycling, recovery or disposal. For any disposal, care should be taken to ensure that a suitably qualified or licensed contractor has been selected.

15. Regulatory Information

Symbol:	Inflammable
Risk Phrase:	R20 Harmful by inhalation R21 Harmful if contact with skin R22 Harmful if swallowed R38 Irritating to skin
Health Phrase:	Harmful

The information contained in this data sheet does not constitute the user own assessment of workplace risks as required by other health & safety Legislation.

This is in provision of the Health & Safety at work (Classification, Packaging and labeling of Hazardous Chemicals) Regulation 1997.

16. Other Information

Further information about hazard classifications can be found in the Guidelines for Labeling of Hazardous Chemicals.

The information in this data sheet is provided in accordance with the requirements of the Regulations.

The information contained in this data sheet is based on the present state of knowledge and current national legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for any particular applications.



NEVIS ALKYD PRIMER 28

1. Chemical Product & Company Identification

Product Name:	NEVIS ALKYD PRIMER 28
Type:	ALKYD AND SOLVENT BASED PAINT
Name:	Allied Paint industries LTD.
Address:	18-km Raiwind Road Lahore, Pakistan.
Telephone No.:	+924235330106-8
Date Prepared:	SEP, 2025

2. Chemical Composition

INGREDIENTS	COMPOSITION
ALKYD Resin	30-40 %
Pigment	Vary With Shade
xylene	10-20 %
Additives	01-05 %

3. Hazard Identification

This material has been assessed under the Occupational Safety and has been classified as follows:

- Harmful
- Flammable

4. First Aid Measure

- Eye Contact:**
- Flush immediately with plenty of clean water for 15 minutes or more
 - Wash sufficiently on the back of eyelids
 - Consult physician with MSDS as soon as possible
- Skin Contact:**
- Wipe quickly clinging matter with clean cloth
 - Flush with plenty of water and soap. Do not use thinner or solvent
 - Get medical attention with MSDS if symptoms or pain persists
- Inhalation:**
- if disorder occurs for inhalation of vapor or gas, remove to fresh air, keep quiet and immediately consult Physician with MSDS.
- Ingestion:**
- If one swallows accidentally, immediately rest and consult physician with MSDS
 - Avoid forcing to vomit. Do not make swallow vomit
 - Avoid forcing to vomit without physician's instruction



5. Fire Fighting Measure

Extinguishing Media:

Foam, Carbon dioxide, dry chemical powder or water spray. Do not use water in a jet.

Firefighting instruction:

If a leak or spill has not ignited, use spray to disperse the vapors and to protect worker attempting to stop a leak.

Keep adjacent containers cool by spraying with water.

Extinguish with foam or dry chemicals & try to cover spills with foam.

For major fire, contact local Fire Authority.

6. Accidental Release Measures

Exclude sources of ignition & ventilate the area. Exclude nonessential personnel. Avoid breathing vapors.

Contain and collect spillages with noncombustible absorbent materials e.g. sand, earth vermiculite and place in a suitable container for disposal in accordance with the waste regulations.

Do not allow to enter drains or water courses. Clean preferably with a detergent, avoid the use of solvents, if the product enters drains or sewers, or in the case of contamination of streams, rivers or lakes contact the relevant authorities.

7. Handling and Storage

Handling

Vapors are heavier than air and may spread along floors. They may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapor in air and avoid concentrations higher than the occupational exposure limits.

Additional the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Keep the container tightly closed. Exclude sources of heat, sparks and open flame. Non-sparking tools should be used.

Avoid skin and eye contact. Avoid inhalation of vapor. Smoking, eating and drinking should be prohibited in areas of storage and use.

Do not premise, cut, heat or weld containers.

Good housekeeping standards and regular safe removal of waste material will minimize the risks of spontaneous combustion and other fire hazards.

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep containers in dry, cool, well-ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

8. Exposure Controls and Personal Protection

Engineering Measures:

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and/or solvent vapors below the relevant occupational exposure limits, suitable respiratory protective equipment should be worn.

**Exposure limits:**

Occupational Exposure Standards and/or Maximum Exposure Limits have been established by the Health and Safety Commission or recommended by the supplier for certain of the ingredients.

Personal protection:

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the Regulations.

Respiratory Protection: If exposure to hazardous substances identified above cannot be controlled by the provision of local exhaust ventilation and good

General extraction, suitable respiratory protective equipment should be worn.

Hand Protection: When skin exposure may occur, advice should be sought from glove suppliers on appropriate types. Barrier creams may help to protect exposed areas of skin but are not substitutes for full physical protection. They should not be applied once exposure has occurred.

Eye Protection: Eye protection designed to protect against liquid splashes should be worn.

Skin Protection: Cotton or cotton/synthetic overalls or coveralls are normally suitable. Grossly contaminated clothing should be removed and the skin washed with soap and water or a proprietary skin cleaner.

9. Physical and Chemical Properties

Physical State:	Liquid
Color:	VARIOUS COLOURS
Specific Gravity:	1.5± 0.03
Flash point:	223°C
Explosion limit – lower:	Not available
Solubility in water:	Not soluble

10. Stability and Reactivity

Stabilize under the recommended storage and handling conditions in a fire, hazardous decomposition products such as smoke, carbon monoxide, carbon dioxide and oxides of nitrogen may be produced.

Keep away from oxidizing agents and strongly alkaline and strongly acidic materials to prevent the possibility of exothermic reaction.

11. Toxicological Information**Inhalation:**

Exposure to organic solvent vapors may result in adverse health effects such as irritation of the mucous membrane and the respiratory system and adverse effects on the renal and central nervous systems. Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.

Skin contact:

Repeated or prolonged contact with the product may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin.

**Eye contact:**

Splashes in the eyes may cause irritation and reversible local damage.

Ingestion:

Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting and diarrhea. Other effects may be as described for exposure to vapors.

12. Ecological Information

There is no data available on the product itself. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface water. The Air Pollution Control requirements of regulations made under the Environmental Protection Act may apply to the use of this product.

13. Disposal Considerations

This product is not suitable for disposal by either landfill or via municipal sewer, drains, natural streams or rivers. Recover or recycle if possible. Empirical containers should be taken for recycling, recovery or disposal. For any disposal, care should be taken to ensure that a suitably qualified or licensed contractor has been selected.

15. Regulatory Information

Symbol:	Inflammable
Risk Phrase:	R20 Harmful by inhalation R21 Harmful if contact with skin R22 Harmful if swallowed R38 Irritating to skin
Health Phrase:	Harmful

The information contained in this data sheet does not constitute the user own assessment of workplace risks as required by other health & safety Legislation.

This is in provision of the Health & Safety at work (Classification, Packaging and labeling of Hazardous Chemicals) Regulation 1997.

16. Other Information

Further information about hazard classifications can be found in the Guidelines for labeling of Hazardous Chemicals.

The information in this data sheet is provided in accordance with the requirements of the Regulations.

The information contained in this data sheet is based on the present state of knowledge and current national legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for any particular applications.



NEVIS ALKYD FINISH 48

1. Chemical Product & Company Identification

Product Name:	NEVIS ALKYD FINISH 48
Type:	ALKYD AND SOLVENT BASED PAINT
Name:	Allied Paint industries LTD.
Address:	18-km Raiwind Road Lahore, Pakistan.
Telephone No.:	+924235330106-8
Date Prepared:	SEP, 2025

2. Chemical Composition

Ingredients	COMPOSITION
ALKYD Resin	40-50 %
Pigment	Vary With Shade
MTT	10-20 %
Additives	01-05 %

3. Hazard Identification

This material has been assessed under the Occupational Safety and has been classified as follows:

- Harmful
- Flammable

4. First Aid Measure

- Eye Contact:**
- Flush immediately with plenty of clean water for 15 minutes or more
 - Wash sufficiently on the back of eyelids
 - Consult physician with MSDS as soon as possible
- Skin Contact:**
- Wipe quickly clinging matter with clean cloth
 - Flush with plenty of water and soap. Do not use thinner or solvent
 - Get medical attention with MSDS if symptoms or pain persists
- Inhalation:**
- If disorder occurs for inhalation of vapor or gas, remove to fresh air, keep quiet and immediately consult Physician with MSDS.
- Ingestion:**
- If one swallows accidentally, immediately rest and consult physician with MSDS
 - Avoid forcing to vomit. Do not make swallow vomit
 - Avoid forcing to vomit without physician's instruction



5. Fire Fighting Measure

Extinguishing Media:

Foam, Carbon dioxide, dry chemical powder or water spray. Do not use water in a jet.

Firefighting instruction:

If a leak or spill has not ignited, use spray to disperse the vapors and to protect worker attempting to stop a leak.

Keep adjacent containers cool by spraying with water.

Extinguish with foam or dry chemicals & try to cover spills with foam.

For major fire, contact local Fire Authority.

6. Accidental Release Measures

Exclude sources of ignition & ventilate the area. Exclude nonessential personnel. Avoid breathing vapors.

Contain and collect spillages with noncombustible absorbent materials e.g. sand, earth vermiculite and place in a suitable container for disposal in accordance with the waste regulations.

Do not allow to enter drains or water courses. Clean preferably with a detergent, avoid the use of solvents. If the product enters drains or sewers, or in the case of contamination of streams, rivers or lakes contact the relevant authorities.

7. Handling and Storage

Handling

Vapors are heavier than air and may spread along floors. They may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapor in air and avoid concentrations higher than the occupational exposure limits.

Additional the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Keep the container tightly closed. Exclude sources of heat, sparks and open flame. Non-sparking tools should be used.

Avoid skin and eye contact. Avoid inhalation of vapor. Smoking, eating and drinking should be prohibited in areas of storage and use.

Do not pierce, cut, heat or weld containers.

Good housekeeping standards and regular safe removal of waste material will minimize the risks of spontaneous combustion and other fire hazards.

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep containers in dry, cool, well-ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.



8. Exposure Controls and Personal Protection

Engineering Measures:

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and/or solvent vapors below the relevant occupational exposure limits, suitable respiratory protective equipment should be worn.

Exposure limits:

Occupational Exposure Standards and/or Maximum Exposure Limits have been established by the Health and Safety Commission or recommended by the supplier for certain of the ingredients.

Personal protection:

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the Regulations.

Respiratory Protection: If exposure to hazardous substances identified above cannot be controlled by the provision of local exhaust ventilation and good

General extraction, suitable respiratory protective equipment should be worn.

Hand Protection: When skin exposure may occur, advice should be sought from glove suppliers on appropriate types. Barrier creams may help to protect exposed areas of skin but are not substitutes for full physical protection. They should not be applied once exposure has occurred.

Eye Protection: Eye protection designed to protect against liquid splashes should be worn.

Skin Protection: Cotton or cotton/synthetic overalls or coveralls are normally suitable. Grossly contaminated clothing should be removed and the skin washed with soap and water or a proprietary skin cleaner.

9. Physical and Chemical Properties

Physical State:	Liquid
Color:	VARIOUS COLOURS
Specific Gravity:	1.03± 0.03
Flash point:	≥23°C
Explosion limit – lower:	Not available
Solubility in water:	Not soluble

10. Stability and Reactivity

Stabilize under the recommended storage and handling conditions in a fire, hazardous decomposition products such as smoke, carbon monoxide, carbon dioxide and oxides of nitrogen may be produced.

Keep away from oxidizing agents and strongly alkaline and strongly acidic materials to prevent the possibility of exothermic reaction.

11. Toxicological Information

Inhalation:

Exposure to organic solvent vapors may result in adverse health effects such as irritation of the mucous membrane and the respiratory system and adverse effects on the renal and central nervous systems. Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.

Skin contact:



Repeated or prolonged contact with the product may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin.

Eye contact:

Splashes in the eyes may cause irritation and reversible local damage.

Ingestion:

Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting and diarrhea. Other effects may be as described for exposure to vapors.

12. Ecological Information

There is no data available on the product itself. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface water. The Air Pollution Control requirements of regulations made under the Environmental Protection Act may apply to the use of this product.

13. Disposal Considerations

This product is not suitable for disposal by either landfill or via municipal sewer, drains, natural streams or rivers. Recover or recycle if possible. Empty containers should be taken for recycling, recovery or disposal. For any disposal, care should be taken to ensure that a suitably qualified or licensed contractor has been selected.

15. Regulatory Information

Symbol:	Inflammable
Risk Phrase:	R20 Harmful by inhalation R21 Harmful if contact with skin R22 Harmful if swallowed R38 Irritating to skin
Health Phrase:	Harmful

The information contained in this data sheet does not constitute the user own assessment of workplace risks as required by other health & safety legislation.

This is in provision of the Health & Safety at work (Classification, Packaging and labeling of Hazardous Chemicals) Regulation 1997.

16. Other Information

Further information about hazard classifications can be found in the Guidelines for Labeling of Hazardous Chemicals.

The information in this data sheet is provided in accordance with the requirements of the Regulations.

The information contained in this data sheet is based on the present state of knowledge and current national legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for any particular applications.

**NEVIS EPOXY PRIMER 380****1. Chemical Product & Company Identification**

Product Name:	NEVIS EPOXY PRIMER 380
Type:	Solvent Based Paint
Company Name:	Allied Paint industries LTD.
Address:	18 KM Raiwind Road Lahore pakistan Lahore, Pakistan
Telephone No.:	+924235330105-8
Date Prepared:	SEP, 2025

2. Chemical Composition

Ingredients	CAS No	COMPOSITION
Epoxy Resin	25008-28-6	30-50 %
Pigment	N/A	Vary with shade
Additives	N/A	03-05 %
Reactive Diluent	N/A	03-09 %

3. Hazard Identification

This material has been assessed under the Occupational Safety and has been classified as follows:

- Harmful
- Flammable

4. First Aid Measure

- Eye Contact:**
- Flush immediately with plenty of clean water for 15 minutes or more
 - Wash sufficiently on the back of eyelids
 - Consult physician with MSDS as soon as possible
- Skin Contact:**
- Wipe quickly clinging matter with clean cloth
 - Flush with plenty of water and soap. Do not use thinner or solvent
 - Get medical attention with MSDS if symptoms or pain persists
- Inhalation:**
- if disorder occurs for inhalation of vapor or gas, remove to fresh air, keep quiet and immediately consult Physician with MSDS.
- Ingestion:**
- If one swallows accidentally, immediately rest and consult physician with MSDS
 - Avoid forcing to vomit. Do not make swallow vomit
 - Avoid forcing to vomit without physician's instruction



5. Fire Fighting Measure

Extinguishing Media:

Foam, Carbon dioxide, dry chemical powder or water spray. Do not use water in a jet.

Firefighting instruction:

If a leak or spill has not ignited, use spray to disperse the vapors and to protect worker attempting to stop a leak.

Keep adjacent containers cool by spraying with water.

Extinguish with foam or dry chemicals & try to cover spills with foam.
For major fire, contact local Fire Authority.

6. Accidental Release Measures

Exclude sources of ignition & ventilate the area. Exclude nonessential personnel. Avoid breathing vapors. Refer to protective measure. Contain and collect spillages with noncombustible absorbent materials e.g. sand, earth vermiculite and place in a suitable container.

Do not allow to enter drains or water courses. Clean preferably with a detergent, avoid the use of solvents. If the product enters drains or sewers, or in the case of contamination of streams, rivers or lakes contact the relevant authorities.

7. Handling and Storage

Handling

Vapors are heavier than air and may spread along floors. They may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapor in air and avoid concentrations higher than the occupational exposure limits.

Additional the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. Keep the container tightly closed. Exclude sources of heat, sparks and open flame. Non-sparking tools should be used. Avoid skin and eye contact. Avoid inhalation of vapor. Smoking, eating and drinking should be prohibited in areas of storage and use. Do not premise, cut, heat or weld containers.

Good housekeeping standards and regular safe removal of waste material will minimize the risks of spontaneous combustion and other fire hazards.

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep containers in dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

8. Exposure Controls and Personal Protection

Engineering Measures:

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and/or solvent vapors below the relevant occupational exposure limits, suitable respiratory protective equipment should be worn (see 'Personal Protection' below)

**Exposure limits:**

Occupational Exposure Standards and/or Maximum Exposure Limits have been established by the Health and Safety Commission or recommended by the supplier for certain of the ingredients.

Personal protection:

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the Regulations.

Respiratory Protection: If exposure to hazardous substances identified above cannot be controlled by the provision of local exhaust ventilation and good

General extraction, suitable respiratory protective equipment should be worn.

Hand Protection: When skin exposure may occur, advice should be sought from glove suppliers on appropriate types. Barrier creams may help to protect exposed areas of skin but are not substitutes for full physical protection. They should not be applied once exposure has occurred.

Eye Protection: Eye protection designed to protect against liquid splashes should be worn.

Skin Protection: Cotton or cotton/synthetic overalls or coveralls are normally suitable. Grossly contaminated clothing should be removed and the skin washed with soap and water or a proprietary skin cleaner.

9. Physical and Chemical Properties

Physical State:	Solvent based liquid
Odor:	Solvent
Color:	Wide Range
Specific Gravity:	1.4 ± 0.04
Flash point:	≥23°C
Volatile Organic content:	10-15 %
Explosion limit - lower:	Not available
Solubility in water:	Not soluble

10. Stability and Reactivity

Stabilize under the recommended storage and handling conditions in a fire, hazardous decomposition products such as smoke, carbon monoxide, carbon dioxide and oxides of nitrogen may be produced.

Keep away from oxidizing agents and strongly alkaline and strongly acidic materials to prevent the possibility of exothermic reaction.

11. Toxicological Information**Inhalation:**

Exposure to organic solvent vapors may result in adverse health effects such as irritation of the mucous membrane and the respiratory system and adverse effects on the renal and central nervous systems. Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.

**Skin contact:**

Repeated or prolonged contact with the product may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin.

Eye contact:

Splashes in the eyes may cause irritation and reversible local damage.

Ingestion:

Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting and diarrhea. Other effects may be as described for exposure to vapors.

12. Ecological Information

There is no data available on the product itself. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface water. The Air Pollution Control requirements of regulations made under the Environmental Protection Act may apply to the use of this product.

13. Disposal Considerations

This product is not suitable for disposal by either landfill or via municipal sewer, drains, natural streams or rivers. Recover or recycle if possible. Otherwise incineration. Empirical containers should be taken for recycling, recovery or disposal. For any disposal, care should be taken to ensure that a suitably qualified or licensed contractor has been selected.

14. Regulatory Information

Symbol	: Inflammable
Risk Phrase	: R20 Harmful by inhalation R21 Harmful if contact with skin R22 Harmful if swallowed R38 Irritating to skin
Health Phrase	: Harmful

The information contained in this data sheet does not constitute the user own assessment of workplace risks as required by other health & safety legislation.

This is in provision of the Health & Safety at work (Classification, Packaging and labeling of Hazardous Chemicals) Regulation 1997.

15. Other Information

Further information about hazard classifications can be found in the Guidelines for Labeling of Hazardous Chemicals. The information in this data sheet is provided in accordance with the requirements of the Chemicals Regulations. The information contained in this data sheet is based on the present state of knowledge and current national legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for any particular applications.



NEVIS POLYURETHANE FINISH 550

1. Chemical Product & Company Identification

Product Name:	NEVIS POLYURETHANE FINISH 550
Type:	Solvent Based Paint
Company Name:	Allied Paint Industries LTD.
Address:	18-km Raiwind Road Lahore, Pakistan.
Telephone No.:	924235330106-8
Date Prepared:	SEP, 2025

2. Chemical Composition

INGREDIENTS	COMPOSITION
Resin	90-95 %
Pigment	Vars With Shade
Fillers	05-30 %
Butyl Acetate	05-8 %
Additives	01-05 %

3. Hazard Identification

This material has been assessed under the Occupational Safety and has been classified as follows:

- Harmful
- Flammable

4. First Aid Measure

- Eye Contact:**
- Flush immediately with plenty of clean water for 15 minutes or more
 - Wash sufficiently on the back of eyelids
 - Consult physician with MSDS as soon as possible
- Skin Contact:**
- Wipe quickly clinging matter with clean cloth
 - Flush with plenty of water and soap. Do not use thinner or solvent.
 - Get medical attention with MSDS if symptoms or pain persists
- Inhalation:**
- If disorder occurs for inhalation of vapor or gas, remove to fresh air, keep quiet and immediately consult Physician with MSDS.
- Ingestion:**
- If one swallows accidentally, immediately rest and consult physician with MSDS
 - Avoid forcing to vomit. Do not make swallow vomit
 - Avoid forcing to vomit without physician's instruction



5. Fire Fighting Measure

Extinguishing Media:

Foam, Carbon dioxide, dry chemical powder or water spray. Do not use water in a jet.

Firefighting instruction:

If a leak or spill has not ignited, use spray to disperse the vapors and to protect worker attempting to stop a leak.

Keep adjacent containers cool by spraying with water.

Extinguish with foam or dry chemicals & try to cover spills with foam.
For major fire, contact local Fire Authority.

6. Accidental Release Measures

Exclude sources of ignition & ventilate the area. Exclude nonessential personnel. Avoid breathing vapors. Refer to protective measure. Contain and collect spillages with noncombustible absorbent materials e.g. sand, earth vermiculite and place in a suitable container.

Do not allow to enter drains or water courses. Clean preferably with a detergent, avoid the use of solvents. If the product enters drains or sewers, or in the case of contamination of streams, rivers or lakes contact the relevant authorities.

7. Handling and Storage

Handling

Vapors are heavier than air and may spread along floors. They may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapor in air and avoid concentrations higher than the occupational exposure limits.

Additional the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.
Keep the container tightly closed. Exclude sources of heat, sparks and open flame. Non-sparking tools should be used. Avoid skin and eye contact. Avoid inhalation of vapor. Smoking, eating and drinking should be prohibited in areas of storage and use. Do not pierce, cut, heat or weld containers.

Good housekeeping standards and regular safe removal of waste material will minimize the risks of spontaneous combustion and other fire hazards.

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep containers in dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

8. Exposure Controls and Personal Protection

Engineering Measures:

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and/or solvent vapors below the relevant occupational exposure limits, suitable respiratory protective equipment should be worn (see 'Personal Protection' below)

Exposure limits:

Occupational Exposure Standards and/or Maximum Exposure Limits have been established by the Health and Safety Commission or recommended by the supplier for certain of the ingredients.

**Personal protection:**

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the Regulations.

Respiratory Protection: If exposure to hazardous substances identified above cannot be controlled by the provision of local exhaust ventilation and good

General extraction, suitable respiratory protective equipment should be worn.

Hand Protection: When skin exposure may occur, advice should be sought from glove suppliers on appropriate types. Barrier creams may help to protect exposed areas of skin but are not substitutes for full physical protection. They should not be applied once exposure has occurred.

Eye Protection: Eye protection designed to protect against liquid splashes should be worn.

Skin Protection: Cotton or cotton/synthetic overalls or coveralls are normally suitable. Grossly contaminated clothing should be removed and the skin washed with soap and water or a proprietary skin cleaner.

9. Physical and Chemical Properties

Physical State:	Solvent based liquid
Odor:	Solvent
Color:	Wide Range
Specific Gravity:	1.3 ± 0.04 (White)
Flash point:	223°C
Volatile Organic content:	15-20 %
Explosion limit - lower:	Not available
Solubility in water:	Not soluble

10. Stability and Reactivity

Stabilize under the recommended storage and handling conditions in a fire, hazardous decomposition products such as smoke, carbon monoxide, carbon dioxide and oxides of nitrogen may be produced.

Keep away from oxidizing agents and strongly alkaline and strongly acidic materials to prevent the possibility of exothermic reaction.

11. Toxicological Information**Inhalation:**

Exposure to organic solvent vapors may result in adverse health effects such as irritation of the mucous membrane and the respiratory system and adverse effects on the renal and central nervous systems. Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.

Skin contact:

Repeated or prolonged contact with the product may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin.

Eye contact:

Splashes in the eyes may cause irritation and reversible local damage.

**Ingestion:**

Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting and diarrhea. Other effects may be as described for exposure to vapors.

12. Ecological Information

There is no data available on the product itself. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface water. The Air Pollution Control requirements of regulations made under the Environmental Protection Act may apply to the use of this product.

13. Disposal Considerations

This product is not suitable for disposal by either landfill or via municipal sewer, drains, natural streams or rivers. Recover or recycle if possible. Otherwise incineration. Empirical containers should be taken for recycling, recovery or disposal. For any disposal, care should be taken to ensure that a suitably qualified or licensed contractor has been selected.

14. Regulatory Information

Symbol	: Inflammable
Risk Phrase	: R20 Harmful by inhalation R21 Harmful if contact with skin R22 Harmful if swallowed R38 Irritating to skin
Health Phrase	: Harmful

The information contained in this data sheet does not constitute the user own assessment of workplace risks as required by other health & safety Legislation.

15. Other Information

Further information about hazard classifications can be found in the Guidelines for Labeling of Hazardous Chemicals. The information in this data sheet is provided in accordance with the requirements of the Chemicals Regulations. The information contained in this data sheet is based on the present state of knowledge and current national legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for any particular applications.

**NEVIS EPOXY TIECOAT 555****1. Chemical Product & Company Identification**

Product Name:	NEVIS EPOXY TIECOAT 555
Type:	Solvent Based Paint
Company Name:	Allied Paint industries LTD.
Address:	18 KM Ralwind road Lahore pakistan Lahore, Pakistan
Telephone No.:	+924235330106-8
Date Prepared:	SEP, 2025

2. Chemical Composition

Ingredients	CAS No	COMPOSITION
Epoxy Resin	25068 38-6	30-50 %
Pigment	N/A	Vary with shade
Additives	N/A	01-05 %
Resin Diluent	N/A	03-09 %

3. Hazard Identification

This material has been assessed under the Occupational Safety and has been classified as follows:

- Harmful
- Flammable

4. First Aid Measure

- Eye Contact:**
- Flush immediately with plenty of clean water for 15 minutes or more
 - Wash sufficiently on the back of eyelids
 - Consult physician with MSDS as soon as possible
- Skin Contact:**
- Wipe quickly clinging matter with clean cloth
 - Flush with plenty of water and soap. Do not use thinner or solvent
 - Get medical attention with MSDS if symptoms or pain persists
- Inhalation:**
- If disorder occurs for inhalation of vapor or gas, remove to fresh air, keep quiet and immediately consult physician with MSDS.
- Ingestion:**
- If one swallows accidentally, immediately rest and consult physician with MSDS
 - Avoid forcing to vomit. Do not make swallow vomit
 - Avoid forcing to vomit without physician's instruction



5. Fire Fighting Measure

Extinguishing Media:

Foam, Carbon dioxide, dry chemical powder or water spray. Do not use water in a jet.

Firefighting instruction:

If a leak or spill has not ignited, use spray to disperse the vapors and to protect worker attempting to stop a leak.

Keep adjacent containers cool by spraying with water.

Extinguish with foam or dry chemicals & try to cover spills with foam.

For major fire, contact local Fire Authority.

6. Accidental Release Measures

Exclude sources of ignition & ventilate the area. Exclude nonessential personnel. Avoid breathing vapors. Refer to protective measure. Contain and collect spillages with noncombustible absorbent materials e.g. sand, earth vermiculite and place in a suitable container.

Do not allow to enter drains or water courses. Clean preferably with a detergent, avoid the use of solvents. If the product enters drains or sewers, or in the case of contamination of streams, rivers or lakes contact the relevant authorities.

7. Handling and Storage

Handling

Vapors are heavier than air and may spread along floors. They may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapor in air and avoid concentrations higher than the occupational exposure limits.

Additional the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Keep the container tightly closed. Exclude sources of heat, sparks and open flame. Non-sparking tools should be used.

Avoid skin and eye contact. Avoid inhalation of vapor. Smoking, eating and drinking should be prohibited in areas of storage and use. Do not premise, cut, heat or weld containers.

Good housekeeping standards and regular safe removal of waste material will minimize the risks of spontaneous combustion and other fire hazards.

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep containers in dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

8. Exposure Controls and Personal Protection

Engineering Measures:

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and/or solvent vapors below the relevant occupational exposure limits, suitable respiratory protective equipment should be worn (see 'Personal Protection' below)

Exposure limits:



Occupational Exposure Standards and/or Maximum Exposure Limits have been established by the Health and Safety Commission or recommended by the supplier for certain of the ingredients.

Personal protection:

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the Regulations.

Respiratory Protection: If exposure to hazardous substances identified above cannot be controlled by the provision of local exhaust ventilation and good

General extraction, suitable respiratory protective equipment should be worn.

Hand Protection: When skin exposure may occur, advice should be sought from glove suppliers on appropriate types. Barrier creams may help to protect exposed areas of skin but are not substitutes for full physical protection. They should not be applied once exposure has occurred.

Eye Protection: Eye protection designed to protect against liquid splashes should be worn.

Skin Protection: Cotton or cotton/synthetic overalls or coveralls are normally suitable. Grossly contaminated clothing should be removed and the skin washed with soap and water or a proprietary skin cleaner.

9. Physical and Chemical Properties

Physical State:	Solvent based liquid
Odor:	Solvent
Color:	Wide range
Specific Gravity:	1.4 ± 0.04
Flash point:	223°C
Volatile Organic content:	15-20 %
Explosion limit - lower:	Not available
Solubility in water:	Not soluble

10. Stability and Reactivity

Stabilize under the recommended storage and handling conditions in a fire, hazardous decomposition products such as smoke, carbon monoxide, carbon dioxide and oxides of nitrogen may be produced.

Keep away from oxidizing agents and strongly alkaline and strongly acidic materials to prevent the possibility of exothermic reaction.

11. Toxicological Information

Inhalation:

Exposure to organic solvent vapors may result in adverse health effects such as irritation of the mucous membrane and the respiratory system and adverse effects on the renal and central nervous systems. Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.

**Skin contact:**

Repeated or prolonged contact with the product may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin.

Eye contact:

Splashes in the eyes may cause irritation and reversible local damage.

Ingestion:

Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting and diarrhea. Other effects may be as described for exposure to vapors.

12. Ecological Information

There is no data available on the product itself. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface water. The Air Pollution Control requirements of regulations made under the Environmental Protection Act may apply to the use of this product.

13. Disposal Considerations

This product is not suitable for disposal by either landfill or via municipal sewer, drains, natural streams or rivers. Recover or recycle if possible. Otherwise incineration. Empirical containers should be taken for recycling, recovery or disposal. For any disposal, care should be taken to ensure that a suitably qualified or licensed contractor has been selected.

14. Regulatory Information

Symbol	: Inflammable
Risk Phrase	: R20 Harmful by inhalation R21 Harmful if contact with skin R22 Harmful if swallowed R38 Irritating to skin
Health Phrase	: Harmful

The information contained in this data sheet does not constitute the user own assessment of workplace risks as required by other health & safety legislation.

This is in provision of the Health & Safety at work (Classification, Packaging and labeling of Hazardous Chemicals) Regulation 1997.

15. Other Information

Further information about hazard classifications can be found in the Guidelines for Labeling of Hazardous Chemicals.

The information in this data sheet is provided in accordance with the requirements of the Chemicals Regulations.

The information contained in this data sheet is based on the present state of knowledge and current national legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for any particular applications.



ACTIVATOR FOR EPOXY PRIMER 380

1. Chemical Product & Company Identification

Product Name:	ACTIVATOR FOR EPOXY PRIMER 380
Type:	Amine Based Activator
Company Name:	Allied paint industries LTD
Address:	18 KM Raiwind Road Lahore Pakistan Lahore, Pakistan
Telephone No.:	+924275330106-8
Date Prepared:	SEP, 2025

2. Chemical Composition

Polyamine activator.

3. Hazard Identification

This material has been assessed under the Occupational Safety and has been classified as follows:

- Harmful
- Flammable

4. First Aid Measure

- Eye Contact:**
- Flush immediately with plenty of clean water for 15 minutes or more
 - Wash sufficiently on the back of eyelids
 - Consult physician with MSDS as soon as possible
- Skin Contact:**
- Wipe quickly clinging matter with clean cloth
 - Flush with plenty of water and soap. Do not use thinner or solvent
 - Get medical attention with MSDS if symptoms or pain persists
- Inhalation:**
- If disorder occurs for inhalation of vapor or gas, remove to fresh air, keep quiet and immediately consult Physician with MSDS.
- Ingestion:**
- If one swallows accidentally, immediately rest and consult physician with MSDS
 - Avoid forcing to vomit. Do not make swallow vomit
 - Avoid forcing to vomit without physician's instruction

5. Fire Fighting Measure

Extinguishing Media:

Foam, Carbon dioxide, dry chemical powder or water spray. Do not use water in a jet.

Firefighting instruction:

If a leak or spill has not ignited, use spray to disperse the vapors and to protect worker attempting to stop a leak.



Keep adjacent containers cool by spraying with water.

Extinguish with foam or dry chemicals & try to cover spills with foam.
For major fire, contact local Fire Authority.

6. Accidental Release Measures

Exclude sources of ignition & ventilate the area. Exclude nonessential personnel. Avoid breathing vapors.

Contain and collect spillages with noncombustible absorbent materials e.g. sand, earth vermiculite and place in a suitable container for disposal in accordance with the waste regulations.

Do not allow to enter drains or water courses. Clean preferably with a detergent, avoid the use of solvents. If the product enters drains or sewers, or in the case of contamination of streams, rivers or lakes contact the relevant authorities.

7. Handling and Storage

Handling

Vapors are heavier than air and may spread along floors. They may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapor in air and avoid concentrations higher than the occupational exposure limits.

Additional the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Keep the container tightly closed. Exclude sources of heat, sparks and open flame. Non-sparking tools should be used.

Avoid skin and eye contact. Avoid inhalation of vapor. Smoking, eating and drinking should be prohibited in areas of storage and use.

Do not pierce, cut, heat or weld containers.

Good housekeeping standards and regular safe removal of waste material will minimize the risks of spontaneous combustion and other fire hazards.

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep containers in dry, cool, well-ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

8. Exposure Controls and Personal Protection

Engineering Measures:

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and/or solvent vapors below the relevant occupational exposure limits, suitable respiratory protective equipment should be worn.

Exposure limits:

Occupational Exposure Standards and/or Maximum Exposure Limits have been established by the Health and Safety Commission or recommended by the supplier for certain of the ingredients.

**Personal protection:**

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the Regulations.

Respiratory Protection: If exposure to hazardous substances identified above cannot be controlled by the provision of local exhaust ventilation and good

General extraction, suitable respiratory protective equipment should be worn.

Hand Protection: When skin exposure may occur, advice should be sought from glove suppliers on appropriate types. Barrier creams may help to protect exposed areas of skin but are not substitutes for full physical protection. They should not be applied once exposure has occurred.

Eye Protection: Eye protection designed to protect against liquid splashes should be worn.

Skin Protection: Cotton or cotton/synthetic overalls or coveralls are normally suitable. Grossly contaminated clothing should be removed and the skin washed with soap and water or a proprietary skin cleaner.

9. Physical and Chemical Properties

Physical State:	Solvent
Odor:	Solvent
Color:	Colorless
Specific Gravity:	0.99 ± 0.03
Flash point:	223°C
Explosion limit – lower:	Not available
Solubility in water:	Not soluble

10. Stability and Reactivity

Stabilize under the recommended storage and handling conditions in a fire, hazardous decomposition products such as smoke, carbon monoxide, carbon dioxide and oxides of nitrogen may be produced.

Keep away from oxidizing agents and strongly alkaline and strongly acidic materials to prevent the possibility of exothermic reaction.

11. Toxicological Information**Inhalation:**

Exposure to organic solvent vapors may result in adverse health effects such as irritation of the mucous membrane and the respiratory system and adverse effects on the renal and central nervous systems. Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.

Skin contact:

Repeated or prolonged contact with the product may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin.

**Eye contact:**

Splashes in the eyes may cause irritation and reversible local damage.

Ingestion:

Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting and diarrhea. Other effects may be as described for exposure to vapors.

12. Ecological Information

There is no data available on the product itself. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface water. The Air Pollution Control requirements of regulations made under the Environmental Protection Act may apply to the use of this product.

13. Disposal Considerations

This product is not suitable for disposal by either landfill or via municipal sewer, drains, natural streams or rivers. Recover or recycle if possible. Empirical containers should be taken for recycling, recovery or disposal. For any disposal, care should be taken to ensure that a suitably qualified or licensed contractor has been selected.

15. Regulatory Information

Symbol:	Inflammable
Risk Phrase:	R20 Harmful by inhalation R21 Harmful if contact with skin R22 Harmful if swallowed R38 Irritating to skin
Health Phrase:	Harmful

The information contained in this data sheet does not constitute the user own assessment of workplace risks as required by other health & safety legislation.

This is in provision of the Health & Safety at work (Classification, Packaging and labeling of Hazardous Chemicals) Regulation 1997.

16. Other Information

Further information about hazard classifications can be found in the Guidelines for Labeling of Hazardous Chemicals.

The information in this data sheet is provided in accordance with the requirements of the Regulations.

The information contained in this data sheet is based on the present state of knowledge and current national legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for any particular applications.



ACTIVATOR FOR EPOXY TIECOAT 555

1. Chemical Product & Company Identification

Product Name:	ACTIVATOR FOR EPOXY TIECOAT 555
Type:	Amide Base Activator
Company Name:	Allied paint industries LTD
Address:	18 KM Raiwind Road Lahore Pakistan Lahore, Pakistan
Telephone No.:	+924275330106-8
Date Prepared:	SEP, 2025

2. Chemical Composition

Polyamide activator.

3. Hazard Identification

This material has been assessed under the Occupational Safety and has been classified as follows:

- Harmful
- Flammable

4. First Aid Measure

- Eye Contact:**
- Flush immediately with plenty of clean water for 15 minutes or more
 - Wash sufficiently on the back of eyelids
 - Consult physician with MSDS as soon as possible
- Skin Contact:**
- Wipe quickly clinging matter with clean cloth
 - Flush with plenty of water and soap. Do not use thinner or solvent
 - Get medical attention with MSDS if symptoms or pain persists
- Inhalation:**
- If disorder occurs for inhalation of vapor or gas, remove to fresh air, keep quiet and immediately consult Physician with MSDS.
- Ingestion:**
- If one swallows accidentally, immediately rest and consult physician with MSDS
 - Avoid forcing to vomit. Do not make swallow vomit
 - Avoid forcing to vomit without physician's instruction

5. Fire Fighting Measure

Extinguishing Media:

Foam, Carbon dioxide, dry chemical powder or water spray. Do not use water in a jet.

Firefighting instruction:

If a leak or spill has not ignited, use spray to disperse the vapors and to protect worker attempting to stop a leak.

Keep adjacent containers cool by spraying with water.

Extinguish with foam or dry chemicals & try to cover spills with foam.



For major fire, contact local Fire Authority.

6. Accidental Release Measures

Exclude sources of ignition & ventilate the area. Exclude nonessential personnel. Avoid breathing vapors.

Contain and collect spillages with noncombustible absorbent materials e.g. sand, earth vermiculite and place in a suitable container for disposal in accordance with the waste regulations.

Do not allow to enter drains or water courses. Clean preferably with a detergent, avoid the use of solvents. If the product enters drains or sewers, or in the case of contamination of streams, rivers or lakes contact the relevant authorities.

7. Handling and Storage

Handling

Vapors are heavier than air and may spread along floors. They may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapor in air and avoid concentrations higher than the occupational exposure limits.

Additional the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Keep the container tightly closed. Exclude sources of heat, sparks and open flame. Non-sparking tools should be used.

Avoid skin and eye contact. Avoid inhalation of vapor. Smoking, eating and drinking should be prohibited in areas of storage and use.

Do not pry, cut, heat or weld containers.

Good housekeeping standards and regular safe removal of waste material will minimize the risks of spontaneous combustion and other fire hazards.

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep containers in dry, cool, well-ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

8. Exposure Controls and Personal Protection

Engineering Measures:

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and/or solvent vapors below the relevant occupational exposure limits, suitable respiratory protective equipment should be worn.

Exposure limits:

Occupational Exposure Standards and/or Maximum Exposure Limits have been established by the Health and Safety Commission or recommended by the supplier for certain of the ingredients.

Personal protection:

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the Regulations.



Respiratory Protection: If exposure to hazardous substances identified above cannot be controlled by the provision of local exhaust ventilation and good

General extraction, suitable respiratory protective equipment should be worn.

Hand Protection: When skin exposure may occur, advice should be sought from glove suppliers on appropriate types. Barrier creams may help to protect exposed areas of skin but are not substitutes for full physical protection. They should not be applied once exposure has occurred.

Eye Protection: Eye protection designed to protect against liquid splashes should be worn.

Skin Protection: Cotton or cotton/synthetic overalls or coveralls are normally suitable. Grossly contaminated clothing should be removed and the skin washed with soap and water or a proprietary skin cleaner.

9. Physical and Chemical Properties

Physical State:	Liquid
Odor:	Solvent
Color:	Slightly yellowish
Specific Gravity:	0.95 ± 0.03
Flash point:	≥23°C
Explosion limit – lower:	Not available
Solubility in water:	Not soluble

10. Stability and Reactivity

Stabilize under the recommended storage and handling conditions in a fire, hazardous decomposition products such as smoke, carbon monoxide, carbon dioxide and oxides of nitrogen may be produced.

Keep away from oxidizing agents and strongly alkaline and strongly acidic materials to prevent the possibility of exothermic reaction.

11. Toxicological Information

Inhalation:

Exposure to organic solvent vapors may result in adverse health effects such as irritation of the mucous membrane and the respiratory system and adverse effects on the renal and central nervous systems. Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.

Skin contact:

Repeated or prolonged contact with the product may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin.

Eye contact:

Splashes in the eyes may cause irritation and reversible local damage.

Ingestion:

Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting and diarrhea. Symptoms may be as described for exposure to vapors.



12. Ecological Information

There is no data available on the product itself. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface water. The Air Pollution Control requirements of regulations made under the Environmental Protection Act may apply to the use of this product.

13. Disposal Considerations

This product is not suitable for disposal by either landfill or via municipal sewer, drains, natural streams or rivers. Recover or recycle if possible. Empirical containers should be taken for recycling, recovery or disposal. For any disposal, care should be taken to ensure that a suitably qualified or licensed contractor has been selected.

15. Regulatory Information

Symbol:	Inflammable
Risk Phrase:	R20 Harmful by inhalation R21 Harmful if contact with skin R22 Harmful if swallowed R38 Irritating to skin
Health Phrase:	Harmful

The information contained in this data sheet does not constitute the user own assessment of workplace risks as required by other health & safety legislation.

This is in provision of the Health & Safety at work (Classification, Packaging and labeling of Hazardous Chemicals) Regulation 1997.

16. Other Information

Further information about hazard classifications can be found in the Guidelines for Labeling of Hazardous Chemicals.

The information in this data sheet is provided in accordance with the requirements of the Regulations.

The information contained in this data sheet is based on the present state of knowledge and current national legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for any particular applications.



HARDENER FOR NEVIS PU FINISH 550

1. Chemical Product & Company Identification

Product Name:	HARDENER FOR NEVIS PU FINISH 550
Type:	Polyisocyanate Based
Name:	Allied Paint Industries LTD.
Address:	18-km Raiwind Road Lahore, Pakistan.
Telephone No.:	+924235330106-8
Date Prepared:	SEP, 2025

2. Chemical Composition

A mixture of aliphatic or aromatic hydrocarbons and polyisocyanate.

3. Hazard Identification

This material has been assessed under the Occupational Safety and has been classified as follows:

- Harmful
- Flammable

4. First Aid Measure

- Eye Contact:**
- Flush immediately with plenty of clean water for 15 minutes or more
 - Wash sufficiently on the back of eyelids
 - Consult physician with MSDS as soon as possible
- Skin Contact:**
- Wipe quickly clinging matter with clean cloth
 - Flush with plenty of water and soap. Do not use thinner or solvent
 - Get medical attention with MSDS if symptoms or pain persists
- Inhalation:**
- If disorder occurs for inhalation of vapor or gas, remove to fresh air, keep quiet and immediately consult Physician with MSDS.
- Ingestion:**
- If one swallows accidentally, immediately rest and consult physician with MSDS
 - Avoid forcing to vomit. Do not make swallow vomit
 - Avoid forcing to vomit without physician's instruction

5. Fire Fighting Measure

Extinguishing Media:

Foam, Carbon dioxide, dry chemical powder or water spray. Do not use water in a jet.

Firefighting instruction:

If a leak or spill has not ignited, use spray to disperse the vapors and to protect worker attempting to stop a leak.

Keep adjacent containers cool by spraying with water.

Extinguish with foam or dry chemicals & try to cover spills with foam.

For major fire, contact local Fire Authority.



6. Accidental Release Measures

Exclude sources of ignition & ventilate the area. Exclude nonessential personnel. Avoid breathing vapors.

Contain and collect spillages with noncombustible absorbent materials e.g. sand, earth vermiculite and place in a suitable container for disposal in accordance with the waste regulations.

Do not allow to enter drains or water courses. Clean preferably with a detergent, avoid the use of solvents. If the product enters drains or sewers, or in the case of contamination of streams, rivers or lakes contact the relevant authorities.

7. Handling and Storage

Handling

Vapors are heavier than air and may spread along floors. They may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapor in air and avoid concentrations higher than the occupational exposure limits.

Additional the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Keep the container tightly closed. Exclude sources of heat, sparks and open flame. Non-sparking tools should be used.

Avoid skin and eye contact. Avoid inhalation of vapor. Smoking, eating and drinking should be prohibited in areas of storage and use.

Do not pierce, cut, heat or weld containers.

Good housekeeping standards and regular safe removal of waste material will minimize the risks of spontaneous combustion and other fire hazards.

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep containers in dry, cool, well-ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

8. Exposure Controls and Personal Protection

Engineering Measures:

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and/or solvent vapors below the relevant occupational exposure limits, suitable respiratory protective equipment should be worn.

Exposure limits:

Occupational Exposure Standards and/or Maximum Exposure Limits have been established by the Health and Safety Commission or recommended by the supplier for certain of the ingredients.

Personal protection:

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the Regulations.

Respiratory Protection: If exposure to hazardous substances identified above cannot be controlled by the provision of local exhaust



General extraction, suitable respiratory protective equipment should be worn.

Hand Protection: When skin exposure may occur, advice should be sought from glove suppliers on appropriate types. Barrier creams may help to protect exposed areas of skin but are not substitutes for full physical protection. They should not be applied once exposure has occurred.

Eye Protection: Eye protection designed to protect against liquid splashes should be worn.

Skin Protection: Cotton or cotton/synthetic overalls or coveralls are normally suitable. Grossly contaminated clothing should be removed and the skin washed with soap and water or a proprietary skin cleaner.

9. Physical and Chemical Properties

Physical State:	Liquid
Odor:	Solvent
Color:	Colorless
Specific Gravity:	1.06 ± 0.03
Flash point:	≥23°C
Explosion limit – lower:	Not available
Solubility in water:	Not soluble

10. Stability and Reactivity

Stabilize under the recommended storage and handling conditions in a fire, hazardous decomposition products such as smoke, carbon monoxide, carbon dioxide and oxides of nitrogen may be produced.

Keep away from oxidizing agents and strongly alkaline and strongly acidic materials to prevent the possibility of exothermic reaction.

11. Toxicological Information

Inhalation:

Exposure to organic solvent vapors may result in adverse health effects such as irritation of the mucous membrane and the respiratory system and adverse effects on the renal and central nervous systems. Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.

Skin contact:

Repeated or prolonged contact with the product may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin.

Eye contact:

Splashes in the eyes may cause irritation and reversible local damage.

Ingestion:

Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting, etc. Symptoms may be as described for exposure to vapors.



12. Ecological Information

There is no data available on the product itself. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface water. The Air Pollution Control requirements of regulations made under the Environmental Protection Act may apply to the use of this product.

13. Disposal Considerations

This product is not suitable for disposal by either landfill or via municipal sewer, drains, natural streams or rivers. Recover or recycle if possible. Empirical containers should be taken for recycling, recovery or disposal. For any disposal, care should be taken to ensure that a suitably qualified or licensed contractor has been selected.

15. Regulatory Information

Symbol:	Inflammable
Risk Phrase:	R20 Harmful by inhalation R21 Harmful if contact with skin R22 Harmful if swallowed R38 Irritating to skin
Health Phrase:	Harmful

The information contained in this data sheet does not constitute the user own assessment of workplace risks as required by other health & safety Legislation. This is in provision of the Health & Safety at work (Classification, Packaging and labeling of Hazardous Chemicals) Regulation 1997.

16. Other Information

Further information about hazard classifications can be found in the Guidelines for Labeling of Hazardous Chemicals. The information in this data sheet is provided in accordance with the requirements of the Regulations. The information contained in this data sheet is based on the present state of knowledge and current national legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for any particular applications.



NEVIS PU THINNER

1. Chemical Product & Company Identification

Product Name:	PU THINNER
Type:	Solvent
Company Name:	Allied paint industries LTD
Address:	18 KM Raiwind Road Lahore Pakistan Lahore, Pakistan
Telephone No.:	+924275330106-8
Date Prepared:	SEP, 2025

2. Chemical Composition

Mixture of aliphatic and aromatic hydrocarbons.

3. Hazard Identification

This material has been assessed under the Occupational Safety and has been classified as follows:

- Harmful
- Flammable

4. First Aid Measure

- Eye Contact:**
- Flush immediately with plenty of clean water for 15 minutes or more
 - Wash sufficiently on the back of eyelids
 - Consult physician with MSDS as soon as possible
- Skin Contact:**
- Wipe quickly clinging matter with clean cloth
 - Flush with plenty of water and soap. Do not use thinner or solvent
 - Get medical attention with MSDS if symptoms or pain persists
- Inhalation:**
- If disorder occurs for inhalation of vapor or gas, remove to fresh air, keep quiet and immediately consult Physician with MSDS.
- Ingestion:**
- If one swallows accidentally, immediately rest and consult physician with MSDS
 - Avoid forcing to vomit. Do not make swallow vomit
 - Avoid forcing to vomit without physician's instruction

5. Fire Fighting Measure

Extinguishing Media:

Foam, Carbon dioxide, dry chemical powder or water spray. Do not use water in a jet.

Firefighting instruction:

If a leak or spill has not ignited, use spray to disperse the vapors and to protect worker attempting to stop a leak.

Keep adjacent containers cool by spraying with water.



Extinguish with foam or dry chemicals & try to cover spills with foam.
For major fire, contact local Fire Authority.

6. Accidental Release Measures

Exclude sources of ignition & ventilate the area. Exclude nonessential personnel. Avoid breathing vapors.

Contain and collect spillages with noncombustible absorbent materials e.g. sand, earth vermiculite and place in a suitable container for disposal in accordance with the waste regulations.

Do not allow to enter drains or water courses. Clean preferably with a detergent, avoid the use of solvents. If the product enters drains or sewers, or in the case of contamination of streams, rivers or lakes contact the relevant authorities.

7. Handling and Storage

Handling

Vapors are heavier than air and may spread along floors. They may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapor in air and avoid concentrations higher than the occupational exposure limits.

Additional the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Keep the container tightly closed. Exclude sources of heat, sparks and open flame. Non-sparking tools should be used.

Avoid skin and eye contact. Avoid inhalation of vapor. Smoking, eating and drinking should be prohibited in areas of storage and use.

Do not pierce, cut, heat or weld containers.

Good housekeeping standards and regular safe removal of waste material will minimize the risks of spontaneous combustion and other fire hazards.

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep containers in dry, cool, well-ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

8. Exposure Controls and Personal Protection

Engineering Measures:

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and/or solvent vapors below the relevant occupational exposure limits, suitable respiratory protective equipment should be worn.

Exposure limits:

Occupational Exposure Standards and/or Maximum Exposure Limits have been established by the Health and Safety Commission or recommended by the supplier for certain of the ingredients.

Personal protection:

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the Regulations.



Respiratory Protection: If exposure to hazardous substances identified above cannot be controlled by the provision of local exhaust ventilation and good

General extraction, suitable respiratory protective equipment should be worn.

Hand Protection: When skin exposure may occur, advice should be sought from glove suppliers on appropriate types. Barrier creams may help to protect exposed areas of skin but are not substitutes for full physical protection. They should not be applied once exposure has occurred.

Eye Protection: Eye protection designed to protect against liquid splashes should be worn.

Skin Protection: Cotton or cotton/synthetic overalls or coveralls are normally suitable. Grossly contaminated clothing should be removed and the skin washed with soap and water or a proprietary skin cleaner.

9. Physical and Chemical Properties

Physical State:	Liquid
Odor:	Solvent
Color:	Colorless
Specific Gravity:	0.86 ± 0.03
Flash point:	223°C
Explosion limit – lower:	Not available
Solubility in water:	Not soluble

10. Stability and Reactivity

Stabilize under the recommended storage and handling conditions in a fire, hazardous decomposition products such as smoke, carbon monoxide, carbon dioxide and oxides of nitrogen may be produced.

Keep away from oxidizing agents and strongly alkaline and strongly acidic materials to prevent the possibility of exothermic reaction.

11. Toxicological Information

Inhalation:

Exposure to organic solvent vapors may result in adverse health effects such as irritation of the mucous membrane and the respiratory system and adverse effects on the renal and central nervous systems. Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.

Skin contact:

Repeated or prolonged contact with the product may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin.

Eye contact:

Splashes in the eyes may cause irritation and reversible local damage.

Ingestion:

Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting and diarrhea. Other effects may be as described for exposure to vapors.

**12. Ecological Information**

There is no data available on the product itself. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface water. The Air Pollution Control requirements of regulations made under the Environmental Protection Act may apply to the use of this product.

13. Disposal Considerations

This product is not suitable for disposal by either landfill or via municipal sewer, drains, natural streams or rivers. Recover or recycle if possible. Empirical containers should be taken for recycling, recovery or disposal. For any disposal, care should be taken to ensure that a suitably qualified or licensed contractor has been selected.

15. Regulatory Information

Symbol:	Inflammable
Risk Phrase:	R20 Harmful by inhalation R21 Harmful if contact with skin R22 Harmful if swallowed R38 Irritating to skin
Health Phrase:	Harmful

The information contained in this data sheet does not constitute the user own assessment of workplace risks as required by other health & safety legislation. This is in provision of the Health & Safety at work (Classification, Packaging and labeling of Hazardous Chemicals) Regulation 1997.

16. Other Information

Further information about hazard classifications can be found in the Guidelines for Labeling of Hazardous Chemicals. The information in this data sheet is provided in accordance with the requirements of the Regulations. The information contained in this data sheet is based on the present state of knowledge and current national legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for any particular applications.



NEVIS EPOXY THINNER

1. Chemical Product & Company Identification

Product Name:	NEVIS EPOXY THINNER
Type:	Solvent
Company Name:	Allied paint industries LTD
Address:	18 KM Raiwind Road Lahore Pakistan Lahore, Pakistan
Telephone No.:	+924275330106-8
Date Prepared:	SEP, 2025

2. Chemical Composition

Mixture of aliphatic and aromatic hydrocarbons.

3. Hazard Identification

This material has been assessed under the Occupational Safety and has been classified as follows:

- Harmful
- Flammable

4. First Aid Measure

- Eye Contact:**
- Flush immediately with plenty of clean water for 15 minutes or more
 - Wash sufficiently on the back of eyelids
 - Consult physician with MSDS as soon as possible
- Skin Contact:**
- Wipe quickly clinging matter with clean cloth
 - Flush with plenty of water and soap. Do not use thinner or solvent
 - Get medical attention with MSDS if symptoms or pain persists
- Inhalation:**
- If disorder occurs for inhalation of vapor or gas, remove to fresh air, keep quiet and immediately consult Physician with MSDS.
- Ingestion:**
- If one swallows accidentally, immediately rest and consult physician with MSDS
 - Avoid forcing to vomit. Do not make swallow vomit
 - Avoid forcing to vomit without physician's instruction

5. Fire Fighting Measure

Extinguishing Media:

Foam, Carbon dioxide, dry chemical powder or water spray. Do not use water in a jet.

Firefighting Instruction:

If a leak or spill has not ignited, use spray to disperse the vapors and to protect worker attempting to stop a leak.

Keep adjacent containers cool by spraying with water.



Extinguish with foam or dry chemicals & try to cover spills with foam.
For major fire, contact local Fire Authority.

6. Accidental Release Measures

Exclude sources of ignition & ventilate the area. Exclude nonessential personnel. Avoid breathing vapors.

Contain and collect spillages with noncombustible absorbent materials e.g. sand, earth vermiculite and place in a suitable container for disposal in accordance with the waste regulations.

Do not allow to enter drains or water courses. Clean preferably with a detergent, avoid the use of solvents. If the product enters drains or sewers, or in the case of contamination of streams, rivers or lakes contact the relevant authorities.

7. Handling and Storage

Handling

Vapors are heavier than air and may spread along floors. They may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapor in air and avoid concentrations higher than the occupational exposure limits.

Additional the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Keep the container tightly closed. Exclude sources of heat, sparks and open flame. Non-sparking tools should be used.

Avoid skin and eye contact. Avoid inhalation of vapor. Smoking, eating and drinking should be prohibited in areas of storage and use.

Do not pierce, cut, heat or weld containers.

Good housekeeping standards and regular safe removal of waste material will minimize the risks of spontaneous combustion and other fire hazards.

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep containers in dry, cool, well-ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

8. Exposure Controls and Personal Protection

Engineering Measures:

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and/or solvent vapors below the relevant occupational exposure limits, suitable respiratory protective equipment should be worn.

Exposure limits:

Occupational Exposure Standards and/or Maximum Exposure Limits have been established by the Health and Safety Commission or recommended by the supplier for certain of the ingredients.

Personal protection:

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the Regulations.



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General extraction, suitable respiratory protective equipment should be worn.

Hand Protection: When skin exposure may occur, advice should be sought from glove suppliers on appropriate types. Barrier creams may help to protect exposed areas of skin but are not substitutes for full physical protection. They should not be applied once exposure has occurred.

Eye Protection: Eye protection designed to protect against liquid splashes should be worn.

Skin Protection: Cotton or cotton/synthetic overalls or coveralls are normally suitable. Grossly contaminated clothing should be removed and the skin washed with soap and water or a proprietary skin cleaner.

9. Physical and Chemical Properties

Physical State:	Liquid
Odor:	Solvent
Color:	Colorless
Specific Gravity:	0.86 ± 0.03
Flash point:	223°C
Explosion limit – lower:	Not available
Solubility in water:	Not soluble

10. Stability and Reactivity

Stabilize under the recommended storage and handling conditions in a fire, hazardous decomposition products such as smoke, carbon monoxide, carbon dioxide and oxides of nitrogen may be produced.

Keep away from oxidizing agents and strongly alkaline and strongly acidic materials to prevent the possibility of exothermic reaction.

11. Toxicological Information

Inhalation:

Exposure to organic solvent vapors may result in adverse health effects such as irritation of the mucous membrane and the respiratory system and adverse effects on the renal and central nervous systems. Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.

Skin contact:

Repeated or prolonged contact with the product may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin.

Eye contact:

Splashes in the eyes may cause irritation and reversible local damage.

Ingestion:

Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting and diarrhea. Other effects may be as described for exposure to vapors.

**12. Ecological Information**

There is no data available on the product itself. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface water. The Air Pollution Control requirements of regulations made under the Environmental Protection Act may apply to the use of this product.

13. Disposal Considerations

This product is not suitable for disposal by either landfill or via municipal sewer, drains, natural streams or rivers. Recover or recycle if possible. Empirical containers should be taken for recycling, recovery or disposal. For any disposal, care should be taken to ensure that a suitably qualified or licensed contractor has been selected.

15. Regulatory Information

Symbol:	Inflammable
Risk Phrase:	R20 Harmful by inhalation R21 Harmful if contact with skin R22 Harmful if swallowed R38 Irritating to skin
Health Phrase:	Harmful

The information contained in this data sheet does not constitute the user own assessment of workplace risks as required by other health & safety legislation. This is in provision of the Health & Safety at work (Classification, Packaging and labeling of Hazardous Chemicals) Regulation 1997.

16. Other Information

Further information about hazard classifications can be found in the Guidelines for Labeling of Hazardous Chemicals. The information in this data sheet is provided in accordance with the requirements of the Regulations. The information contained in this data sheet is based on the present state of knowledge and current national legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for any particular applications.



NEVIS GP THINNER

1. Chemical Product & Company Identification

Product Name:	NEVIS GP THINNER
Type:	Solvent
Company Name:	Allied paint industries LTD
Address:	18 KM Raiwind Road Lahore Pakistan Lahore, Pakistan
Telephone No.:	+924275330106-8
Date Prepared:	SEP. 2025

2. Chemical Composition

Mixture of aliphatic hydrocarbons.

3. Hazard Identification

This material has been assessed under the Occupational Safety and has been classified as follows:

- Harmful
- Flammable

4. First Aid Measure

- Eye Contact:**
- Flush immediately with plenty of clean water for 15 minutes or more
 - Wash sufficiently on the back of eyelids
 - Consult physician with MSDS as soon as possible
- Skin Contact:**
- Wipe quickly clinging matter with clean cloth
 - Flush with plenty of water and soap. Do not use thinner or solvent
 - Get medical attention with MSDS if symptoms or pain persists
- Inhalation:**
- if disorder occurs for inhalation of vapor or gas, remove to fresh air, keep quiet and immediately consult Physician with MSDS.
- Ingestion:**
- if one swallows accidentally, immediately rest and consult physician with MSDS
 - Avoid forcing to vomit. Do not make swallow vomit
 - Avoid forcing to vomit without physician's instruction

5. Fire Fighting Measure

Extinguishing Media:

Foam, Carbon dioxide, dry chemical powder or water spray. Do not use water in a jet.

Firefighting Instruction:

If a leak or spill has not ignited, use spray to disperse the vapors and to protect worker attempting to stop a leak.

Keep adjacent containers cool by spraying with water.

Extinguish with foam or dry chemicals & try to cover spills with foam.



For major fire, contact local Fire Authority.

6. Accidental Release Measures

Exclude sources of ignition & ventilate the area. Exclude nonessential personnel. Avoid breathing vapors.

Contain and collect spillages with noncombustible absorbent materials e.g. sand, earth vermiculite and place in a suitable container for disposal in accordance with the waste regulations.

Do not allow to enter drains or water courses. Clean preferably with a detergent, avoid the use of solvents, if the product enters drains or sewers, or in the case of contamination of streams, rivers or lakes contact the relevant authorities.

7. Handling and Storage

Handling

Vapors are heavier than air and may spread along floors. They may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapor in air and avoid concentrations higher than the occupational exposure limits.

Additional the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Keep the container tightly closed. Exclude sources of heat, sparks and open flame. Non-sparking tools should be used.

Avoid skin and eye contact. Avoid inhalation of vapor. Smoking, eating and drinking should be prohibited in areas of storage and use.

Do not pierce, cut, heat or weld containers.

Good housekeeping standards and regular safe removal of waste material will minimize the risks of spontaneous combustion and other fire hazards.

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep containers in dry, cool, well-ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

8. Exposure Controls and Personal Protection

Engineering Measures:

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and/or solvent vapors below the relevant occupational exposure limits, suitable respiratory protective equipment should be worn.

Exposure limits:

Occupational Exposure Standards and/or Maximum Exposure Limits have been established by the Health and Safety Commission or recommended by the supplier for certain of the ingredients.

Personal protection:

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the Regulations.



Respiratory Protection: If exposure to hazardous substances identified above cannot be controlled by the provision of local exhaust ventilation and good

General extraction, suitable respiratory protective equipment should be worn.

Hand Protection: When skin exposure may occur, advice should be sought from glove suppliers on appropriate types. Barrier creams may help to protect exposed areas of skin but are not substitutes for full physical protection. They should not be applied once exposure has occurred.

Eye Protection: Eye protection designed to protect against liquid splashes should be worn.

Skin Protection: Cotton or cotton/synthetic overalls or coveralls are normally suitable. Grossly contaminated clothing should be removed and the skin washed with soap and water or a proprietary skin cleaner.

9. Physical and Chemical Properties

Physical State:	Liquid
Odor:	Solvent
Color:	Colorless
Specific Gravity:	0.80 ± 0.03
Flash point:	≥23°C
Explosion limit – lower:	Not available
Solubility in water:	Not soluble

10. Stability and Reactivity

Stabilize under the recommended storage and handling conditions in a fire, hazardous decomposition products such as smoke, carbon monoxide, carbon dioxide and oxides of nitrogen may be produced.

Keep away from oxidizing agents and strongly alkaline and strongly acidic materials to prevent the possibility of exothermic reaction.

11. Toxicological Information

Inhalation:

Exposure to organic solvent vapors may result in adverse health effects such as irritation of the mucous membrane and the respiratory system and adverse effects on the renal and central nervous systems. Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.

Skin contact:

Repeated or prolonged contact with the product may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin.

Eye contact:

Splashes in the eyes may cause irritation and reversible local damage.

Ingestion:

Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting and diarrhea. Other effects may be as described for exposure to vapors.

**12. Ecological Information**

There is no data available on the product itself. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface water. The Air Pollution Control requirements of regulations made under the Environmental Protection Act may apply to the use of this product.

13. Disposal Considerations

This product is not suitable for disposal by either landfill or via municipal sewer, drains, natural streams or rivers. Recover or recycle if possible. Empirical containers should be taken for recycling, recovery or disposal. For any disposal, care should be taken to ensure that a suitably qualified or licensed contractor has been selected.

15. Regulatory Information

Symbol:	Inflammable
Risk Phrase:	R20 Harmful by inhalation R21 Harmful if contact with skin R22 Harmful if swallowed R38 Irritating to skin.
Health Phrase:	Harmful

The information contained in this data sheet does not constitute the user own assessment of workplace risks as required by other health & safety Legislation.

This is in provision of the Health & Safety at work (Classification, Packaging and labeling of Hazardous Chemicals) Regulation 1997.

16. Other Information

Further information about hazard classifications can be found in the Guidelines for Labeling of Hazardous Chemicals.

The information in this data sheet is provided in accordance with the requirements of the Regulations.

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NEVIS ENAMEL QD THINNER

1. Chemical Product & Company Identification

Product Name:	NEVIS ENAMEL QD THINNER
Type:	Solvent
Company Name:	Allied paint industries LTD
Address:	18 KM Raiwind Road Lahore Pakistan Lahore, Pakistan
Telephone No.:	+924275330106-8
Date Prepared:	SEP, 2025

2. Chemical Composition

Mixture of aromatic and aliphatic hydrocarbons.

3. Hazard Identification

This material has been assessed under the Occupational Safety and has been classified as follows:

- Harmful
- Flammable

4. First Aid Measure

- Eye Contact:**
- Flush immediately with plenty of clean water for 15 minutes or more
 - Wash sufficiently on the back of eyelids
 - Consult physician with MSDS as soon as possible
- Skin Contact:**
- Wipe quickly clinging matter with clean cloth
 - Flush with plenty of water and soap. Do not use thinner or solvent
 - Get medical attention with MSDS if symptoms or pain persists
- Inhalation:**
- If disorder occurs for inhalation of vapor or gas, remove to fresh air, keep quiet and immediately consult Physician with MSDS.
- Ingestion:**
- If one swallows accidentally, immediately rest and consult physician with MSDS
 - Avoid forcing to vomit. Do not make swallow vomit
 - Avoid forcing to vomit without physician's instruction

5. Fire Fighting Measure

Extinguishing Media:

Foam, Carbon dioxide, dry chemical powder or water spray. Do not use water in a jet.

Firefighting instruction:

If a leak or spill has not ignited, use spray to disperse the vapors and to protect worker attempting to stop a leak.

Keep adjacent containers cool by spraying with water.



Extinguish with foam or dry chemicals & try to cover spills with foam.
For major fire, contact local Fire Authority.

6. Accidental Release Measures

Exclude sources of ignition & ventilate the area. Exclude nonessential personnel. Avoid breathing vapors.

Contain and collect spillages with noncombustible absorbent materials e.g. sand, earth vermiculite and place in a suitable container for disposal in accordance with the waste regulations.

Do not allow to enter drains or water courses. Clean preferably with a detergent, avoid the use of solvents. If the product enters drains or sewers, or in the case of contamination of streams, rivers or lakes contact the relevant authorities.

7. Handling and Storage

Handling

Vapors are heavier than air and may spread along floors. They may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapor in air and avoid concentrations higher than the occupational exposure limits.

Additional the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Keep the container tightly closed. Exclude sources of heat, sparks and open flame. Non-sparking tools should be used.

Avoid skin and eye contact. Avoid inhalation of vapor. Smoking, eating and drinking should be prohibited in areas of storage and use.

Do not premise, cut, heat or weld containers.

Good housekeeping standards and regular safe removal of waste material will minimize the risks of spontaneous combustion and other fire hazards.

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep containers in dry, cool, well-ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

8. Exposure Controls and Personal Protection

Engineering Measures:

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and/or solvent vapors below the relevant occupational exposure limits, suitable respiratory protective equipment should be worn.

Exposure limits:

Occupational Exposure Standards and/or Maximum Exposure Limits have been established by the Health and Safety Commission or recommended by the supplier for certain of the ingredients.

Personal protection:

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the regulations.



Respiratory Protection: If exposure to hazardous substances identified above cannot be controlled by the provision of local exhaust ventilation and good

General extraction, suitable respiratory protective equipment should be worn.

Hand Protection: When skin exposure may occur, advice should be sought from glove suppliers on appropriate types. Barrier creams may help to protect exposed areas of skin but are not substitutes for full physical protection. They should not be applied once exposure has occurred.

Eye Protection: Eye protection designed to protect against liquid splashes should be worn.

Skin Protection: Cotton or cotton/synthetic overalls or coveralls are normally suitable. Grossly contaminated clothing should be removed and the skin washed with soap and water or a proprietary skin cleaner.

9. Physical and Chemical Properties

Physical State:	Liquid
Odor:	Solvent
Color:	Colorless
Specific Gravity:	0.86 ± 0.03
Flash point:	223°C
Explosion limit – lower:	Not available
Solubility in water:	Not soluble

10. Stability and Reactivity

Stabilize under the recommended storage and handling conditions in a fire, hazardous decomposition products such as smoke, carbon monoxide, carbon dioxide and oxides of nitrogen may be produced.

Keep away from oxidizing agents and strongly alkaline and strongly acidic materials to prevent the possibility of exothermic reaction.

11. Toxicological Information

Inhalation:

Exposure to organic solvent vapors may result in adverse health effects such as irritation of the mucous membrane and the respiratory system and adverse effects on the renal and central nervous systems. Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.

Skin contact:

Repeated or prolonged contact with the product may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin.

Eye contact:

Splashes in the eyes may cause irritation and reversible local damage.

Ingestion:

Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting and diarrhea. Other effects may be as described for exposure to vapors.



12. Ecological Information

There is no data available on the product itself. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface water. The Air Pollution Control requirements of regulations made under the Environmental Protection Act may apply to the use of this product.

13. Disposal Considerations

This product is not suitable for disposal by either landfill or via municipal sewer, drains, natural streams or rivers. Recover or recycle if possible. Empirical containers should be taken for recycling, recovery or disposal. For any disposal, care should be taken to ensure that a suitably qualified or licensed contractor has been selected.

15. Regulatory Information

Symbol:	Inflammable
Risk Phrase:	R20 Harmful by inhalation R21 Harmful if contact with skin R22 Harmful if swallowed R38 Irritating to skin
Health Phrase:	Harmful

The information contained in this data sheet does not constitute the user own assessment of workplace risks as required by other health & safety Legislation.

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16. Other Information

Further information about hazard classifications can be found in the Guidelines for Labeling of hazardous Chemicals.

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GABI'S
Paints
Think this way



ROAD MARKING



GOBI'S ROAD LINE MARKING (CHORINATED RUBBER BASES) PAINT

PRODUCT DESCRIPTION

Chlorinated Rubber based Traffic paint

TYPICAL USE

- For use on high ways, city and suburban streets, intersections, parking lots, factory floors etc.
- Extremely durable, rapid drying and wear resistant.

TYPICAL PAINTING SYSTEM

Gobis Road Line Marking Paint 2 x 50 um

LIMITATIONS

Not intended as a substitute for "Hot Melt" or "Spray Plastic" type high performance traffic coatings.

MIXING INSTRUCTIONS

Mix well before using. Keep tightly covered to prevent skinning.

MIXING INSTRUCTIONS

Addition of glass beads to Arants Traffic Coat improves night visibility and increases its effective life. Glass beads normally added at a rate of about 0.44 kg / kg. Glass beads may either be added to paint before application or sprinkled on the wet paint line. Premixing of the beads necessitates exposure of the line to traffic wear before maximum reflectivity is obtained, whereas immediate reflectivity is achieved when all or part of the beads are dropped on to the wet line. This later technique is particularly suitable for edge markings where traffic wear is low.

TECHNICAL INFORMATION

Color	Yellow, Red, White & Black
Finish	Semi
Volume Solids	50% + 2
DFT	100 um
Wet	200 um
Spreading Rate	5 m ² / L.
Drying Time	1/2 hrs. at 30 °C.
Recoating Time	2 hrs.
Thinner / Cleaner	Xylene
Weight / Litre (5.G)	1.35 - 1.45 depends on colour
Flash Point	23 °C
Further Coat	Coat on coat
Packing size	3.64 & 20 litres.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20 % by conventional spray application.

SURFACE PREPARATION

Surfaces must be clean and dry, at a minimum of 5°C. Concrete floors must be free of curing compounds. Fresh asphalt must be cured for at least 1 month prior to coating to prevent bleeding. This product may be applied over existing sound alkyl-based product.

APPLICATION

Brush or airless spray. Thin with good quality Xylene to suit method of application.



STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

CONDITIONS DURING APPLICATION

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobis laboratory evaluations but without guarantee. We reserve the right to change the given data.



GOBI'S THERMOPLASTIC ROAD LINE MARKING

PRODUCT DESCRIPTION

A single pack thermoplastic road liner coating

TYPICAL USE

- Quick drying
- Weather resistant
- Night visibility

SURFACE PREPARATION

Surface must be dry and free from dust, grease, oil and loose adhering previously applied coatings.

CONDITIONS DURING APPLICATION

The temperature of the substrate should be min 3°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

APPLICATION

With suitable spray machine. Application temperature 170 – 190°C.

STORAGE

The product should be kept well protected from heat and direct sunlight

TECHNICAL INFORMATION

Color	White and Yellow
Finish	Matt to semi-gloss
Generic Type	Thermoplastic Hydrocarbon resin
Vol. Solid	100 %
Spreading Rate	2.7 Sqft/kg
Drying Time	4 minutes, hard dry. 20 minutes
Flash Point	>230 C.
Weight / Litre (S.G)	1.90 - 2.10kg
Packing Size	25kg bags

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleansing soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

DISCLAIMERS

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GABI'S
Paints
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CONSTRUCTION CHEMICALS



Gobi's ACCELERATOR

PRODUCT DESCRIPTION

Gobi's Accelerator is a naphthalene based non-chloride water-reducing admixture for concrete specifically designed to address the fast-track construction needs of the concrete industry.

At cooler temperatures, conventional accelerators reduce initial setting times. Gobi's will not accelerate initial setting characteristics significantly but rather achieve high early compressive cement contents.

Gobi's Accelerator contains no added chloride.

BASIC APPLICATION

- Ready mix concrete
- Pre-cast/pre-stressed
- Hot weather concreting
- Cold weather concreting
- Concrete repair
- Fast track construction

DIRECTIONS FOR USE

Add Gobi's Accelerator to the final mix water. Do not dispense directly onto cement.

PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Brown liquid
Chloride contents	Nil
Specific Gravity	1.175 @ 25 °C

AVAILABILITY AND PACKING

Gobi's cure is available in 200 liter drum pack.

AVAILABILITY AND PACKING

Gobi's cure is available in 210 liter drum pack.

TYPICAL DOSAGE

Trail mix should be used to maximize benefits. Dosages range from 1.00-3.00 liter/100 kg of cementation material. For higher workability concrete, the normal dosage range is from 0.7-2 liter/100 kg cementation material.



MIXING

Agitate before using. material may be separate due to long term storage. Mild agitation is recommended before use.

WARRANTY.

The above information is given in good faith without any warranty.

CLEAN UP

- Clean tools and equipment with warm soapy water before the Gob's accelerator dries
- Don't use as bond breaker for tilt-up construction
- Don't subject to rain and water during use.

GOBI'S MASONRY FIX (WATER PROOF)

PRODUCT DESCRIPTION

Nontoxic slow evaporating latex product.

PRODUCT FEATURES

- Helps substrate to retard deterioration due to extreme climatic conditions.
- Resists alkali, salts and seepage of moisture
- Acts as a binder to seal tiny pin holes, pores and loose powdery / flaky material.
- Acts as a curing agent, increasing water retention of the cement mixture.
- Elastomeric, water and weather resistant.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and immediate medical attention

TECHNICAL INFORMATION

Color	White liquid
Finish	Transparent
Thinner / cleaner	Clean water
Weight / Litre (S.G)	1.1 Liter
Flash Point	None
Curing time	4 - 6 hrs
Packing size	Two pack (A powder and B liquid)

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on laboratory evaluations but without guarantee. We reserve the right to change the given data without notice.

APPLICATION

Mix liquid portion into a powder mix mechanically. Add the water to suit the application. GOBIS MASONRY FIX can be used as an additional binder in the cement making the plaster more flexible on expansion joints. It increases the overall binding effect of cement plaster and increases resistance to climatic wear and tear.

Mixture obtained with GOBIS MASONRY FIX, cement, graded silica and water when applied on interior and exterior surfaces provides excellent protection to the surface which is flexible, hard and water proof.

Sealing coat of ARAMS MASONRY FIX can be applied by thinning GOBIS MASONRY FIX with water. Recommended film thickness is 1 mm to 2mm. To achieve optimum results, the following mixture ratio is recommended.

<u>ITEMS</u>	<u>% BY VOLUME</u>
Portland Cement (white)	13
Silica (fine graded)	37
Cobis Masonry fix	25
Water	25

Quantity of GOBIS MASONRY FIX may change depending on desired product finish.



Gobi's CURE WHITE

PRODUCT DESCRIPTION

Gobi's cure white is a reduced odor, water based membrane forming curing compound for new concrete. The membrane allows the concrete to retain sufficient moisture to achieve the designed strength, and exceeds ASTM specifications

BASIC APPLICATION

- Exterior paving
- Decks and parapet walls
- Walls and columns
- Industrial and commercial floors
- Residential concrete
- Sidewalks, curbs and gutters
- Interior and exterior concrete

DIRECTIONS FOR USE

The product is designed to be used on fresh concrete. Concrete surface should first be finished to desired texture. Low concrete or air temperatures and/or high relative humidity will extend drying time.

FEATURES AND BENEFITS

- Forms and efficient moisture barrier for curing concrete
- Helps harden concrete through the promotion of proper cement hydration
- Designed for interior and exterior applications
- Available in a fugitive-dye formulation

SPECIFICATIONS COMPLIANCES

- Meets ASTM C-309, Type 1, Class D
- Meets ASTM C-309, Type 2, Class B
- Meets AASHTO M-14B, Type 1, Class A, B and D

CURING EFFICIENCY

Gobi's cure have shown an average water loss 0.55kg/m² sq at an application 4 m sq/lit.

MIXING

Agitate before using; material may be separate during long term Storage. Mild agitation is recommended before use.

CURING EFFICIENCY

Gobi's cure have shown an average water loss 0.55kg/m sq at an application 4 m sq/lit.

AVAILABILITY AND PACKING

Gobi's cure white is available in 200 kg Drum pack.

WARRANTY.

The above information is given in good faith without any warranty.

CLEAN UP

- Clean tools and equipments with warm soapy water before the Gobi's Cure dries.
- Don't use as bond breaker for tilt-up construction
- Don't subject to rain and water for 2 hours after application
- Shouldn't be used on architectural concrete panels unless complete removal
- For strict compliance with AIM Rule.



Gobi's RETARDER

PRODUCT DESCRIPTION

Gobi's cure is a solution of sodium lignosulfonate and is completely free of any Calcium Chloride. It is water reducing, set retarding admixture for concrete. It provides increased working time, better workability, higher durability and reduced shrinkage and permeability.

BASIC APPLICATION

- Structural concrete
- Decks and parapet walls
- Bridge decks
- Residential concrete
- Sidewalks, curbs and gutters
- Warm weather application

DIRECTIONS FOR USE

Gobi's can be dispensed into any part of the concrete materials except cement but preferably into water.

FEATURES AND BENEFITS

- Provides easier handling and finishing
- Eliminates the cold joint between subsequent pours in mass or structural concrete
- Water reduction significantly improves compressive strength at all ages and enhances durability
- Improves trowel ability and surface finish

SPECIFICATIONS COMPLIANCES

- Meets ASTM C-494, Type D Admixture
- Meets AASHTO M-194

PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Brown liquid
Chloride contents	Nil
Air Entrainment	Less than 2%
PH	7-8
Specific Gravity	1.175 @ 25 °C

MIXING

Agitate before using. Material may be separate during long term storage. Mild agitation is recommended before use.

TYPICAL DOSAGE

Trail mix should be used to maximize benefits.

The normal dosage range is from 0.30 to 0.8 /100 kg of cementations material.

AVAILABILITY AND PACKING

Gobi's cure is available in 200 liter Drum pack.

CLEAN UP

- Clean tools and equipments with warm soapy water before the Gobi's Retarder dries up
- Don't use as bond breaker for tilt-up construction
- Don't subject to rain and water during use.

WARRANTY.

The above information is given in good faith without any warranty.



INTERNATIONAL EXPANSION OVERVIEW

Allied Paint Industries is rapidly expanding its global footprint with operations in the United Kingdom, Saudi Arabia, Qatar, Afghanistan and UAE. This strategic growth underscores the company's commitment to providing high-performance coatings across industrial, commercial, and decorative markets. Serving a broad spectrum of customer needs, Allied Paint offers a diverse product range and advanced surface treatments globally. With region-specific brands and tailored solutions, the company continues to strengthen its presence in international markets.



SAUDI ARABIA | UNITED KINGDOM | QATAR | UAE | AFGHANISTAN



ALLIED PAINT INDUSTRIES LTD.

UNITED KINGDOM (UK)

Allied Paint Industries Limited was established in the UK on 21st November 2022, with its headquarters and distribution centre located at 159 Hawthorne Road, Bootle, L20 6JU. The company offers a premium range of decorative products, including Nevis Paints, EZEE Paints, and the Nevis Elite Series, which features speciality finishes such as tile paint, clear varnish, and teak oil.



ALLIED PAINT INDUSTRIES LTD.

**UNITED
KINGDOM (UK)**



ALLIED PAINT INDUSTRIES LTD.

UNITED KINGDOM (UK)



MATT EMULSION

INTERNAL WALLS & CEILINGS



PRODUCT DESCRIPTION

Water based acrylic emulsion which gives a smooth and matt finish that combines the luxury of class, exceptional coverage and durability.

PRODUCT FEATURES

- one hour touch dry.
- Excellent Coverage.
- Eco-friendly.
- Extra smooth finish.

COVERAGE

Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied.
- Uniformity of application.
- Method of application (roller, spray or brush).
- Weather conditions at site.
- Applicators skill.

1 Litre = 12 m²

2.5 Litre = 30 m²

10 Litre = 130 m²

MOVE & STORE

Keep container upright and secure at all times, in a safe and dry place especially during transit. Re-seal container, do not store below 5°C or above 40°C.

TECHNICAL INFORMATION

Colour	Standard colour range.
Finish	Matt Finish.
Volume Solid	34 % ± 2.
Dry Film Thickness	30 µm.
Drying Time	1 -2 hours.
Recoating Time	2 - 3 hours.
Thinner / Cleaner	Clean water.
Flash Point	None (water based).
Packing Size	1, 2.5 & 10 litres.

SURFACE PREPARATION

All loose material including loose plaster, cement splashes, old paint, dust, etc. must be thoroughly removed. New plaster/ concrete must be fully cured.

APPLICATION

Roller, brush or airless spray.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity should not be more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces.

SAFETY, HEALTH AND ENVIRONMENT

- Read label before use.
- Keep out of children's reach.
- Safety data sheet is available on request.
- Repeated exposure may cause skin dryness and cracking.
- If medical advice is needed have product container or label at hand.
- In case of contact with eyes, promptly remove contact lenses and flush with water for atleast 15 minutes. Get medical attention immediately.
- Dispose of content and container in accordance with all local, national and international regulations.

SILK EMULSION

INTERNAL WALL & CEILING



PRODUCT DESCRIPTION

Nevis Silk Emulsion is a Water borne high opacity, low odor, durable quality interior acrylic Silk Emulsions with excellent washability, flexibility, scrub resistant and levelling properties. Nevis Silk Emulsion giving a delicate shine and good penetration to substrate.

COMPOSITION

High quality organic/inorganic pigments with blend of acrylic binder and distinctive additives.

PRODUCT FEATURES

- 100% washable
- Silk Sheen Finish
- Stain Repellent Technology
- For High Traffic Areas
- Anti-fungal and Anti-bacterial

COVERAGE

Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicators skill

1 Litre = 14 m²

2.5 Litres = 35 m²

10 Litres = 140 m²

MOVE & STORE

Keep container upright and secure at all times, in a safe and dry place especially during transit. Reseal container, do not store below 5°C or above 40°C.

TECHNICAL INFORMATION

Colour	Wide range of colours.
Finish	Silk.
Volume Solid	34% ± 2
Dry Film Thickness	25 µm
Drying Time	1 - 2 hours.
Recoating Time	2 - 3 hours.
Thinner / Cleaner	Clean water
Flash Point	None (water based)
Packing Size	1, 2.5 & 10 litres.

SURFACE PREPARATION

All loose material including loose plaster, cement splashes, old paint, dust, etc. must be thoroughly removed. New plaster/ concrete must be fully cured.

APPLICATION

Roller, brush or airless spray

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity should not be more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces.

SAFETY, HEALTH AND ENVIRONMENT

- Read label before use.
- Keep out of children's reach.
- Safety data sheet is available on request.
- Repeated exposure may cause skin dryness and cracking.
- If medical advice is needed have product container or label at hand.
- In case of contact with eyes, promptly remove contact lenses and flush with water for at least 15 minutes. Get medical attention immediately.
- Dispose of content and container in accordance with all local, national and international regulations.

EGGSHELL

WOOD & METAL



PRODUCT DESCRIPTION

High quality solvent based matt finish with extreme durability and scrub resistance. Eggshell paints offer a smooth finish and are highly rust resistant.

PRODUCT FEATURES

- One coat finish.
- Tough and durable.
- For interior and exterior use.
- Rust resistant.
- No undercoat required.
- 100% Washable.
- For use on wood and metal.
- Optimum use on door and windows.

COVERAGE

Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller spray or brush)
- Weather conditions at site.
- Applicators skill.

750 ml = 12 m²

2.5 Litre = 38 m²

MOVE & STORE

Keep container upright and secure at all times, in a safe and dry place especially during transit. Reseal container, do not store below 5°C or above 40°C.

TECHNICAL INFORMATION

Colour	Standard colour range
Finish	Matt to Eggshell
Volume Solid	46 % ±2
Film Thickness	30 µm
Drying Time	4-6 hours.
Recoating Time	8 - 10 hours.
Thinner / Cleaner	De-aromatised white spirit.
Flash Point	34 °C, 93 °F
VOC Content	High (25-50)%
Packing Size	750ml & 2.5 litres.

SURFACE PREPARATION

All loose material including loose plaster, cement splashes, old paint, dust, etc. must be thoroughly removed. New plaster/ concrete must be fully cured.

APPLICATION

Roller, brush or airless spray.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C. Good ventilation is necessary when the paint is used in confined spaces.

SAFETY, HEALTH AND ENVIRONMENT

- Read label before use.
- Flammable liquid and vapors.
- Keep out of children's reach.
- Contains Ketoxime which may cause an allergic reaction.
- Safety data sheet is available on request.
- Repeated exposure may cause skin dryness and cracking.
- If medical advice is needed have product container or label at hand
- Avoid contact with eyes and skin.
- In case of contact with skin, immediately wash with soap water.
- In case of contact with eyes, promptly remove contact lenses and flush with water for atleast 15 minutes. Get attention immediately.
- Dispose of content and container in accordance with all local, national and international regulations.

GLOSS

WOOD & METAL



PRODUCT DESCRIPTION

Superior synthetic solvent based Gloss Finish for wood and metal which are highly rust resistant with 100% washability.

PRODUCT FEATURES

- One coat finish.
- Tough and durable.
- For interior and exterior use.
- Rust resistant.
- No undercoat required.
- Easy to clean
- For use on wood and metal.
- Optimum use on door and windows.

COVERAGE

Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicators skill.

750 ml = 12 m²

2.5 Litre = 30 m²

MOVE & STORE

Keep container upright and secure at all times, in a safe and dry place especially during transit. Reseal container, do not store below 5°C or above 40°C.

TECHNICAL INFORMATION

Colour	Standard colour range.
Finish	High Gloss.
Volume Solid	47 % + 2.
Film Thickness	25 µm .
Drying Time	6 - 8 hours.
Recoating Time	12 - 14 hours.
Thinner / Cleaner	De-aromatized white spirit.
Flash Point	34 °C, 93 °F
VOC Content	High (25-50)%
Packing Size	750ml & 2.5 litres.

SURFACE PREPARATION

All loose material including loose plaster, cement splashes, old paint, dust, etc. must be thoroughly removed. New plaster/ concrete must be fully cured.

APPLICATION

Roller, brush or airless spray.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C. Good ventilation is necessary when the paint is used in confined spaces

SAFETY, HEALTH AND ENVIRONMENT

- Read label before use.
- Flammable liquid and vapours.
- Keep out of children's reach.
- Contains Ketoxime which may cause an allergic reaction.
- Safety data sheet is available on request.
- Repeated exposure may cause skin dryness and cracking.
- If medical advice is needed have product container or label at hand.
- Avoid contact with eyes and skin.
- In case of contact with skin, immediately wash with soap and water.
- In case of contact with eyes, promptly remove contact lenses and flush with water for atleast 15 minutes. Get medical attention immediately.
- Dispose of content and container in accordance with all local, national and international regulations.

KITCHEN & BATH

INTERNAL WALLS & CEILINGS



PRODUCT DESCRIPTION

Water borne, very high quality acrylic emulsions which are stain and oil resistant that provide luxurious finishes. Nevis Kitchen and Bathroom are also anti-fungal, anti-bacterial with 100% washability.

PRODUCT FEATURES

- MouldGuard.
- Stain & Oil Repellent Technology.
- 100% Washable. • Anti-fungal and Anti-bacterial.
- Tough and Durable.
- Luxurious finish.

COVERAGE

Following factors will affect the coverage:

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicators skill.

1 Litre = 14 m²

2.5 Litres = 35 m²

MOVE & STORE

Keep container upright and secure at all times, in a safe and dry place especially during transit. Reseal container, do not store below 5°C or above 40°C.

TECHNICAL INFORMATION

Colour	Standard colour range.
Finish	Matt.
Volume Solid	35 % ± 2.
Dry Film Thickness	25 µm.
Drying Time	1 - 2 hours.
Recoating Time	2 - 3 hours.
Thinner / Cleaner	Clean water.
Flash Point	None (water based).
Packing Size	1 & 2.5 litres.

SURFACE PREPARATION

All loose material including loose plaster, cement splashes, old paint, dust, etc. must be thoroughly removed. New plaster/ concrete must be fully cured.

APPLICATION

Roller, brush or airless spray

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity should not be more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces.

SAFETY, HEALTH AND ENVIRONMENT

- Read label before use.
- Keep out of children's reach.
- Safety data sheet is available on request.
- Repeated exposure may cause skin dryness and cracking.
- If medical advice is needed have product container or label at hand.
- In case of contact with eyes, promptly remove contact lenses and flush with water for atleast 15 minutes. Get medical attention immediately.
- Dispose of content and container in accordance with all local, national and international regulations.

CONTRACT MATT

INTERNAL WALLS & CEILINGS



PRODUCT DESCRIPTION

Water based acrylic emulsion which gives a smooth and matt finish that combines the luxury of class, exceptional coverage and durability.

PRODUCT FEATURES

- one hour touch dry.
- Excellent Coverage.
- Eco-friendly.
- Extra smooth finish.

COVERAGE

Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied.
- Uniformity of application.
- Method of application (roller, spray or brush).
- Weather conditions at site.
- Applicators skill.

10 Litres = 130 m²

15 Litres = 195 m²

MOVE & STORE

Keep container upright and secure at all times, in a safe and dry place especially during transit. Reseal container, do not store below 5°C or above 40°C.

TECHNICAL INFORMATION

Colour	Standard colour range.
Finish	Matt Finish.
Volume Solid	34 % + 2.
Dry Film Thickness	30 µm .
Drying Time	1 -2 hours.
Recoating Time	2 - 3 hours.
Thinner / Cleaner	Clean water.
Flash Point	None (water based)
Packing Size	10 & 15 litres.

SURFACE PREPARATION

All loose material including loose plaster, cement splashes, old paint, dust, etc. must be thoroughly removed. New plaster/ concrete must be fully cured.

APPLICATION

Roller, brush or airless spray.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity should not be more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces.

SAFETY, HEALTH AND ENVIRONMENT

- Read label before use.
- Keep out of children's reach.
- Safety data sheet is available on request.
- Repeated exposure may cause skin dryness and cracking.
- If medical advice is needed have product container or label at hand.
- In case of contact with eyes, promptly remove contact lenses and flush with water for atleast 15 minutes. Get medical attention immediately.
- Dispose of content and container in accordance with all local, national and international regulations.

MASONRY COAT

EXTERIOR FINISH



PRODUCT DESCRIPTION

Nevis Masonry is an ultra-durable exterior emulsion paint that gives your home acidic rainproof technology, suitable for dry to humid climatic conditions and protect the walls from hairline cracks, dirt and dust. It has strong anti-Algal/fungi compounds and unique cross-linking feature of binder with special organic, inorganic and non-fading pigments with anti-carbonation properties.

COMPOSITION

Based on ultra-fine particle size ter-polymer acrylic elastomeric binder with high quality non-fading pigments and silicon additives.

RECOMMENDED USE

Suitable for protection and decoration for all usual exterior masonry surfaces such as brick, concrete, rendering unpainted and repainted substrates.

PRODUCT FEATURES

- Rain Proof in one hour
- Dirt and Crack Resistance
- Non Fading Colours
- Excellent Weather Resistance
- Anti Carbonation

COVERAGE

Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicators skill.

1 Litre = 15 m²

2.5 Litres = 38 m²

MOVE & STORE

Keep container upright and secure at all times, in a safe and dry place especially during transit. Reseal container, do not store below 5°C or above 40°C.

TECHNICAL INFORMATION

Colour	Wide range of colours.
Finish	Eggshell
Volume Solid	38 % ± 2.
Dry Film Thickness	25 µm.
Drying Time	1 - 2 hours.
Recoating Time	2 - 3 hours.
Thinner / Cleaner	Clean water.
Flash Point	None (water based).
Packing Size	1 & 2.5 Litres.

SURFACE PREPARATION

All loose material including loose plaster, cement splashes, old paint, dust, etc. must be thoroughly removed. New plaster/ concrete must be fully cured.

APPLICATION

Roller, brush or airless spray.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity should not be more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces.

SAFETY, HEALTH AND ENVIRONMENT

- Read label before use.
- Keep out of children's reach.
- Safety data sheet is available on request.
- Repeated exposure may cause skin dryness and cracking.
- If medical advice is needed have product container or label at hand.
- In case of contact with eyes, promptly remove contact lenses and flush with water for atleast 15 minutes. Get medical attention immediately.
- Dispose of content and container in accordance with all local, national and international regulations.

FENCE COAT

EXTERIOR FINISH



PRODUCT DESCRIPTION

Nevis Fence Coat is a high quality semi-opaque water based treatment for all type of wooden fences. It enhances the beauty of wood and provides excellent colour retention with maximum protection from all type of weather and fungal attack. Its unique formulation of water and dirt repellency with beading effect enhances the life of wood. Due to low odor and low VOC it is harmless to plant and animal life.

COMPOSITION

Based on special Acrylic binder with modified Polyurethane Alkyd Resin and high quality non-fading pigments and wax additives.

RECOMMENDED USE

Suitable for protection and decoration for all rough swan garden timber such as sheds, gates, fences, pergolas, green houses and trellises.

PRODUCT FEATURES

- Rain proof in 1 hour
- Natural Slip Resistance
- Harmless to pets and plants
- Long lasting colour
- No Peeling or flaking
- Ready to use
- Water and stain Resistance
- Low odor and Low VOC

COVERAGE

Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site
- Applicators skill.

1 Litre = 6 m²

2.5 Litre = 15 m²

TECHNICAL INFORMATION

Colour	Wide range of colours.
Finish	Egg Shell
Drying Time	1 - 2 hours.
Recoating Time	2 - 3 hours.
Thinner / Cleanser	Clean water.
Flash Point	None (water based).
Packing Size	1 & 2.5 Litres.

SURFACE PREPARATION

All loose material should be cleaned with warm water, detergents and a stiff brush. Make sure that all dirt, moss, fungi and lichen is removed and rinse substrate well with a stiff brush and dry prior to application. Old paint and varnish should be removed by mechanical means such as scraping or wire brushing.

APPLICATION

Stir thoroughly before and during use. Apply one to two coat generously to ensure complete penetration and coverage of the substrate to be achieved. When applying the product with roller or brush put a thick coat on and if you see any drips, spread them for better result. When using a sprayer pour the liquid into the tank, turn it on and start spraying. When spraying use long, sweeping, horizontal arm movements. Move along the full length of the panel, drop down and do the same again overlap by 50% with each pass. This make the whole area is covered with correct amount of product.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 10°C and relative humidity should not be more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces.

SAFETY, HEALTH AND ENVIRONMENT

- Safety data sheet is available on request.
- Keep out of children's reach.
- Repeated exposure may cause skin dryness and cracking.
- If medical advice is needed have product container or label at hand.
- In case of contact with eyes, promptly remove contact lenses and flush with water for atleast 15 minutes. Get medical attention immediately.
- Dispose of content and container in accordance with all local, national and international regulations.

WOOD FILLER

FOR INTERIOR & EXTERIOR USE



PRODUCT DESCRIPTION

Nevis wall wizard wood filler is a premium quality, one component filler ideal for filling small imperfections (up to 5mm in depth) in wood. Once dry, the filler creates a sand-able surface that can be stained, painted or varnished even with microporous stains. The filler is waterproof when dry, making it suitable for both exterior and interior applications.

RECOMMENDED USAGE:

Filling small holes, splits, surface imperfections and damaged areas in wood.

Covering the recesses left by nails and screws.

Odor:	Odorless/low VOC free/ Non flammable
Composition:	Based on styrene acrylic binders and fillers.
Mixing Ratio:	Single pack ready for use.
Drying Time:	Surface Dry 30Min. Sand able 2hours. Recoat able 2-3hours

Application: Use Straight edge spreader, trowel, jointing knife for application

Color: White, Light oak, Pine, Stainable Light

Gloss: Dead Matt

Pack size: 500ml pack.

APPLICATION METHOD

If you intend to over-stain the wood once filled, always choose the color of filler that nearest matches the wood you are filling, not the stain you intend to use. This filler may dry to a slightly darker shade. As the filler may absorb some stains at different rates to the surrounding timber, always test a small area first. Note: Filler may dry darker. Before applying, ensure surfaces are properly prepared, are clean, dry, sound and free from dust or any contaminants which may affect adhesion. Stir well before use and apply with a spreader or knife. Fill the hole proud to allow for sanding. Once dry, sand to a smooth finish and apply required stain. Small holes will be dry in approx 30 mins. When used externally protect from rain for at least 5 hours. Do not apply below 5°C.

SAFETY PRECAUTIONS

- Read label before use
- Keep out of children's reach
- Keep container tightly closed after use
- Ensure good ventilation
- Use safety glasses, masks and gloves
- In case of contact with eyes, promptly remove contact lenses and flush with water for at least 15 minutes. Get medical attention immediately
- Wash hands with a detergent solution
- Waste removed as per Environmental Quality regulations

CLEANING

All tools should be cleaned immediately after use with warm water.

STORAGE

Store in cool dry conditions, away from direct sunlight between 5 and 25°C. PROTECT FROM FROST. Storage outside these parameters will dramatically reduce shelf life.

READY MIX ALL PURPOSE FILLER



PRODUCT DESCRIPTION

Nevs ready mix all purpose filler is a micro-penetration formula suitable for interior and exterior use. It is a quick drying, easy to smooth repair for all surface defects onto plaster, bricks, wood etc.

RECOMMENDED USAGE:

Ensure the gap or crack being filled is cleaned out, dry and free of any deleterious material, dust, grease and loose flaking old surface coatings. Adjoining frames or structures are firmly braced and free from movement.

Odor:	Odorless/low VOC free/ Non flammable
Composition:	Styrene acrylic copolymer binders and fillers.
Mixing Ratio:	Single pack ready for use.
Drying Time:	1-8 hours depending on depth and temperature.
Maximum Fill:	9mm in one coat - further layers may be built up
Maximum Width:	25mm
Application:	Use Straight edge spreader, trowel, jointing knife for application
Color:	White
Gloss:	Dead Matt.
Pack size:	500ml pack.

APPLICATION METHOD

Use a straight edge spreader, trowel, jointing knife to apply the filler firmly into all areas of the cavity and in deep repairs (> 3mm). Build up the filler in layers, allowing each to set before proceeding to the next layer. Level out the filler with a wet edged spreader and leave the repair surface. When it is completely dry and hardened, rub down the repair with a fine grade sand paper to bring it to the same level finish as the surrounding surface.

SAFETY PRECAUTIONS

- Read label before use
- Keep out of children's reach
- Keep container tightly closed after use
- Ensure good ventilation
- Use safety glasses, masks and gloves
- In case of contact with eyes, promptly remove contact lenses and flush with water for at least 15 minutes. Get medical attention immediately
- Wash hands with a detergent solution
- Waste removed as per Environmental Quality regulations

CLEANING

All tools should be cleaned immediately after use with warm water.

STORAGE

Keep container upright and secure at all times in a safe and dry place, especially during transit. Reseal container, do not store below 5°C or above 40°C.

WALL PRIMER

WALL PROTECTION



PRODUCT DESCRIPTION

High quality water based primer with a unique anti-flaking formulation that ensures superior adhesion on variety of surfaces. It protects against alkali and moisture by allowing water vapors to evaporate. It is used for both interior and exterior masonry surfaces such as concrete, brickwork, plaster, cement and wall boards.

PRODUCT FEATURES

- Excellent Adhesion.
- Quick and Easy application.
- Alkali and Water Resistant.
- Interior and Exterior.

COVERAGE

Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied.
- Uniformity of application.
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicators skill.

1 Litre = 13 m²

2.5 Litre = 35 m²

MOVE & STORE

Keep container upright and secure at all times, in a safe and dry place especially during transit. Reseal container, do not store below 5°C or above 40°C.

TECHNICAL INFORMATION

Colour	White
Finish	Matt
Volume Solid	38% + 2
Dry Film Thickness	30 µm
Drying Time	1 - 2 hours.
Recoating Time	2 - 3 hours.
Thinner / Cleaner	Clean water
Flash Point	None (Water Based)
Packing Size	1 & 2.5 Litres.

SURFACE PREPARATION

All loose material including loose plaster, cement splashes, old paint, dust, etc. must be thoroughly removed. New plaster/ concrete must be fully cured.

APPLICATION

Roller or brush or spray.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C and relative humidity should not be more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces.

SAFETY, HEALTH AND ENVIRONMENT

- Read label before use.
- Keep out of children's reach.
- Safety data sheet is available on request.
- Repeated exposure may cause skin dryness and cracking.
- If medical advice is needed have product container or label at hand.
- In case of contact with eyes, promptly remove contact lenses and flush with water for atleast 15 minutes. Get medical attention immediately.
- Dispose of content and container in accordance with all local, national and international regulations.

UNDERCOAT

WOOD & METAL



PRODUCT DESCRIPTION

High quality, solvent based undercoat for all kinds of interior and exterior wood and metal surfaces. It's excellent adhesion properties, provide a good base for subsequent top coats. It's rust resistant and provides an ideal cover for surface imperfections.

PRODUCT FEATURES

- Good Opacity
- Tough and durable.
- For interior and exterior use
- Rust resistant.
- For use on wood and metal.
- Optimum use on door and windows.

COVERAGE

Following factors will affect the coverage.

- Quality of prepared surface.
- Nature of surface (absorbent / non-absorbent)
- Film thickness applied
- Uniformity of application
- Method of application (roller, spray or brush)
- Weather conditions at site.
- Applicators skill.

750 ml + 12 m²

MOVE & STORE

Keep container upright and secure at all times, in a safe and dry place especially during transit. Reseal container, do not store below 5°C or above 40°C.

TECHNICAL INFORMATION

Colour	White & Grey
Finish	Matt
Volume Solid	48 % + 2
Film Thickness	30 µm
Drying Time	2 - 4 hours.
Recoating Time	4 - 6 hours.
Thinner / Cleaner	De-aromatised white spirit.
Flash Point	34 °C, 93 °F
VOC Content	High (25-50)%
Packing Size	750 ml

SURFACE PREPARATION

All loose material including loose plaster, cement splashes, old paint, dust, etc. must be thoroughly removed. New plaster/ concrete must be fully cured.

APPLICATION

Roller, Brush

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C. Good ventilation is necessary when the paint is used in confined spaces.

SAFETY, HEALTH AND ENVIRONMENT

- Read label before use.
- Flammable liquid and vapors.
- Keep out of children's reach.
- Contains Ketoxime which may cause an allergic reaction.
- Safety data sheet is available on request.
- Repeated exposure may cause skin dryness and cracking.
- If medical advice is needed have product container or label at hand.
- Avoid contact with eyes and skin.
- In case of contact with skin, immediately wash with soap water.
- In case of contact with eyes, promptly remove contact lenses and flush with water for atleast 15 minutes. Get attention immedately.
- Dispose of content and container in accordance with all local, national and international regulations.

NEVIS PAINTS

ELITE SERIES SPECIALITY PAINTS

Your projects deserve nothing less than perfection. Explore the world of Nevis Paints' Elite Series, our specially formulated speciality paints, to turn your creative visions into masterpieces.

Nevis Paints - Non-Drip Paints - Black & White Gloss

Achieve flawless application with our non-drip paint formula. Say goodbye to mess and hello to professional-quality, smooth, even coats. Whether you prefer the timeless elegance of black or the classic charm of white, our non-drip formula delivers excellence in both shades.

Nevis Paints - Non-Drip Paint - Black Matt

Revel in the beauty of black in a sophisticated matt finish. Add depth and richness to your projects with a non-reflective surface.

Nevis Paints - Non Drip Paint - Direct to Rust

Conquer corrosion effortlessly with our hammer finish direct-to-rust solution. Skip priming and save time while ensuring long-lasting metal surface protection.

Nevis Paints - Non Drip Paint - Radiator Enamel

Transform your radiators with our specialized enamel. Achieve a high-quality finish that not only looks great but also stands up to the demands of the heating element.

Nevis Paints - Yacht Varnish

Enhance and protect your surfaces with our exquisite range of varnished finishes, specially designed to elevate your projects to new heights of perfection. Achieve stunning high-gloss elegance and ultimate wood protection.

Nevis Paints - Polyurethane & Clear Varnishes

Experience exceptional durability and enhanced aesthetics for your project with our polyurethane & Clear Varnish



SPECIALITY PAINTS



BLACK GLOSS NON-DRIP PAINT

Black non-drip gloss paint that's tough and durable. A topcoat paint that adheres to both interior and exterior surfaces of materials such as wood, metal and concrete, leaving a high gloss finish. It has a smooth non-drip gloss with superior shine. It is very easy to apply with no mess.

- HARD DRYING • HIGH BUILD • HIGH PERFORMANCE



WHITE GLOSS NON-DRIP PAINT

White gloss non-drip paint is a topcoat paint that adheres to both interior and exterior surfaces of materials such as wood, metal and concrete, leaving a high gloss finish. It is easy to apply and has a smooth non-drip gloss with superior shine.

- HIGH GLOSS • HIGH BUILD • HIGH PERFORMANCE



BLACK MATT NON-DRIP PAINT

Matt black paint is a topcoat paint that adheres to both interior and exterior surfaces of materials such as wood, metal and concrete and is ideal for use on blackboards.

- HARD DRYING • HIGH BUILD • HIGH PERFORMANCE



NEVIS PAINTS

ELITE SERIES SPECIALITY PAINTS



RADIATOR ENAMEL NON-DRIP PAINT

Radiator Enamel is a topcoat paint that is used to paint radiators and pipes. It is specially formulated to provide a heat resistant finish on household water filled radiators and pipes and will provide a tough and long-lasting finish.

- FAST DRYING • HEAT RESISTANT • HIGH PERFORMANCE



DIRECT TO RUST METAL PAINT NON-DRIP PAINT

A hammer finish direct to rust metal paint. For direct application to correctly prepared ferrous metals and correctly prepared and primed non-ferrous metals, wood and certain plastics. Suitable for small flat areas and intricate wrought ironwork.



Nevis Paint Elite Series Speciality Paints: Where beauty meets performance to deliver an unforgettable experience.



YACHT VARNISH

Yacht Varnish is a modified Alkyd based varnish that is suitable for use both internally and externally. It can be used as both a protective and decorative stain for all wood surfaces to give a high gloss finish. Suitable for application in high-demand, rigorous and water-intense environments.

• HIGH BUILD • HIGH PERFORMANCE



CLEAR VARNISH

Nevis Clear Varnish is an air-drying, solvent-based varnish with superior gloss finish and excellent abrasion resistance. It is a specially formulated top quality alkyd varnish, recommended for all new and previously treated wooden and metal surfaces. It gives good protection and a long-lasting, durable gloss varnish for all interior and exterior painted metal and wooden surfaces.



POLYURETHANE VARNISH

A high build, air-drying polyurethane varnish. The finish produced is tough, durable and resistant to oil, water and many chemicals for all woodwork and cork. Apply 2-3 coats for the perfect finish. Re-coating time 2-8 hours. Can also be applied over wood dyes

EXTRA TOUGH POLYURETHANE FOR INTERIOR USE



ALLIED PAINT INDUSTRIES LTD. SAUDI ARABIA

Allied Paint Industries has introduced the Gobi's Canmolux series in key cities across Saudi Arabia, including Dammam, Jeddah, Riyadh, Jubail, and Khobar. The company provides a diverse range of decorative and industrial coatings. Under the Gobi's Canmolux brand, these products are quickly gaining recognition, particularly in infrastructure and construction projects throughout the country.

Gobi's
Paints
CANMOLUX SERIES
جويس كانمولوكس سلسلة



TDS: CANMOLUX SERIES | SAUDI ARABIA

ALLIED PAINT INDUSTRIES LTD. SAUDI ARABIA



GABI'S CANMOLUX EPOXY

ENGINEERING MEASURES

Ensure adequate ventilation through local exhaust and general extraction. If exposure limits are exceeded, wear appropriate respiratory protection.

EXPOSURE LIMITS

Occupational Exposure Limits (OELs) are set by the Health and Safety Commission or suppliers. EH40 provides current OELs, except 'Sup' values, which are supplier-assigned. See HSE Guidance Note EH40 for further details.

PERSONAL PROTECTION

All personal protective equipment, including respiratory protection, must meet COSHH regulations. Use appropriate respiratory, hand, eye and skin protection. Remove contaminated clothing and wash exposed skin.

TOXICOLOGICAL INFORMATION

Inhalation:

Exposure to organic solvent vapors may result in adverse health effects such as irritation of the mucous membrane and the respiratory system and adverse effects on the renal and central nervous systems. Symptoms include headache, dizziness, fatigue, muscular

weakness, drowsiness and in extreme cases loss of consciousness.

Skin contact:

Repeated or prolonged contact with the product may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin.

Eye contact:

Splashes in the eyes may cause irritation and reversible local damage.

Ingestion:

Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting and diarrhea. Other effects may be as described for exposure to vapors.

PHYSICAL AND CHEMICAL PROPERTIES

Physical State :	Solvent based liquid
Odor :	Solvent
Color :	Vary with Shade
Specific Gravity :	1.40 ± 0.04
Flash point :	22°C
Volatile Organic content :	01-03%
Explosion limit - lower :	Not available
Solubility in water :	Not soluble

CHEMICAL COMPOSITION

INGREDIENTS	CAS NO	PERCENTAGE
EPOXY RESIN	25068-38-6	30-50
SILICA	14808-60-7	30-50
PIGMENT	N/A	VARY WITH SHADE
ADDITIVES	N/A	01-05
REACTIVE DILUENT	N/A	03-09

ECOLOGICAL INFORMATION

No product data available. Prevent entry into drains, watercourses, or areas affecting water. Air Pollution Control regulations may apply.

REGULATORY INFORMATION

Symbol :	Inflammable
Risk Phrase :	R20 Harmful by inhalation R21 Harmful if contact with skin R22 Harmful if swallowed R36 Irritating to skin
Health Phrase :	Harmful

GOBI'S CANMOLUX PU FINISH, CLEAR LACQUER

ENGINEERING MEASURES

Ensure adequate ventilation through local exhaust and general extraction. If exposure limits are exceeded, wear appropriate respiratory protection.

EXPOSURE LIMITS

Occupational Exposure Limits (OELs) are set by the Health and Safety Commission or suppliers. EH40 provides current OELs, except 'Sup' values, which are supplier-assigned. See HSE Guidance Note EH40 for further details.

PERSONAL PROTECTION

All personal protective equipment, including respiratory protection, must meet COSHH regulations. Use appropriate respiratory, hand, eye and skin protection. Remove contaminated clothing and wash exposed skin.

TOXICOLOGICAL INFORMATION

Inhalation:

Exposure to organic solvent vapors may result in adverse health effects such as irritation of the mucous membrane and the respiratory system and adverse effects on the renal and central nervous systems. Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.

Skin contact:

Repeated or prolonged contact with the product may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin.

Eye contact:

Splashes in the eyes may cause irritation and reversible local damage.

Ingestion:

Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting and diarrhea. Other effects may be as described for exposure to vapors.

PHYSICAL AND CHEMICAL PROPERTIES

Physical State :	Solvent based liquid
Odor :	Solvent
Color :	Vary with Shade
Specific Gravity :	1.15 ± 0.04 (White)
Flash point :	42°C
Volatile Organic content :	30-50%
Explosion limit - lower :	Not available
Solubility in water :	Not soluble

CHEMICAL COMPOSITION

INGREDIENTS	CAS NO	PERCENTAGE
RESIN	67700-40-0	75-85
PIGMENT	N/A	VARY WITH SHADE
XYLENE	1330-20-7	05-10
BUTYL ACETATE	123-86-4	05-10
ADDITIVES	N/A	01-05

ECOLOGICAL INFORMATION

No product data available. Prevent entry into drains, watercourses, or areas affecting water. Air Pollution Control regulations may apply.

REGULATORY INFORMATION

Symbol :	Inflammable
Risk Phrase :	R20 Harmful by inhalation R21 Harmful if contact with skin R22 Harmful if swallowed R36 Irritating to skin
Health Phrase :	Harmful

GOBI'S CANMOLUX NC PAINT

ENGINEERING CONTROLS

Avoid breathing vapors. Use in a well-ventilated area. Local exhaust Ventilation required. For spray application use a spray booth fitted with an Effective filtered exhaust system complying with local regulations.

EXPOSURE LIMITS

Not established for product. Constituents TWA (8hr, 5-day): Epoxy Resin 100% solids (80ppm), Lead Chromate (0.05 mg/m³), Category 2 carcinogen, Formaldehyde (Category 3 carcinogen).

FLAMMABILITY

Avoid heat and sources of ignition. Prevent build-up of flammable vapours. Hoses should be electrically continuous and containers bonded to avoid static charge build-up.

APPLICATION

This product is designed for spray application. Comply with local regulations. Applicable to spray painting. Wear an appropriate mask when spraying and until spray mist has effectively dispersed (see personal protection).

PHYSICAL AND CHEMICAL PROPERTIES

Pigments:	Organic and inorganic pigments
Resin:	Alkyd
Solvents:	xylene, butyl acetate
Others:	Other ingredients not considered hazardous to 100%.

HAZARDOUS INGREDIENTS

Pigments:	Organic and inorganic pigments
Resin:	Alkyd
Solvents:	xylene, butyl acetate
Others:	Other ingredients not considered hazardous to 100%.

HEALTH EFFECTS

ACUTE

Swallowed: May cause irritation to mouth, throat and digestive tract. May cause nausea and vomiting. Large amount may cause unconsciousness. Some colors may contain lead (refer to label information) and possibility of lead poisoning exists.

Eye: Irritant. May cause corneal damage.

Skin: Irritant. Avoid prolonged or repeated contact as this may cause dermatitis.

Inhaled: Vapour is irritant to mucous membranes and respiratory tract. Vapour can affect the central nervous system and result in headaches and dizziness. High concentrations of vapours, if exposure is prolonged, may cause unconsciousness. Aspiration of liquid into the lungs can cause serious (even fatal) pneumonia.

FIRST AID:

Swallowed: If swallowed, contact a Doctor or Poisons Information Centre without delay. Do not induce vomiting due to risk of aspiration. Give a glass of water and seek medical attention. If any suspicion of aspiration into the lungs, (eg. during vomiting) obtain medical advice immediately.

Eye: Wash with water for at least 15 minutes and seek medical attention.

Skin: Wash off with soap and water. Remove contaminated clothing and launder before re-use.

Inhalation: Move to fresh air. Keep warm and at rest. Seek medical attention.

Advice to Doctor: Because of risk of aspiration, gastric lavage should be undertaken after endotracheal intubation.

GOBI'S CANMOLUX EPOXY HARDENER

ENGINEERING MEASURES

Ensure adequate ventilation through local exhaust and general extraction. If exposure limits are exceeded, wear appropriate respiratory protection.

EXPOSURE LIMITS

Occupational Exposure Limits (OELs) are set by the Health and Safety Commission or suppliers. EH40 provides current OELs, except 'Sup' values, which are supplier-assigned. See HSE Guidance Note EH40 for further details.

PERSONAL PROTECTION

All personal protective equipment, including respiratory protection, must meet COSHH regulations. Use appropriate respiratory, hand, eye and skin protection. Remove contaminated clothing and wash exposed skin.

TOXICOLOGICAL INFORMATION

Inhalation:

Exposure to organic solvent vapors may result in adverse health effects such as irritation of the mucous membrane and the respiratory system and adverse effects on the renal and central nervous systems. Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.

Skin contact:

Repeated or prolonged contact with the product may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin.

Eye contact:

Splashes in the eyes may cause irritation and reversible local damage.

Ingestion:

Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting and diarrhea. Other effects may be as described for exposure to vapors.

PHYSICAL AND CHEMICAL PROPERTIES

Physical State :	Solvent based liquid
Odor :	Solvent
Color :	Slightly Yellow
Specific Gravity :	1.00 ± 0.04
Flash point :	42°C
Volatile Organic content :	N/A
Explosion limit - lower :	Not available
Solubility in water :	Not soluble

ECOLOGICAL INFORMATION

No product data available. Prevent entry into drains, watercourses, or areas affecting water. Air Pollution Control regulations may apply.

REGULATORY INFORMATION

Symbol :	Inflammable
Risk Phrase :	R20 Harmful by inhalation R21 Harmful if contact with skin R22 Harmful if swallowed R36 Irritating to skin
Health Phrase :	Harmful

ALLIED PAINT INDUSTRIES LTD.

QATAR

In Qatar, Allied Paint Industries recently introduced the Gobi's Wall-grace brand, offering high-quality NC Paint and Synthetic Enamel Paint, as well as Solvent-Free Self-Leveling Epoxy, PU Flooring, and CR Road Line Marking, catering to both residential and commercial sectors.

Gobi's
Paints

وال غريس والاصباغ
WALLGRACE



ROAD LINE MARKING (CHORINATED RUBBER BASES)

PRODUCT DESCRIPTION

Chlorinated Rubber based Traffic paint.

TYPICAL USE

- For use on high ways, city and suburban streets, intersections, parking lots, factory floors etc.
- Extremely durable, rapid drying and wear resistant.

TYPICAL PAINTING SYSTEM

Gobis Road Line Marking Paint 2 x 50 um

LIMITATIONS

Not intended as a substitute for "Hot Melt" or "Spray Plastic" type high performance traffic coatings.

MIXING INSTRUCTIONS

Mix well before using. Keep tightly covered to prevent skinning.

MIXING INSTRUCTIONS

Addition of glass beads to Arams Traffic Coat improves night visibility and increases its effective life. Glass beads normally added at a rate of about 0.44 kg / kg. Glass beads may either be added to paint before application or sprinkled on the wet paint line. Premixing of the beads necessitates exposure of the line to traffic wear before maximum reflectivity is obtained, whereas immediate reflectivity is achieved when all or part of the beads are dropped on to the wet line. This later technique is particularly suitable for edge markings where traffic wear is low.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 80% to 20 % by conventional spray application.

APPLICATION

Brush or airless spray. Thin with good quality Xylene to suit method of application.

TECHNICAL INFORMATION

Color	Yellow, Red, White & Black
Finish	Semi
Volume Solids	50% + 2
DFT	100 um
Wet	200 um
Spreading Rate	5 m ² / L.
Drying Time	1/2 hrs. at 30 °C.
Recoating Time	2 hrs.
Thinner / Cleaner	Xylene
Weight / Litre (S.G)	1.35 - 1.45 depends on colour
Flash Point	25 °C
Further Coat	Coat on coat
Packing size	3.64 & 20 litres.

SURFACE PREPARATION

Surfaces must be clean and dry, at a minimum of 5°C. Concrete floors must be free of curing compounds. Fresh asphalt must be cured for at least 3 month prior to coating to prevent bleeding. This product may be applied over existing sound alkylid-based product.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

CONDITIONS DURING APPLICATION

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

EPOXY ZINC PHOSPHATE PRIMER

PRODUCT DESCRIPTION

A two-pack epoxy primer based on rust inhibitive pigment Zinc Phosphate.

TYPICAL USE

- Anticorrosive.
- Can be used on ferrous and non-ferrous surfaces (zinc and aluminium).
- Excellent adhesion.

TYPICAL PAINTING SYSTEM

On Steel

Gobis ZNP Epoxy Primer	1 x 50 um
Gobis Epoxy Coating	2 x 50 um

TECHNICAL INFORMATION

Color	Grey / Red Oxide
Finish	Silk
Vol Solid	55% ± 2
Mixing Ratio	3:1 (Base: Hardener)
DFT	50 - 60 um
Wet	104 - 125 um
Spreading Rate	9.6 - 8 m ² /L
Drying Time	2 - 4 hrs. at 30°C.
Recoating Time	8 - 12 hrs
Induction Time	15 mins.
Pot Life	8 hrs.
Thinner / cleaner	Epoxy
Weight / Litre (S.G)	1.28 kg (when mixed)
Flash Point	22°C
Further Coat	Epoxy
Packing size	4 and 20 Litres kit.

SURFACE PREPARATION

Steel

Blast cleaning to SA 2½.

COVERAGE

Theoretical coverage is calculated on standard formula based on volume solids at given dry film thickness. Practical coverage will always be different than theoretical. Normally factor can go from 10% to 20% by conventional spray application.

APPLICATION

Brush or airless spray (preferable). Airless spray @ps 13, thou. 2000 psi. Not to be applied below 10°C. Mix individual components to uniform consistency, then combine in the recommended ratio, allow to stand 15 min before use. This as required for brush or spray application with recommended thinner. Do not thin separately packed components. Use of thinner other than that specified or recommended may adversely affect the product performance.

CONDITIONS DURING APPLICATION

The temperature of the substrate should not be less than 5°C above the dew point of the air, temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

HEALTH AND SAFETY

Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

STORAGE

The product should be kept in a well-ventilated place, protected from heat and direct sunlight. The containers must be kept tightly closed.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobis laboratory evaluations but without guarantee. We reserve the right to change the given data without notice.

SOLVENT FREE SELF LEVELING EPOXY

PRODUCT DESCRIPTION

A two-pack solvent free self-leveling epoxy coating which gives smooth, glossy and seamless finish.

TYPICAL USE

- Scratch resistant, with highly cohesive and tensile strength.
- No solvent no pinholes, no smell in confined spaces.
- Greater tolerance to high film thickness. 0.3 mm to 5 mm in single coat.
- Chemical and water resistant.
- Suitable for use at food processing facilities: hospitals, shopping centers, industrial plant floors, ware houses, aircraft hangers, garages, show rooms, pharmaceutical factories, panel rooms, laboratories etc.

TYPICAL PAINTING SYSTEM

on Concrete

Gobis Epoxy Clear/Sealer

1 x 20 Umt

Gobis SF SL Epoxy

1 x 1000 Umt

COMPARISON BETWEEN SOLVENT BASED AND SOLVENT FREE COATING

DATA	SOLVENT BASED COATING	SOLVENT FREE COATING
Volume solids % approx.	52	100
Coverage (SQF) at 100 microns DFT	55.9	107.5
Maximum achievable film thickness per coat	100 microns	1 - > 5000 microns
Number of coats excluding sealer	2	1
Solvent % by volume	48 which goes into air.	No solvent
Cracks repair	Required	Same would do
Chemical resistance	Moderate	High
Flash point	23°C	>100°C
Total cost per SQF	More	Less
Curing Time	More	Less
Finish	Moderate	Excellent.

SF SL EPOXY COATING IS ECONOMICAL, SAFER AND PERFORMS BETTER

SOLVENT FREE SELF LEVELING EPOXY



SURFACE PREPARATION

Surface preparation is the most important part. Concrete substrate must be fully cured at least for 28 days. It must be dry, sound and clean. Pull off strength of concrete should not be less than 15 Mpa & compressive strength 25 Mpa.

There are basically three steps involved in preparing the concrete floor.

- a) Clearing the surface
- b) Washing to remove contaminants, oil, grease etc.
- c) Acid etching or removal of laitance.

Remove loose material and dust by vacuum cleaning ensure that no loose material is left.

Wash away oil, grease and releasing agents with detergent & water, rub the surface with hard bristle brush followed by rinsing with plenty of water.

Laitance is an accumulation of fine particles on the surface of fresh concrete due to an upward movement of water (as when excessive mixing water is used). It does not allow coating to penetrate into surface which results in poor bonding. It can be removed by acid etching.

ACID ETCHING

Prepare 20 % commercial Muriatic acid solution in water. Add acid into water, not water into acid. Spread on the surface, scrub the surface with soft bristle brush. The vigorous formation of bubbles indicates proper etching. Let the bubbles cease. It would take 2-3 minutes, rinse thoroughly and repeatedly with fresh water before the surface dries. Ensure that acid is removed. Let the surface completely dry before painting. To test the soundness of surface is to strike the surface with the edge of a hammer head. If the hammer rebounds sharply leaving no more than a small fracture, the surface is sound. If it lands with a dull thud and leaves powder in the indentation, the surface is not considered sound or paintable.

There are number of other ways of preparing concrete surface e.g. captive shot blasting, high pressure water jetting, grinding etc. Vacuum shot blasting is the best method for achieving a good profile for bonding and should be used where possible.

PAINTING SYSTEM AND APPLICATION

Substrate temperature should be between 15 °C – 35 °C and moisture content < 4%. Relative humidity during application should not be more than 70%.

Apply a coat of Epoxy clear/sealer by brush to ensure that it is forced to all pores of concrete. Clear/Sealer is ready to use, no thinning required. Once sealer becomes tack free in 2-4 hrs, apply one coat of SF SL Epoxy Mix both components Resin and Hardener using slow speed drill mixer for minimum 3 minutes. Pour evenly on the surface and spread to desired thickness. Do not thin it. Workers are advised to use spike shoes to allow the material self-level. To improve the surface texture and appearance, lightly back roll using spiked roller, continue till entrapped air is released.

Not to be applied below 10 °C. Mix in recommended ratio (1:1). Mix only that quantity which is supposed to be consumed within the pot life of paint.

HEALTH AND SAFETY

Avoid inhalation of paint mist and vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

STORAGE

The product should be kept in a ventilated place, protected from heat and sunlight.

DISCLAIMERS

The information in this data sheet is given in good faith and based on Gobis laboratory evaluations but without guarantee. We reserve the right to change the given data without notice.

POLYURETHANE FLOORING

PRODUCT DESCRIPTION

- PU-Flooring is a single layer, seamless, solvent-free, polyurethane flooring system with a smooth matt surface finish.
- It has high impact resistance and withstands abrasive wear and a wide spectrum of chemicals.
- High chemical resistance to organic acids diluted mineral acids, vegetable and animal fats, petroleum oils and solvents.
- Easy to clean and sterilize anti-slip surface, wide temperature -15 C to 80 C o o High thermal shock resistance for hot water and steam cleaning.
- Freeze/thaw resistant
- Non tainting and non-dusting
- High abrasion resistance for heavy vehicular traffic.
- Withstands high mechanical stress
- Good alternative to expensive acid resistant tiles
- Low odor during application
- Positive slip resistance
- Monolithic application
- Moisture tolerant

FIELD OF APPLICATION

PU-Flooring is used in situations subject to constant exposure to aggressive chemicals, high heat cleaning and mechanical abuses.

- Production and repair premises
- Workshops, dairies, abattoirs, laboratories, exhibition halls, power stations, chemical plants
- Beverage production - including soft drink manufacturing.
- Pharmaceutical areas
- Waste water treatment plants
- Food production and processing

EU-DIRECTIVE 2004/42 EG (DECO PAINT-GUIDELINES)

The maximum VOC content limit (product category IIA/ j type SE) in its ready to use condition is 500 g/L (limit 2010).

The maximum VOC content of PU-Flooring in its ready to use condition is < 500 g/L.

Consumption	1.73 kg/m ² /mm
MATERIAL DATA	
Weight Units Supplied	20 kg, others on request
Self-Life	12 month after production
Storage Condition	In original Sealed unites dry cool and free of frost.

TECHNICAL INFORMATION			
Type	Poly Urethane		PU-CRETE MF
Mixing Ratio		A:B	1:1
Density (23° C/50% rel. Humidity)	BS 6319 : Part 5	Kg/dm ³	1.7
Compressive strength	(BS6319)	N/mm ²	60
Flexural strength	(BS6319)	N/mm ²	20
Tensile strength	(BS6319)	N/mm ²	10
Curing time			
Light traffic	20° C	Day	01
Full traffic	20° C	Day	02
Full chemical cure	20° C	Day	03
Viscosity (A:B)	28° C	MPAS	500-1000
Solid state		%	100
Coating thickness		mm	3-6
Flexural strength	(BS6319)	N/mm ²	20
Adhesive Bond strength	(BS6319)		Concrete failure
Shore a/shore d		D	80-82
Abrasion resistance	ASTM D4060 Taber	Abrader	50mg loss per 1000 cycles (1kg load using CS17
50mg loss per 1000 cycles (1kg load using CS17 wheels)	Excellent resistance to sugars and most acids (organic and inorganic)		
Vapor permeability	ASTM E96/90	24 Hr (g/m ²)	3
Water permeability	Karsten test		Nil (Impermeable)
Thermal resistance	3mm 6mm		15 °C to 60 °C -15 °C to 80 °C
Impact resistance	BS8204 Part1 Cat: A		(<0.5mm)
Slip resistance	BS6677:Part 1 1986 Pendulum Slip Test	Dry Wet	100 Min 35
Fire resistance (tive)	BS476-7:Surface Spread of flame:		Class 2 (Indica-
Thermal conductivity	BS 874	W/(m. °C)	1.1
Thermal expansion	ASTM C531 : Part 4.05	°C-1	2-6 x 10-5

For safe handling of PU resins and their curing agents we do recommend attention to the following leaflets as a matter of principle: Leaflet BG-Regel BGR 227, Handling of pu resins. (Ed.: Berufsgenossenschaft der Chemischen Industrie). Furthermore, the relevant physical, safety-related, toxicological and ecological data have to be taken from the specific material safety data sheets.

HYGIENE

Taint tests carried out on PU-flooring at the Leatherhead Food Research Association under artificially severe conditions showed that the risks of tainting foodstuffs are minimal, during and after complete cure.

GUIDE TO APPLICATION SURFACE PREPARATION:

The preferred method for surface preparation of concrete is captive blasting, which gives a well-prepared, balance-free, vacuum cleaned surface. Prior to application flooring should be stored under cover in an air-conditioned environment and protected from extremes of temperature which may cause inconsistent workability, finish and cure times for the mixed material. Using a slow speed drill and paddle, mix the components for a minimum of 1 minute, or until all striations have disappeared. Apply the mixed sealer to the prepared dust free surface with a medium pile roller, at the rate of 6- 8m² per liter depending on the surface profile of the concrete. If the concrete is very absorbent, a second application may not be sufficient and a second coat may be required to ensure the surface is completely sealed. Allow the sealer to become

lack free before applying the PU-flooring.

MIXING:

Pour the reactor into the base and, using a suitable drill and paddle, mix the components together until a uniform color is achieved. Mixing should be for a minimum of one minute. Pour the mixed components into a suitable mixing vessel of 30-liter capacity. With the mixer still running, slowly add the aggregate and mix for 2 minutes or until the mixture is smooth and free of lumps. Always keep the mixing time the same for all batches, to ensure a uniform color when the product is applied.

LAYING:

Pour the mixed material onto the primed and sealed surface, and spread to the required thickness using a pin screed, notched trowel or steel float. As soon as the material has been spread to the required level, the applied material should be rolled with a spiked roller to release entrapped air and remove trowel marks. Rolling should be continued until all air is released and a uniform color is obtained. The operator should always wear spiked shoes when using the spiked roller so that he can walk in the wet material. Rolling should cease before the PU-flooring begins to gel.

EQUIPMENT

Vacuum recovery shot blasting machine, Scarifier, IErrut / Van Arxl, Masking tape / polythene sheets, Grinder, Heaters for cold weather work, Overalls, Trowels, Lighting, Slow speed drill with suitable, paddle, Spiked roller, Brushes or short nap hair rollers, Spiked shoes,

MIXING:

Remove PU flooring from tools, and equipment whilst still wet using SOLVENT, No. 2. Cured resin will require mechanical removal.

CURING:

The curing of reactive polymers is affected in particular by the ambient and sub surface's temperature. Low temperatures slow the polymer's chemical reactions and thus prolong the time required for application, until the surface is ready for the second coat, until being able to walk on, and the floor's total curing time, as well as increasing the amount of material required due to the higher viscosity. High temperatures accelerate the chemical reactions, thus correspondingly diminishing the above times. In order for the reactive polymer to fully cure, the mean temperature of the subsurface must always be higher than the minimum temperature. When used outdoors, it must be ensured that the coating is protected from damp for a sufficient period of time after application, since premature exposure to damp can cause the surface to turn white and/or sticky, which can significantly impact on the adhesion of the next coating and might mean that the polymer layer might have to be removed again using e.g. sandblasting. The oxidizing material underneath this layer will cure without any problems.

ALLIED PAINT INDUSTRIES LTD.

UNITED ARAB EMIRATES

UAE Exports to UAE – Nevis Paints Dubai

Allied Paints Limited supplies a specialized range of Nevis Paints to the Dubai market, tailored for both decorative and protective applications. The export portfolio includes:

Decorative Paints: High-quality interior and exterior emulsions offering smooth finishes, antibacterial protection, weather resistance, and lasting colour retention

Enamels: Durable matt and gloss finishes for wood, metal, and masonry surfaces

Primers: Water-based acrylic primers designed for strong adhesion and surface preparation

Surface Preparation: Fine-grade stucco putty for smooth wall leveling

This product group reflects Allied's commitment to international standards and growing presence in global markets.



ALLIED PAINT INDUSTRIES LTD.

AFGHANISTAN

In partnership with Rasooli Group of Company, Allied Paints Limited has expanded into Afghanistan's industrial sector. This venture enhances our regional manufacturing capacity and underscores our commitment to quality, innovation, and local value creation.

Allied Paints manufactures Rasooli Paints, producing a specialized portfolio that includes:

Matt Enamel, Wall Emulsion, Weather Shield, Matt Aqueous Finish

Primers & Sealers: Water-Based Primer, Wall Sealer (Oil-Based), Universal Undercoat, Wood Sealer

Industrial Coatings: Red Oxide Primer, Synthetic Gloss Enamel

Wood Finishes: Wood Lacquer, Wood Thinner

Surface Preparation Products: Wall Putty, Varnish

This collaboration delivers reliable, market-driven coating solutions across residential, commercial, and industrial sectors.



ALLIED PAINT INDUSTRIES LTD. ALPS COATING SDN BHD (MALAYSIA)

Driving Auto Refinish Expansion with Alps (Malaysia) Across Pakistan.

Allied Paint Industries Ltd (Gobi's Paint) is currently engaged in a joint collaboration with Alps Coating Sdn Bhd, Malaysia, for the distribution of Alps Premium Vehicle Refinishes and Industrial Coatings across Pakistan. This partnership brings advanced automotive refinishing solutions to the region, combining Alps' cutting-edge Malaysian formulations with Allied's strong distribution and market presence. The collaboration reflects our commitment to delivering high-performance, internationally recognized coating technologies to the local and regional automotive sector





Head Office: 95A-1 Jinnah Town, Lahore
Factory: 1.8 km Main Raiwind Road, Lahore
www.gobispaint.com.pk
info@gobispaint.com.pk

042 111 146 247

